

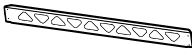




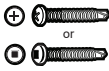











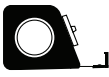
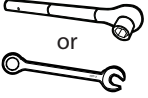

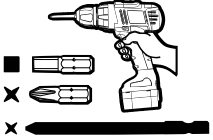



INCLUDED IN KIT:

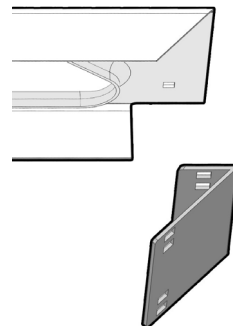
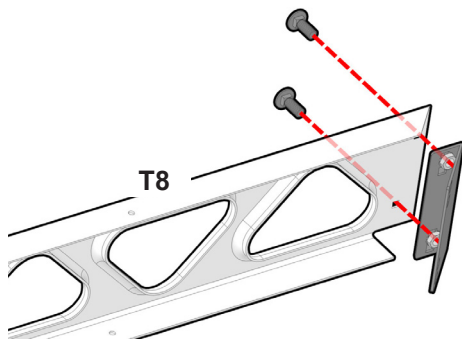
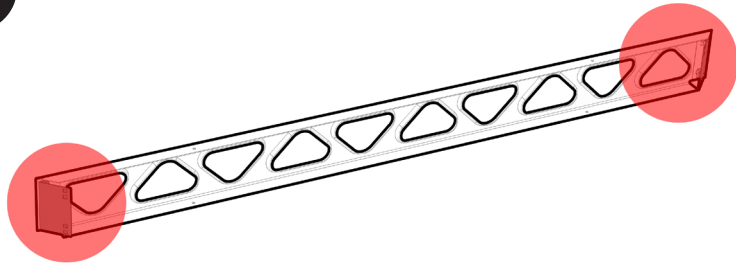
JB45		X2	CB075S		X8
T8		X1	CB35S		X4
TS8		X2	NL38		X12
J66		X1	ST2 or STR2 (DECKING)		X18
J34		X1	ST075 (TRIM/BACKET)		X18
J25		X2	STF075 (JOIST)		X16
AT62		X2	SSTUB		X1
AT90		X1	CB2		X1
CB1		X2			
DC8		X2			



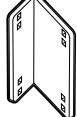
TOOLS REQUIRED:

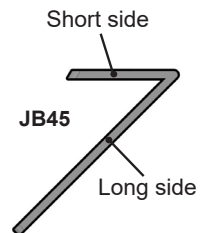
	Safety Glasses
	Measure Tape
	9/16" Socket with ratchet to suit or 9/16" Box Wrench
	Circular Saw
	Drill w/ #3 Driver Bits
	Locking pliers or clamps

1

CORNER DOCK ASSEMBLY

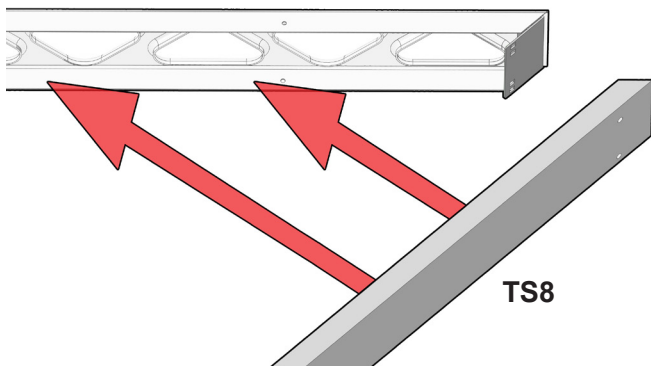


CB075S		X4
NL38		X4
JB45		X2



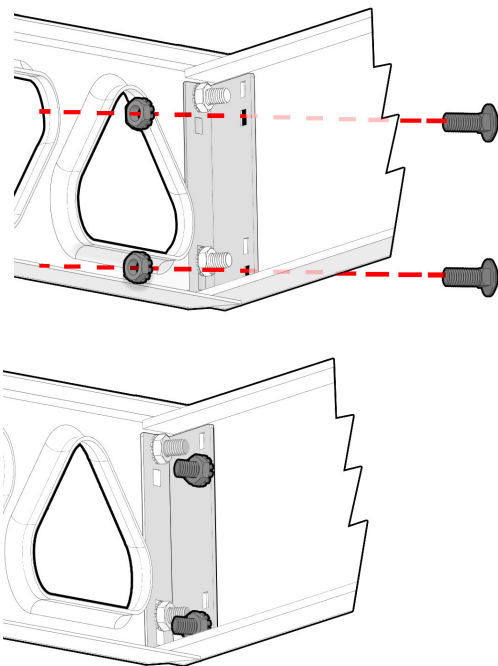
Ensure the short side of the bracket (JB45) faces the truss (T8).

2



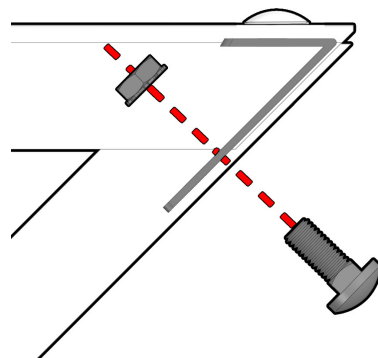
TS8  X1

3

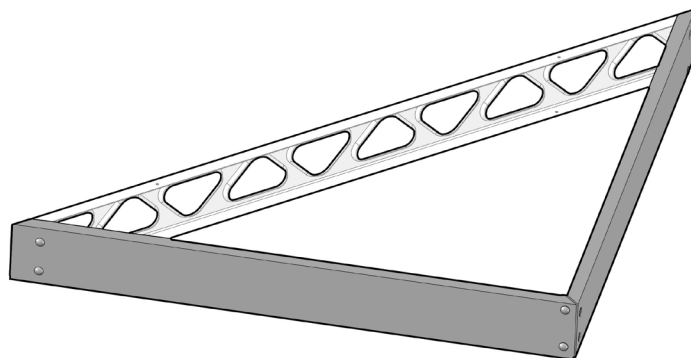


CB075S  X2

NL38  X2

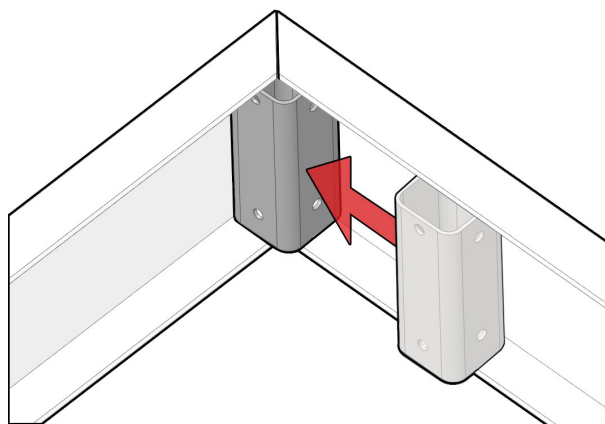


4



Follow Steps 2-3 for the opposite side of the corner frame.

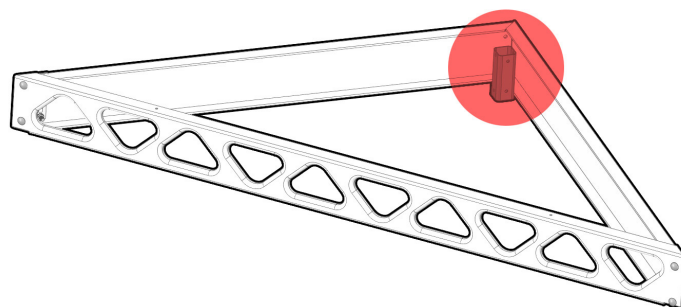
5



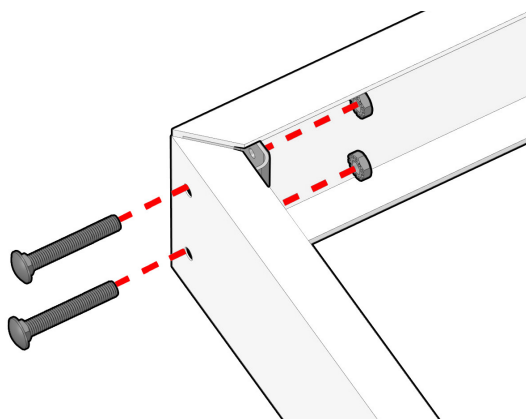
SSTUB



X1



6



CB35S



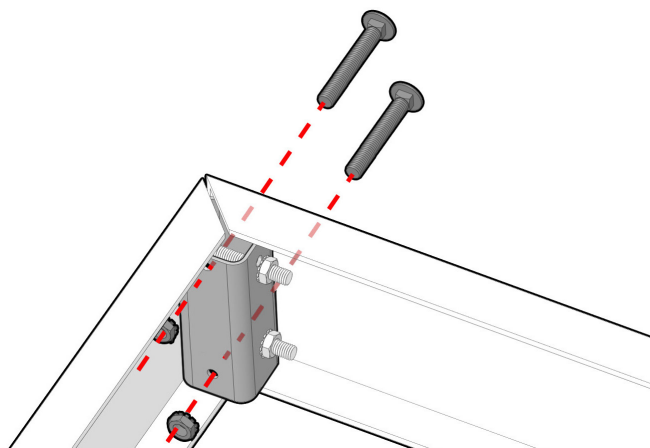
X2

NL38



X2

7



CB35S



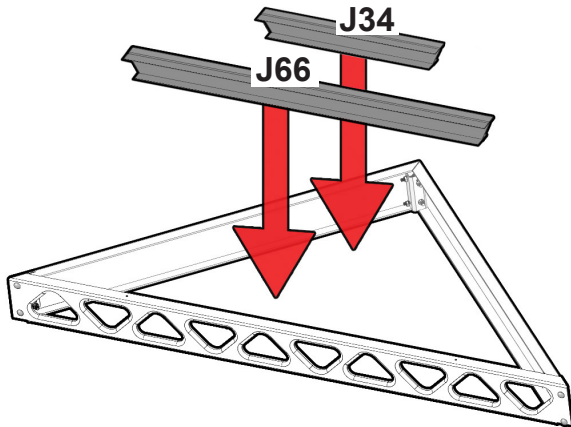
X2

NL38



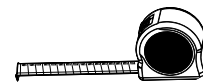
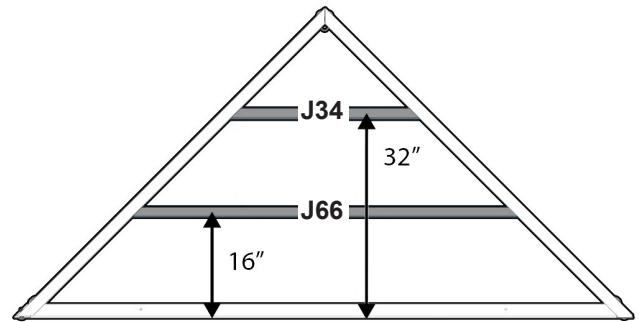
X2

8



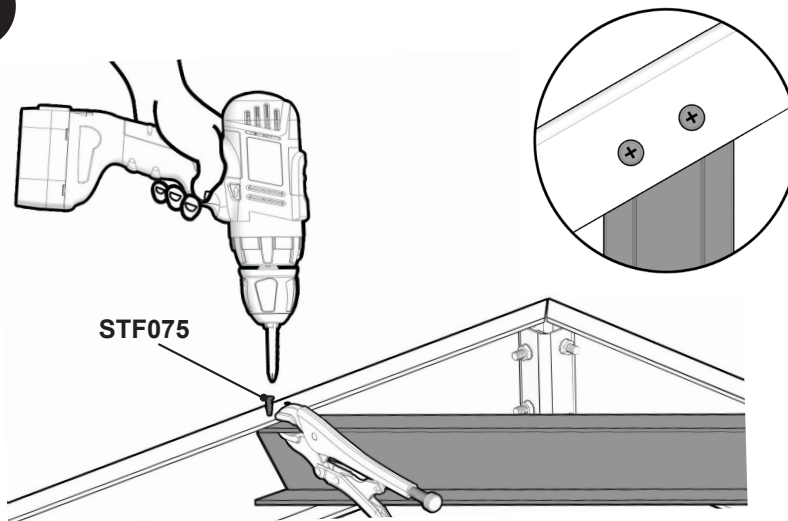
J34  X1

J66  X1

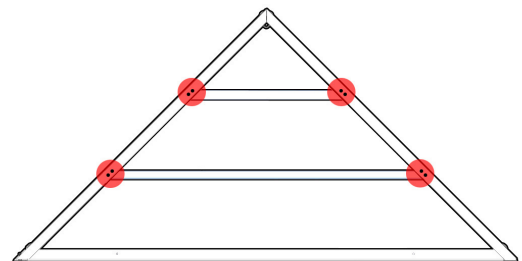


Using a tape measure set the joist(J66) at 16 inches from the edge of the truss frame and joist(J32) 32 inches from the edge of the truss frame (See illustration above).

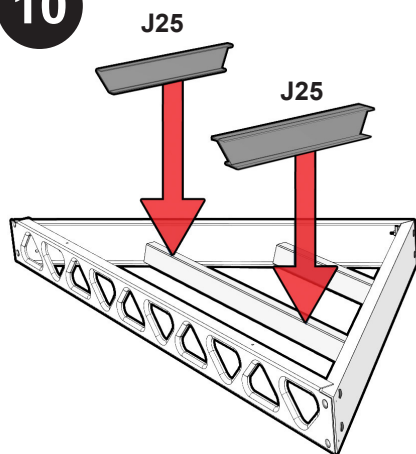
9



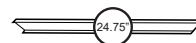
STF075  X8



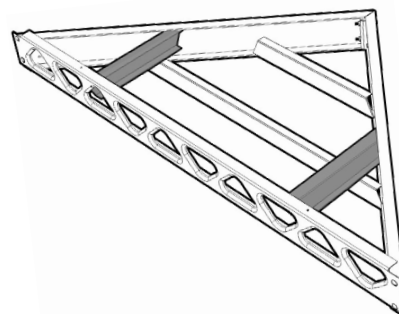
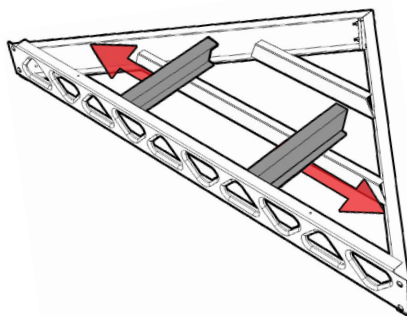
10



J25



X2



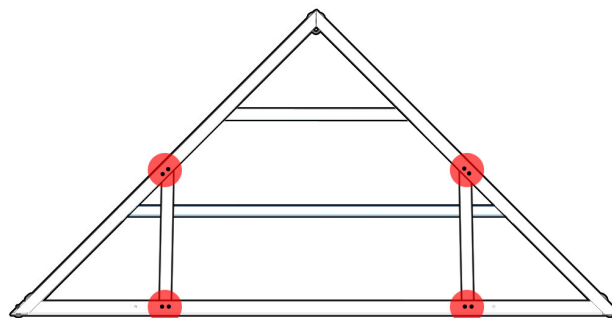
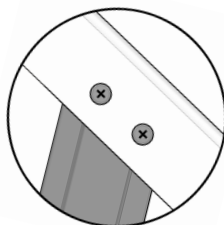
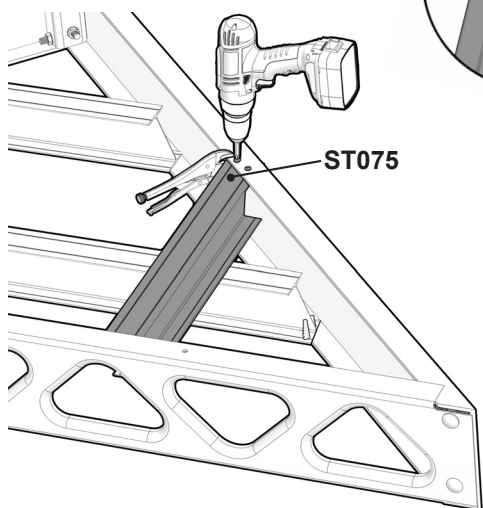
PLEASE NOTE: It is not necessary to measure the distance of the joists. Slide the joists(J25) to the sides until they touch both sides of trusses.

11

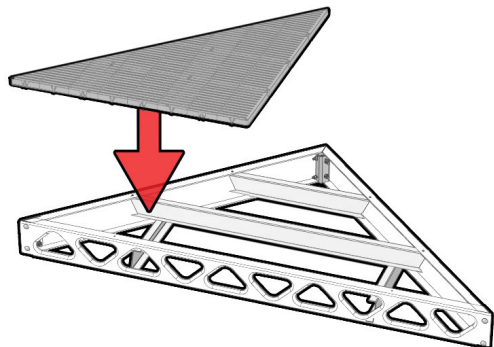
STF075



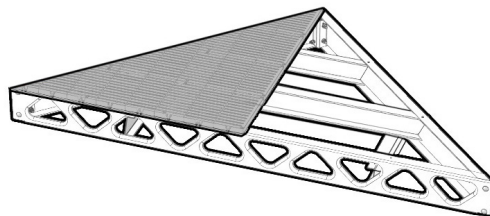
X8



12

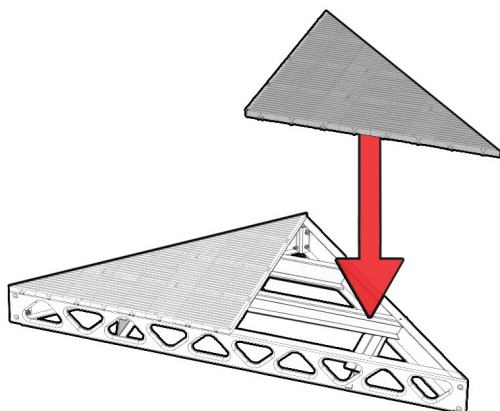


DC8  X1

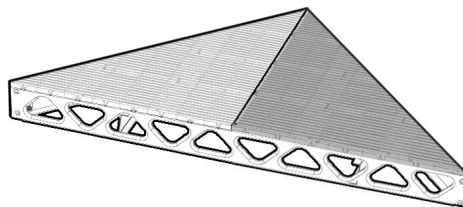


Clamp the pre-cut sheet of Thru-Flow™ decking (DC8) to the truss frame aligning the sheet with the 8' side of the truss frame. The sheet after aligned and centered should cover half of the truss frame (See above).

13

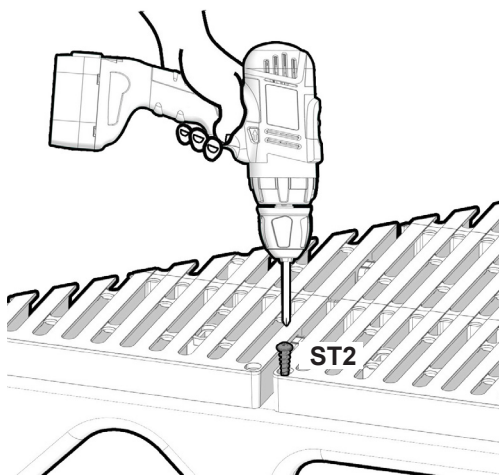


DC8  X1



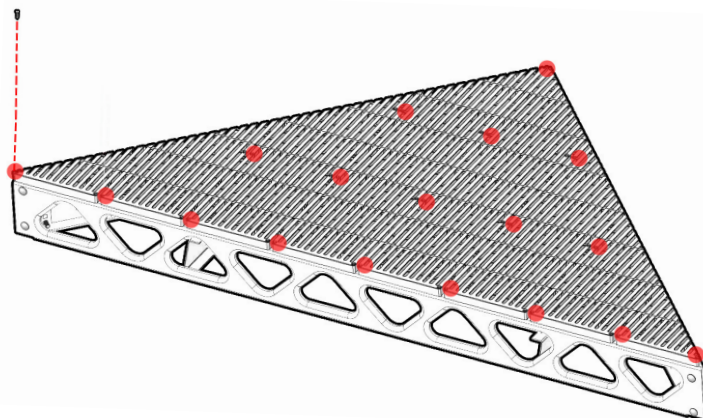
Repeat Step 12 for the second sheet of pre-cut Thru-Flow™.

14

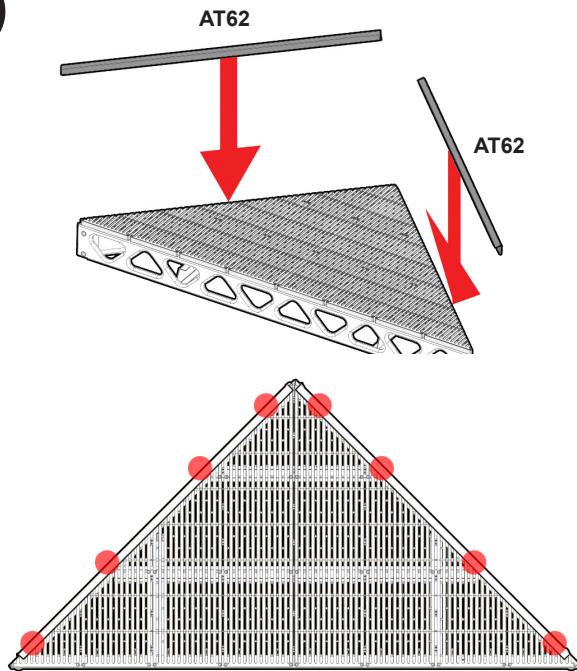


ST2 or STR2
(DECKING)

 X18
or

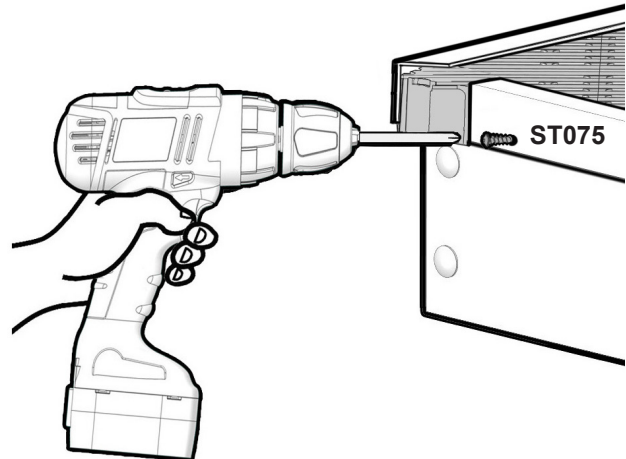



15



AT62  X2

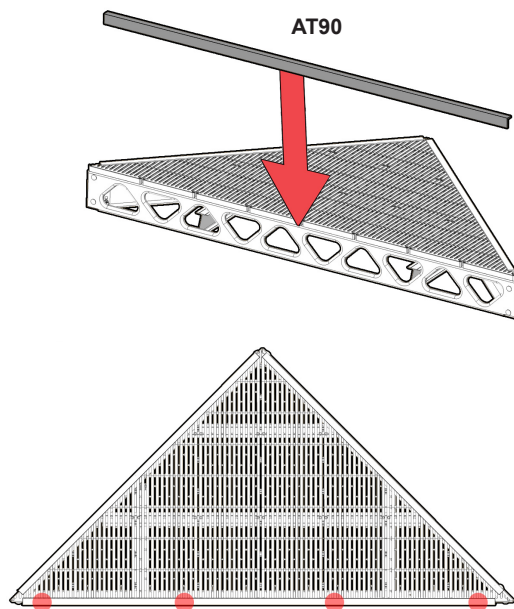
ST075  X8



Fasten aluminum trim (AT62) around the two sides of the truss frame with four screws (ST075) through each piece of trim into the truss.

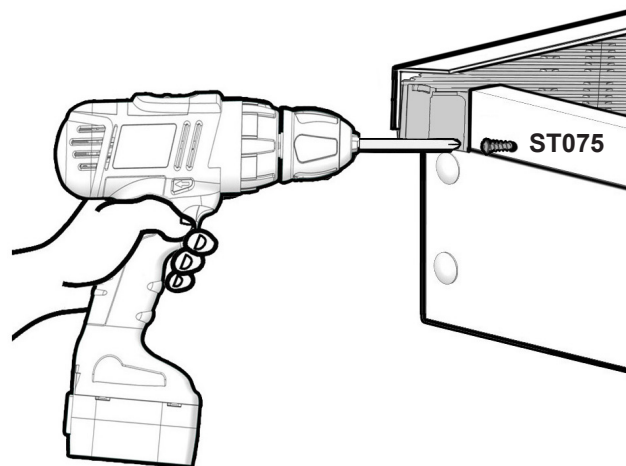
PLEASE NOTE: Ensure the first & last screw on each trim is set back far enough that it does not interfere with the corner brackets (CB1/CB2) that will be placed over the aluminum trim.

16



AT90  X1

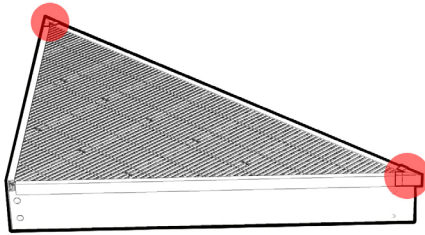
ST075  X4



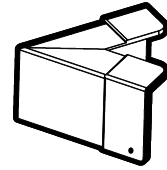
Fasten aluminum trim (AT90) on the truss frame with four screws (CB075S) through each piece of trim into the truss.

PLEASE NOTE: Ensure the first & last screw on each trim is set back far enough that it does not interfere with the corner brackets (CB1/CB2) that will be placed over the aluminum trim.

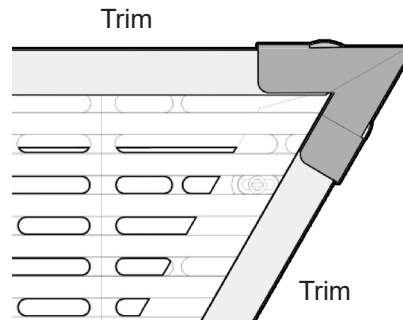
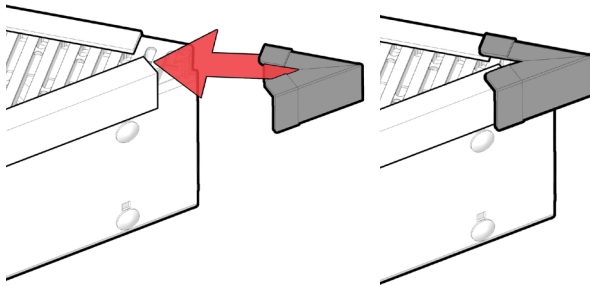
17



CB1



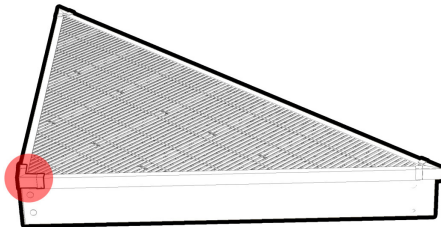
X2



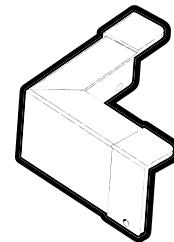
Corner Bracket
(CB1)

The ends of the aluminum trim (AT62 & AT90) should fit underneath the ends of the corner bracket (CB1).

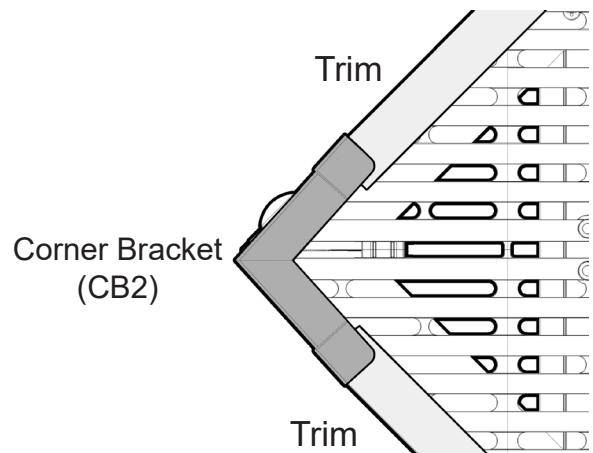
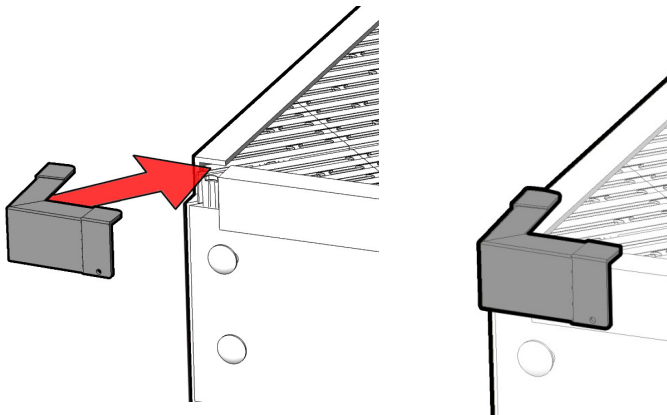
18



CB2



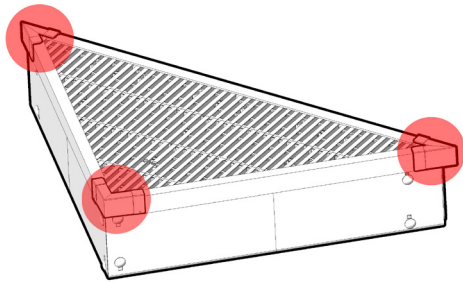
X1



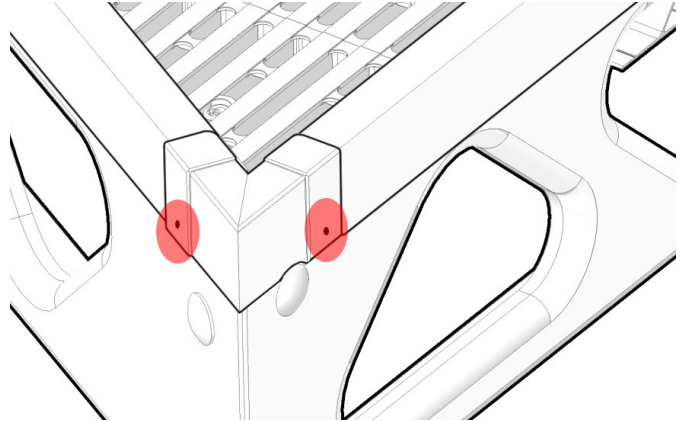
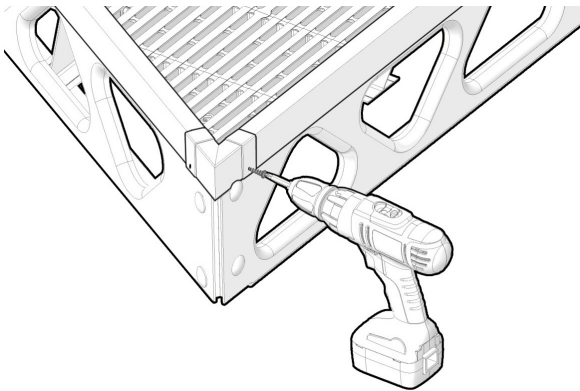
Corner Bracket
(CB2)

The ends of the aluminum trim(AT62) should fit underneath the ends of the corner bracket (CB2).

19



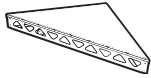
ST075  X6



Fasten each bracket with two screws(ST075) see above for locations.

INCLUDED IN KIT:

8' CORNER



X1

LK1



X2

CB15S



X9

HB1



X2

TPU1



X2

NL38



X13

QLB1



X1

QLB2



X1

TOOLS REQUIRED:



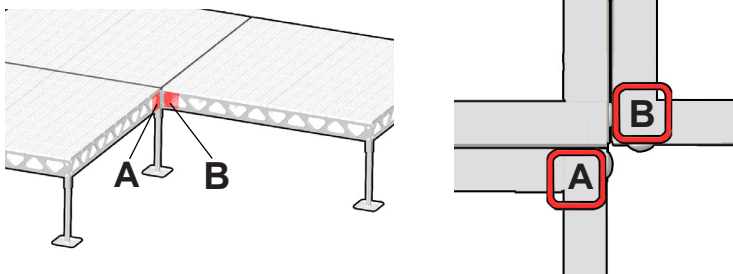
OR



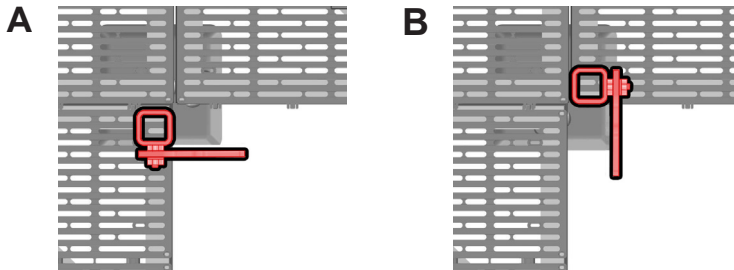
- 9/16" socket with ratchet to suit or 9/16" Box end Wrench

1

CORNER DOCK ASSEMBLY

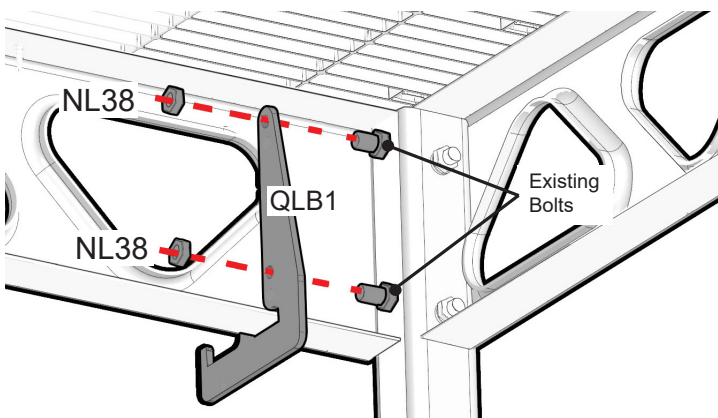


L Bracket Placement



L-Bracket(QLB1) may be positioned on either Leg 1 or 2 as shown

2



NL38



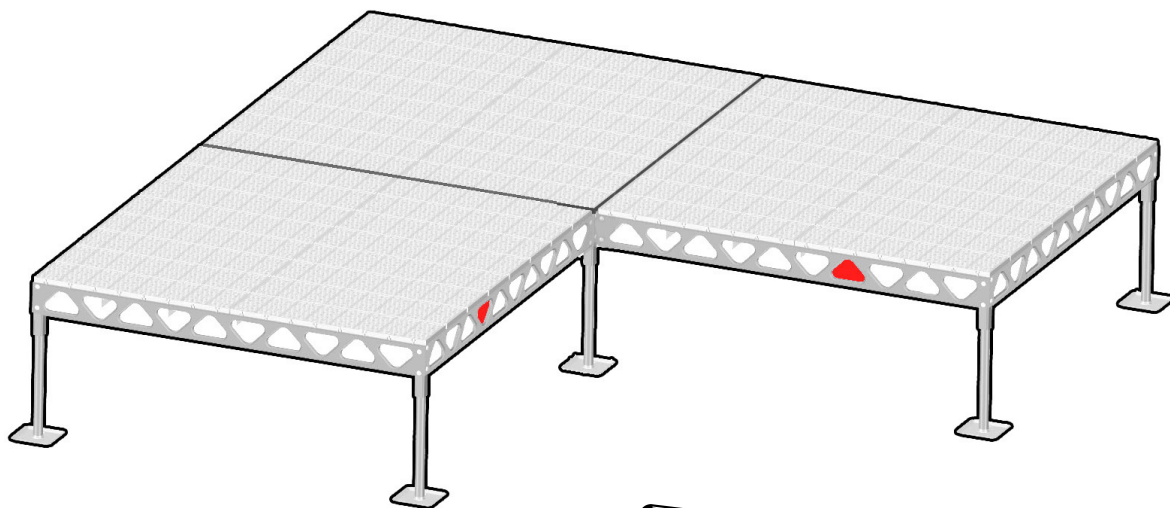
X2

QLB1

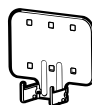


X1

3

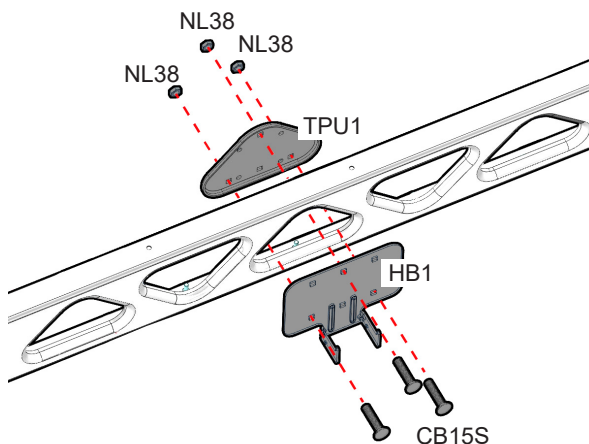
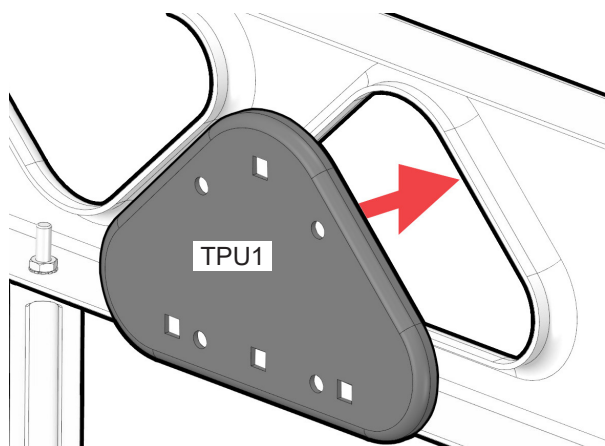


● Hanger Bracket Placement



4

HB1		X2
TPU1		X2
CB15S		X6
NL38		X6



Place and install both hanger brackets (HB1) on the truss locations (see image in Step 3) on either side of the corner dock.
PLEASE NOTE: The above image has hidden some deck elements such as decking to better illustrate the Hanger Bracket assembly.

5

NL38

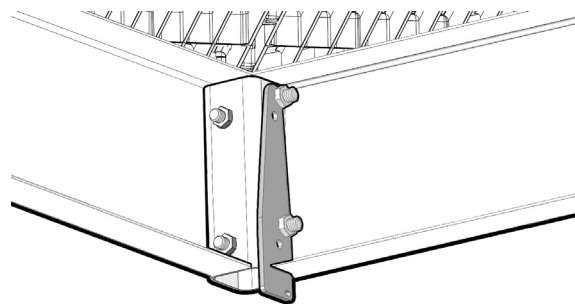
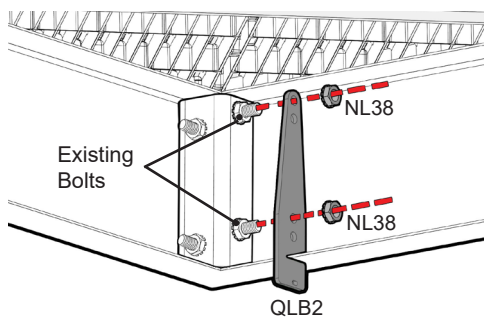
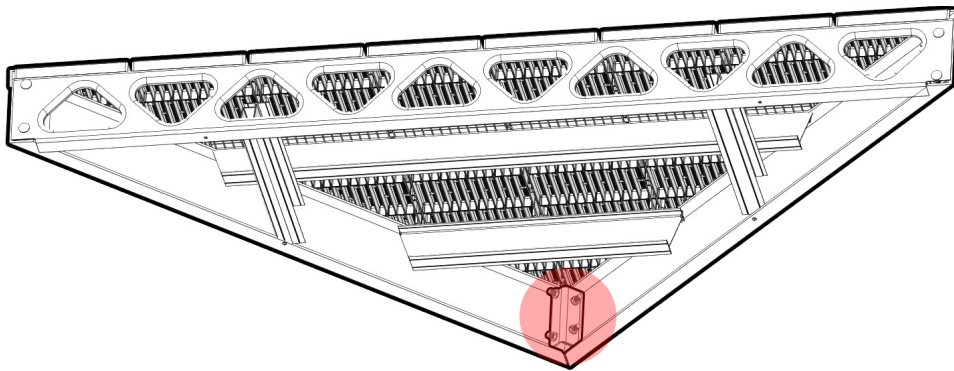


X2

QLB2

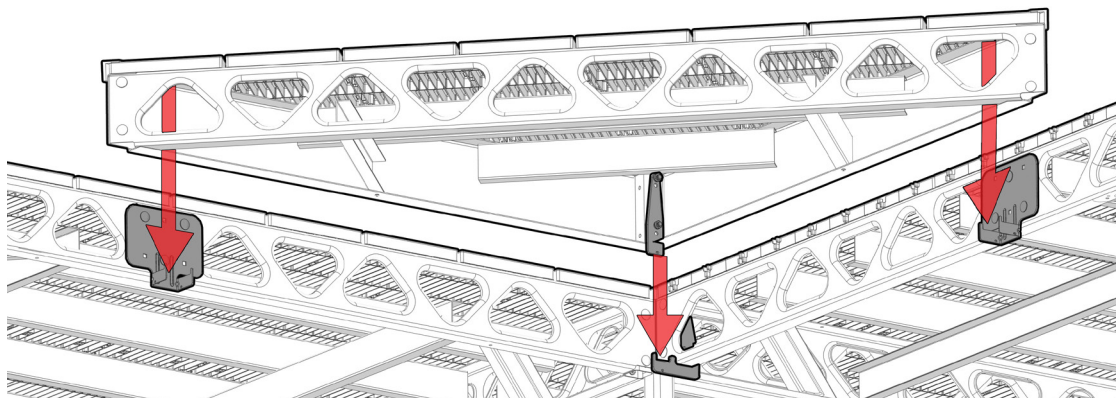


X1



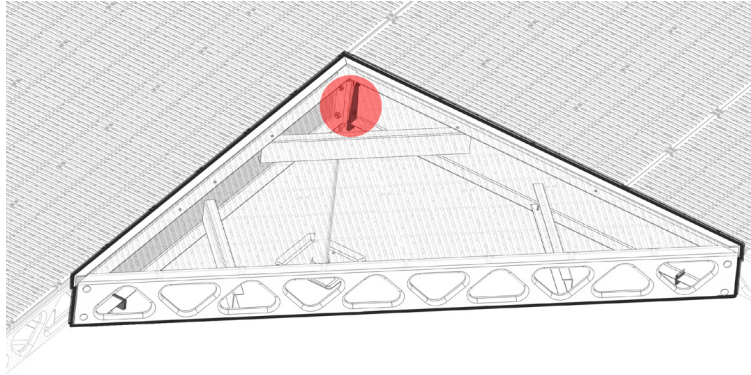
Fasten Joining Bracket (QLB2) to the Corner Dock in a position that will be parallel and on the same side as the L-Bracket from Step 2.

6



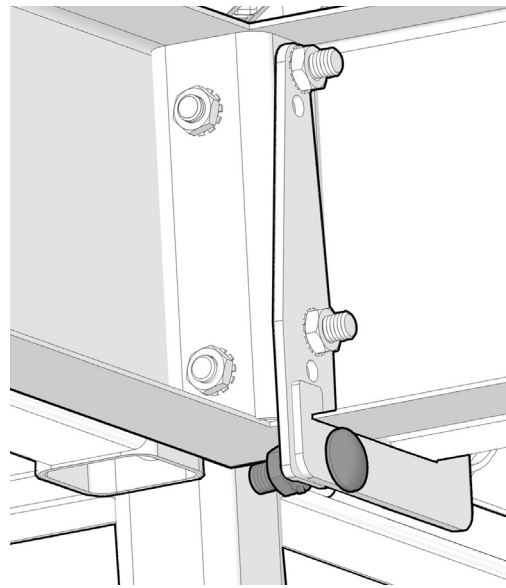
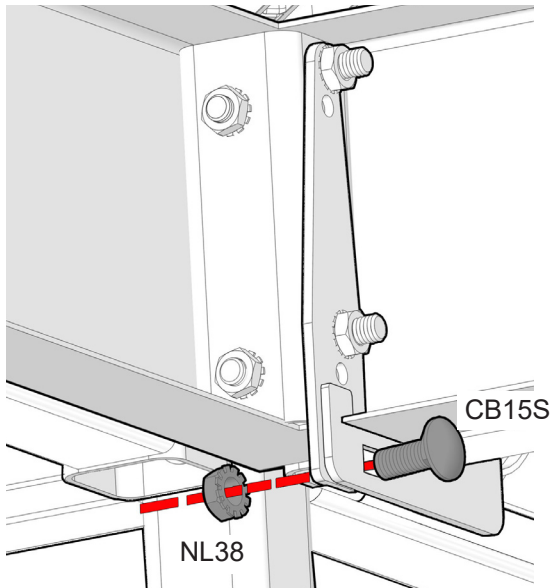
7

PLEASE NOTE: The following image has hidden some deck elements such as decking to better illustrate the Hanger Bracket assembly.



NL38  X1

CB15S  X1



8

NL38



X2

CB15S

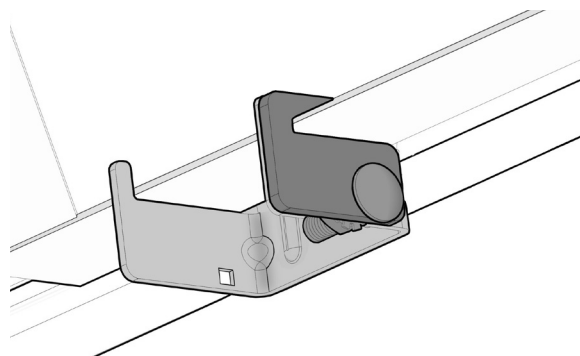
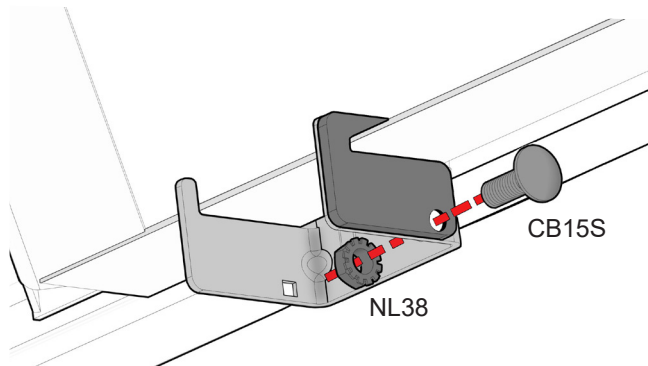
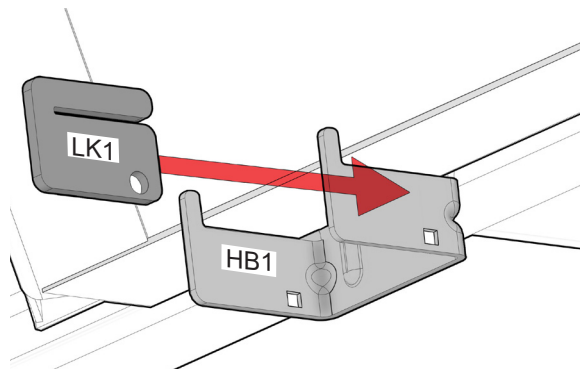
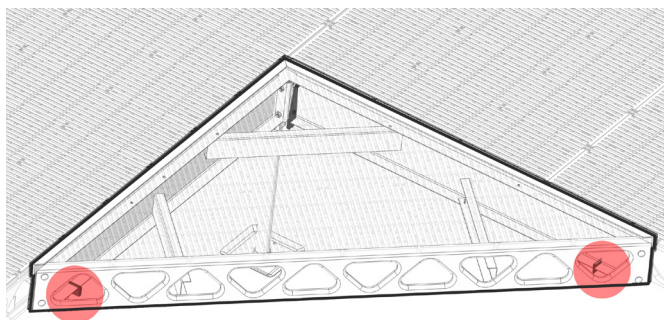


X2

LK1



X2



PLEASE NOTE: The following image has hidden some deck elements such as decking to better illustrate the Hanger Bracket assembly.

9

