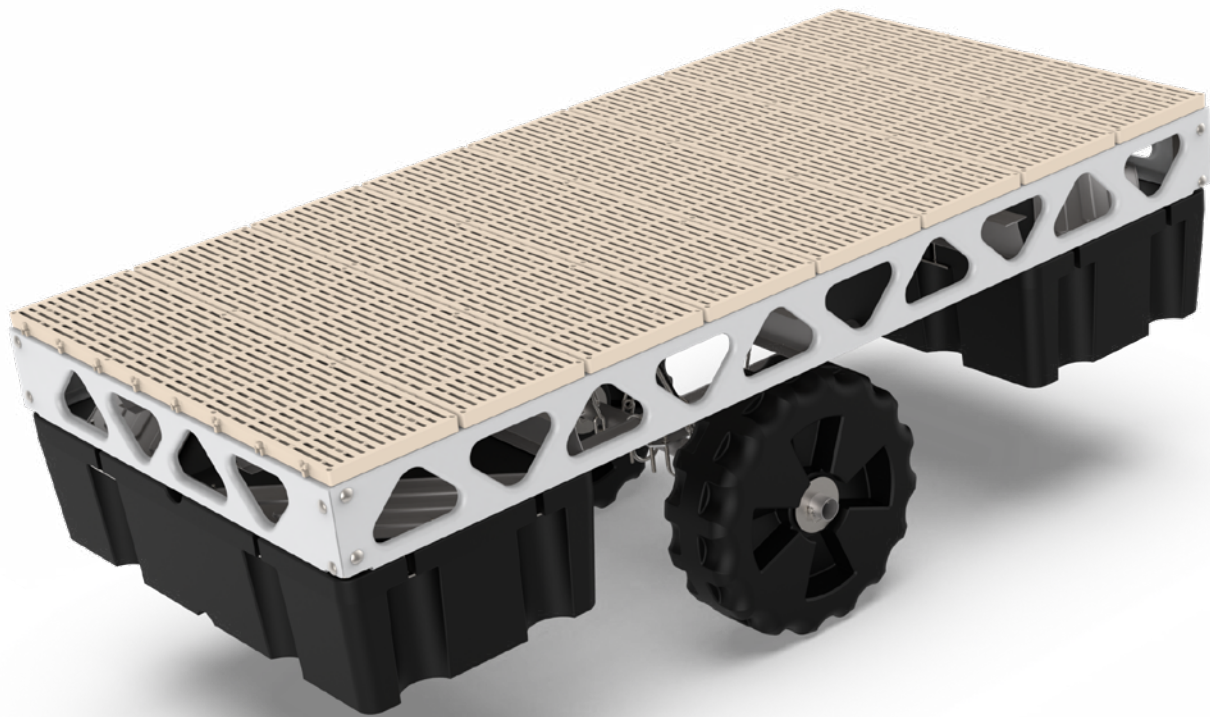


CanadaDocksTM






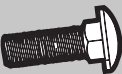




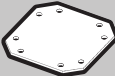




Where *fun* on the water *begins!*



Floating Wheel Kit for 4x8

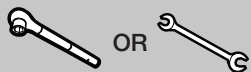
Read this manual and related assembly instructions before attempting to assemble the parts enclosed to ensure that your new CanadaDocks System is assembled safely and correctly.

INCLUDED IN KIT:

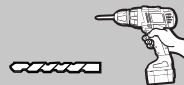
WL1		2x	AX1		1x	EMT1 (60' Long)		1x
CB15S		4x	QL25		4x	UB38		4x
NL38		4x	W452		4x	WKCP1		1x
TB25		2x	GP1		4x	NG38		8x
Chain (Approx. 7" long)		2x	Chain (Approx. 27" long)		2x	WS38		4x

Tools Required:

9/16" SOCKET WITH RATCHET TO
SUIT OR 9/16" WRENCH



Power Drill
with 13/32" Drill Bit



MARKING TOOL



Measuring
Tape



1



Inside of the axle

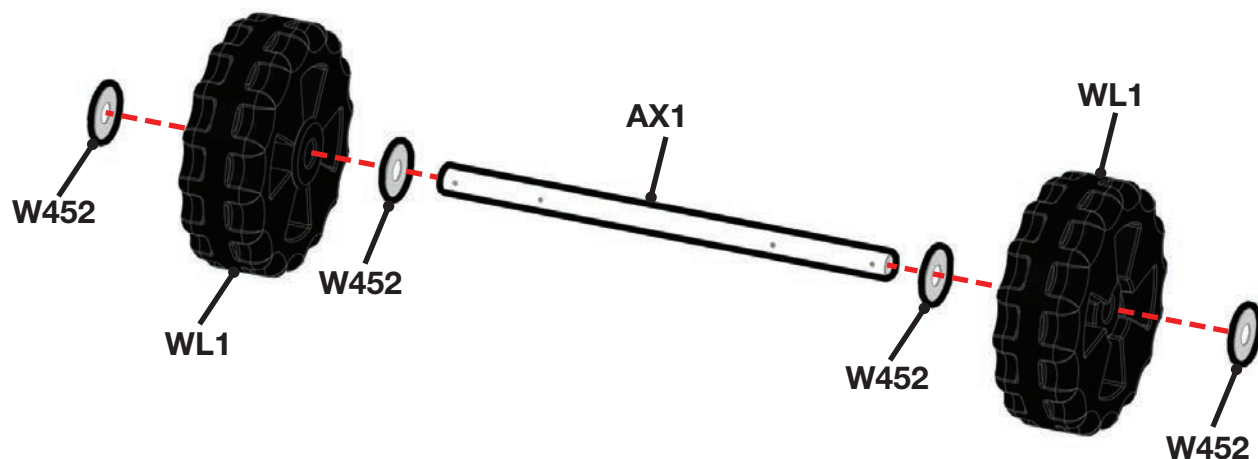
Hub of wheel

Ensure the hub of the wheel is facing
towards the inside of the axle.

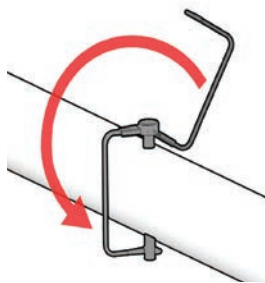
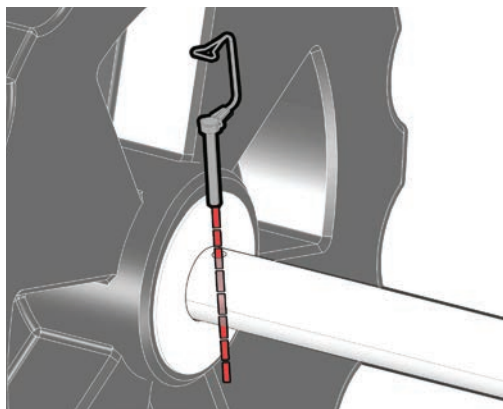
WL1  2x

AX1  1x

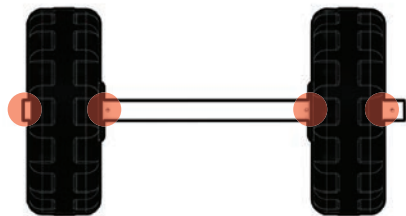
W452  4x



2

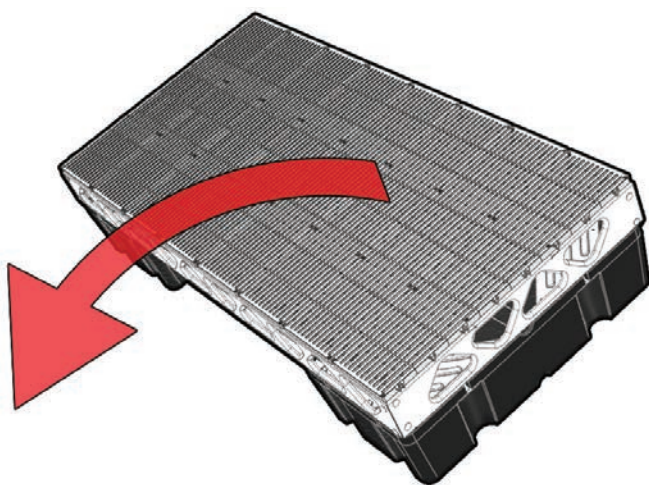


GP1  4x



Open the retaining wire on the hitch pin (**GP1**). Place the pin into the hole and close the retaining wire. Do this for both sides of the wheel and repeat for the second wheel.

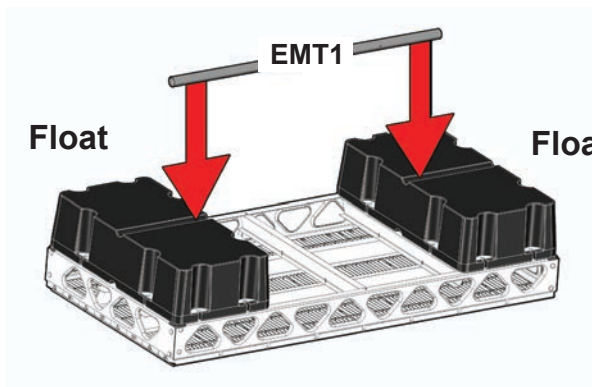
3



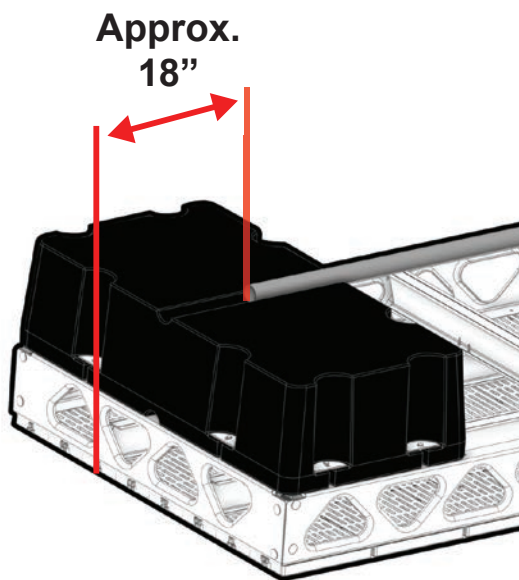
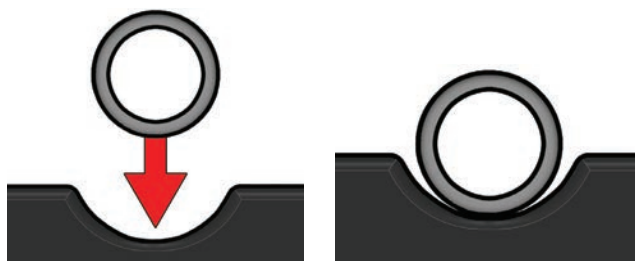

HELP
RECOMMENDED

Flip the dock frame so that the bottom is exposed. It is recommended you use more than one person to help flip the dock.

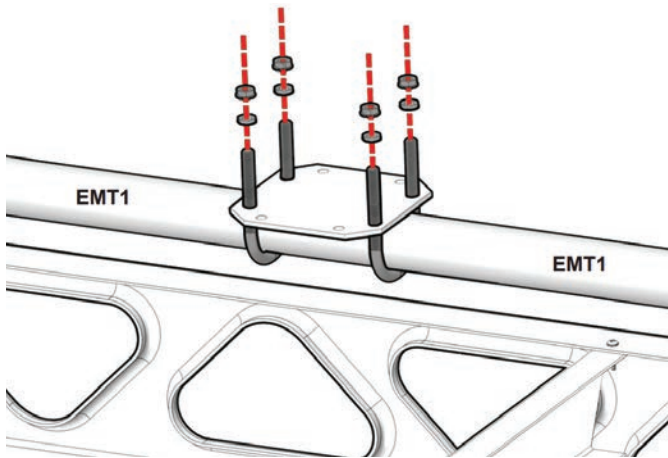
4



EMT1
(60' Long)  1x



5



NG38



4x

WS38



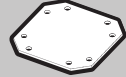
4x

UB38



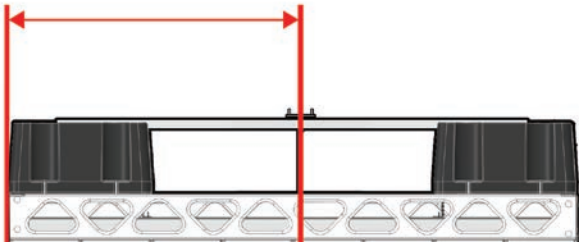
4x

WKCP1

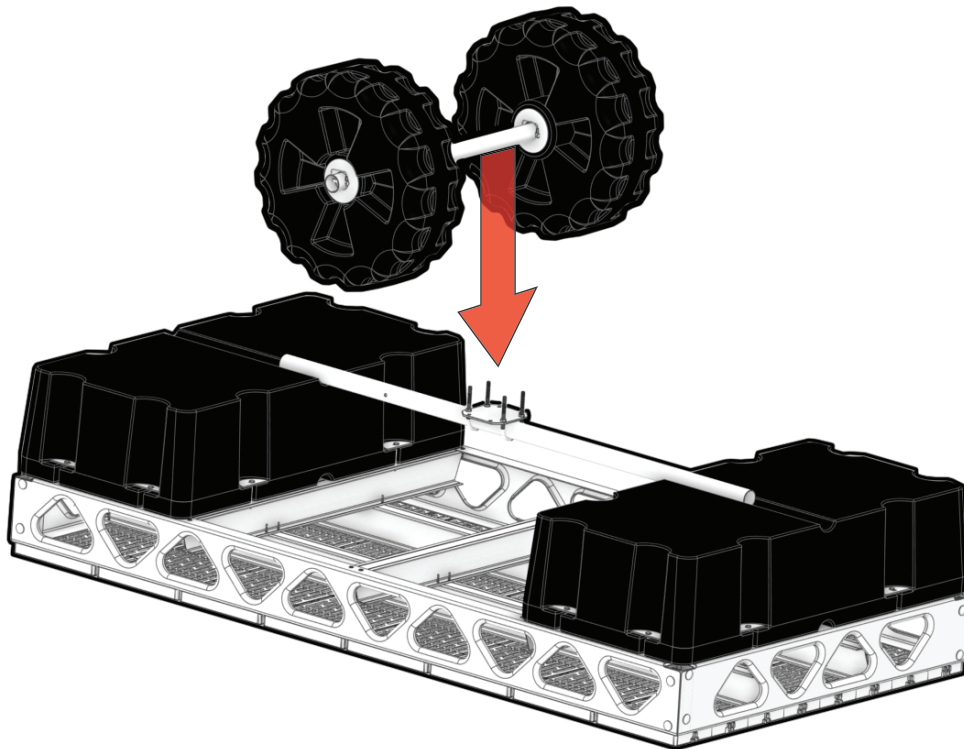


1x

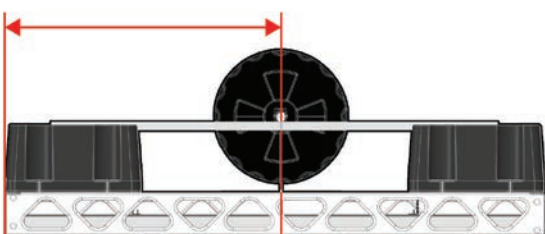
Approximately 48"



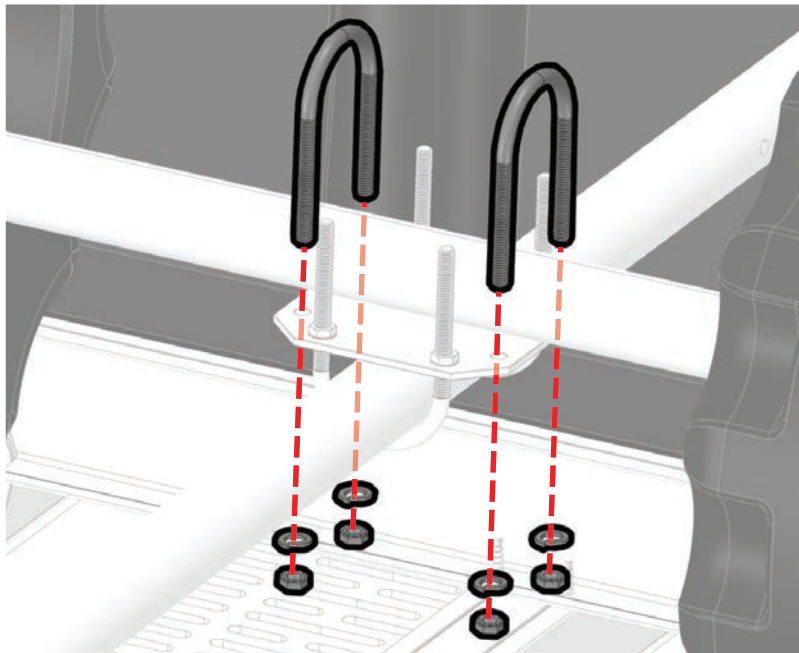
6






Approximately 48"



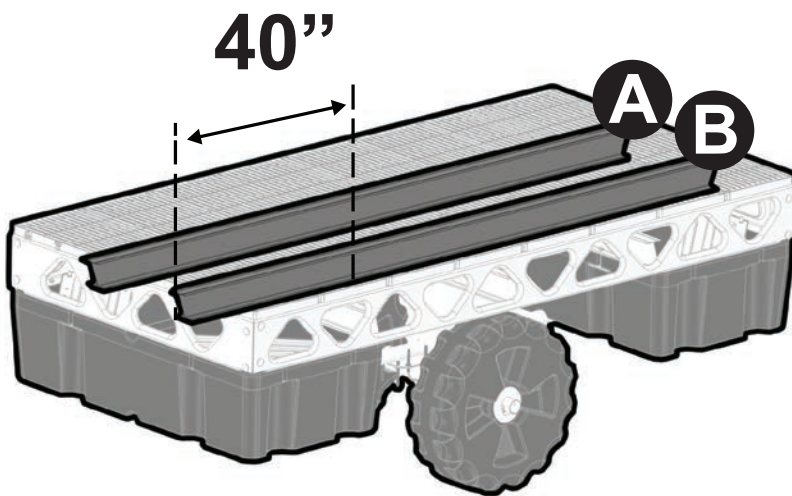
7



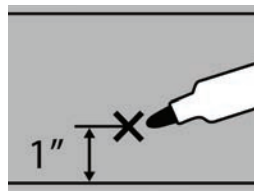
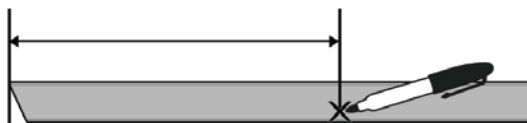
NG38		4x
WS38		4x
UB38		1x

PLEASE NOTE: All lock nuts (NL38) should be kept loose for adjustment until the final position of the axle assembly has been completed.

8



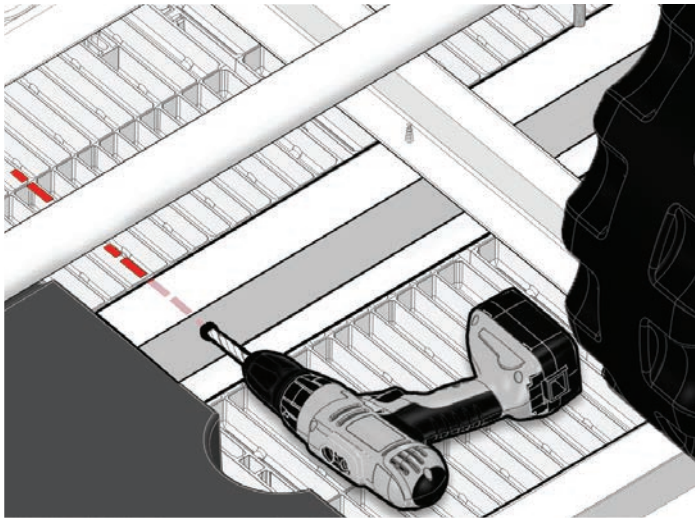
Measure 40" Approximately



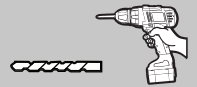
On joists **A** & **B** measure approximately 40" from the edge of the dock to the inside of the joist. With a Marking tool make an "X" 1 inch above the bottom of the joist (see image above).

PLEASE NOTE: Some dock components have been hidden from the dock image to better illustrate assembly.

9

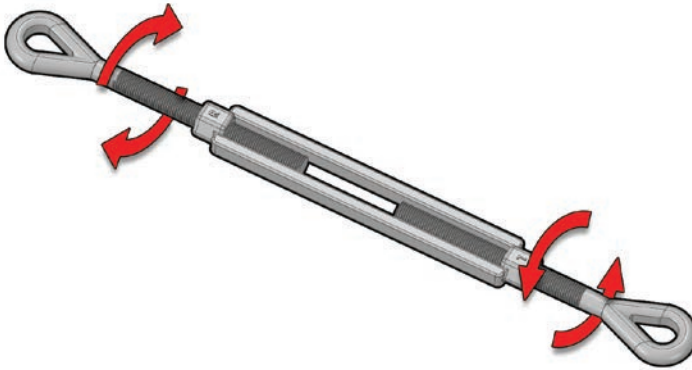


Power Drill
with 13/32" Drill Bit

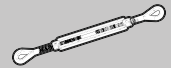


At the locations marked on the joists A & B (see STEP 8) drill a hole with a 13/32" bit to accommodate the carriage bolts (CB15S) for STEP 12.

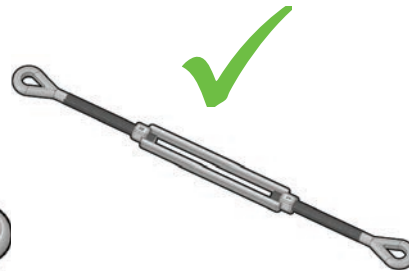
10



TB25



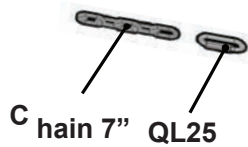
2x



Prepare each turnbuckle by turning the ends until they are all the way open. Repeat this for both turnbuckles.

11

Chain Assembly X2



Chain 7" QL25



TB25

QL25



Chain 27"

TB25



1x

QL25



1x

Chain (Approx. 7" long)



1x

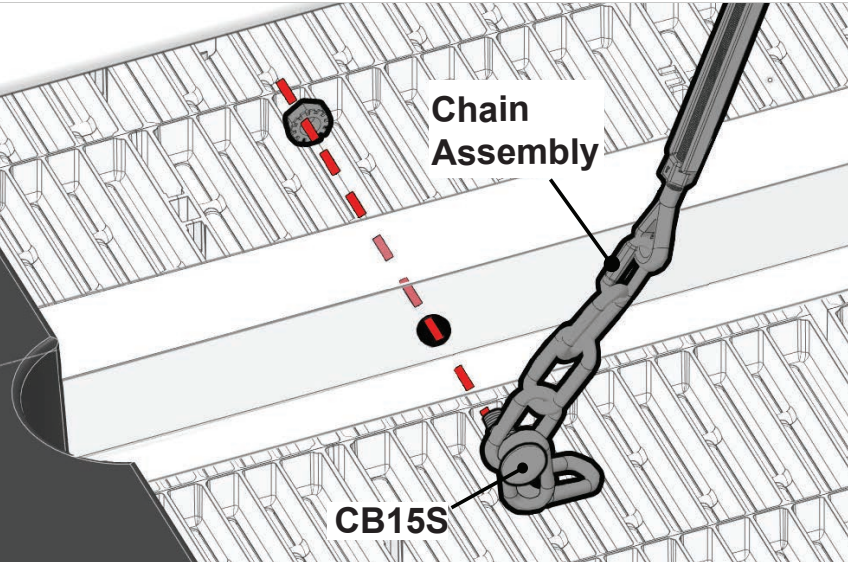
Chain (Approx. 27" long)






1x

Assemble the turnbuckle assembly (as shown above). Repeat this for both turnbuckle assemblies.

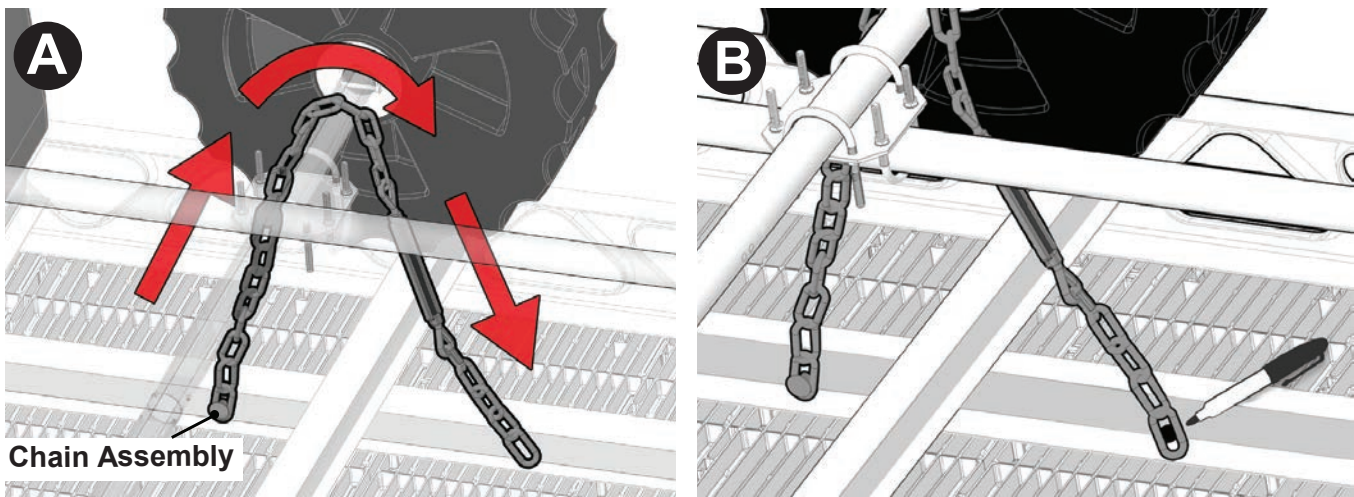
12



CB15S		1x
NL38		1x
Chain Assembly		1x

In the drilled hole created in **STEP 9**, fasten the chain assembly with a nut and bolt (see image above).

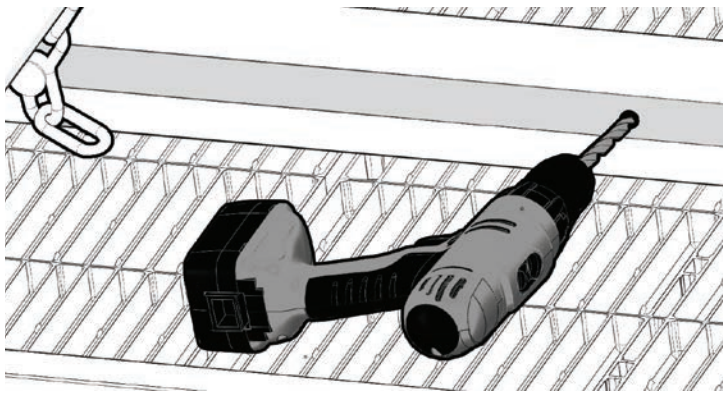
13



Pull the Turnbuckle Chain Assembly tight around the axle and approximately 1" above the joist (see **instruction A**), place a mark with a marking tool on the last chain link for a second drill hole in the joist.

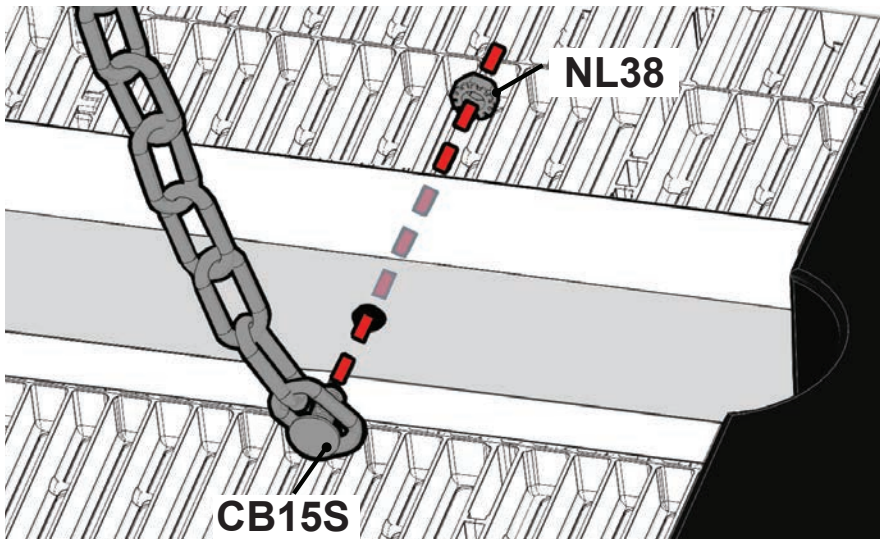
PLEASE NOTE: Some dock components have been hidden to better illustrate assembly.

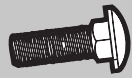

14



Pulling the chain aside, drill a hole with a 13/32" bit on the mark created in **STEP 13**.

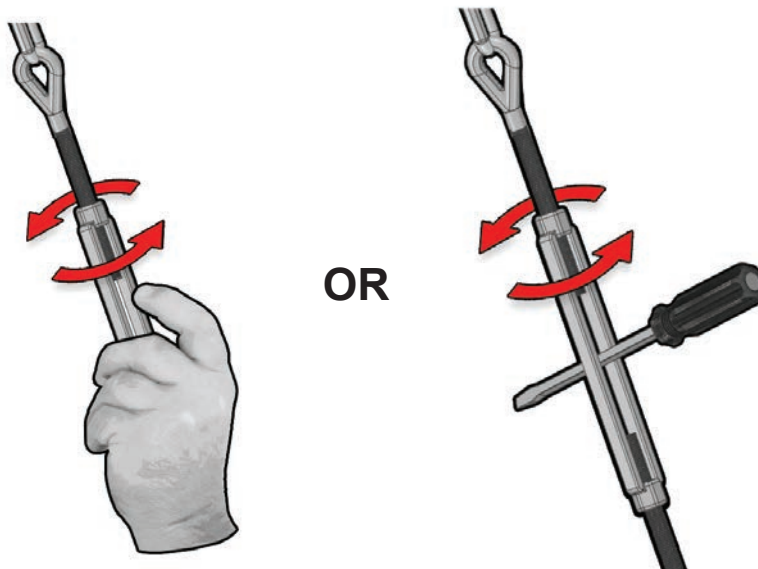
15



CB15S		1x
NL38		1x

Follow **STEP 12-16** to add the second chain assembly to the axle (see reference chart in **STEP 17**)

16

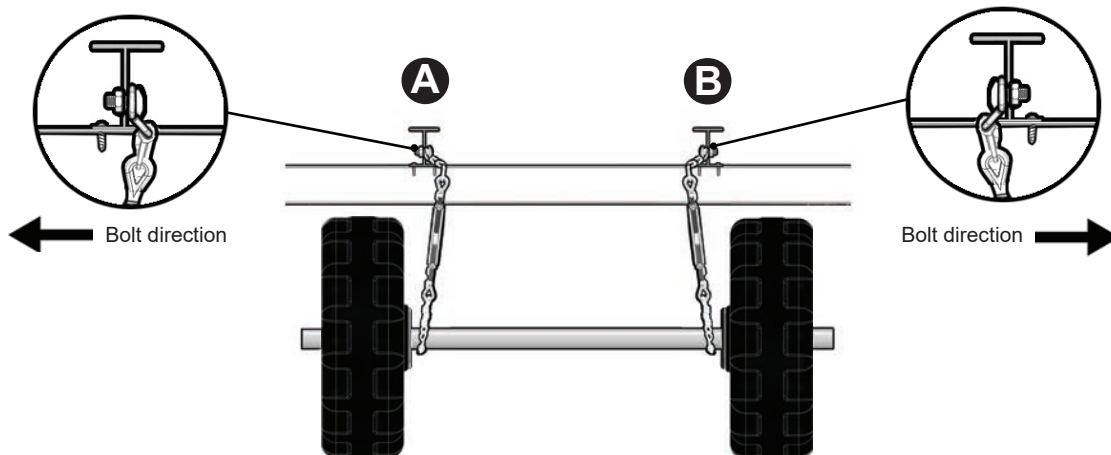


Adjust turnbuckle by hand or screwdriver until the chain is tight.

17



LOCATIONS



The Turnbuckle chain assembly installed at Location **A** should be oriented in the opposite direction of the Chain Assembly installed at location **B**. Bolts installed in the joists for either side will be facing away from each other.

Where *fun* on the water *begins!*

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We'd love to hear from
you and see your photos!



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