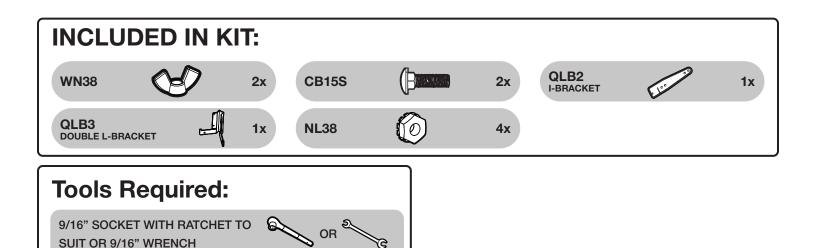


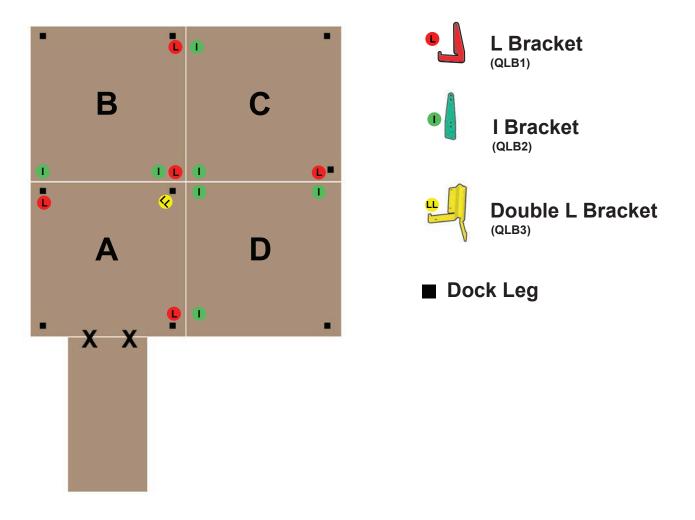


Double L Quick Link

Read this manual and related assembly instructions before attempting to assemble the parts enclosed to ensure that your new CanadaDocks System is assembled safely and correctly.

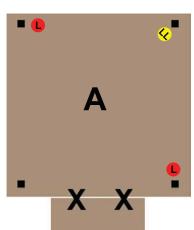


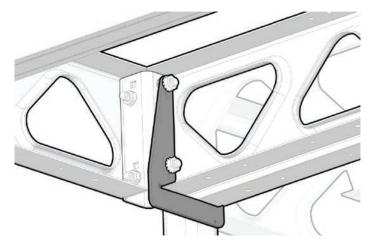
TYPICAL 4 DOCK CONFIGURATION AND ASSEMBLY

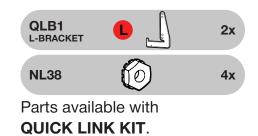


Any dock setup with four corners connecting will require a Double L Bracket Kit. The above diagram shows a typical dock setup for a double L quick link setup. You will be attaching a 4 legged dock (A) to three supported docks (B,C & D). The double L bracket is included with this kit. All other brackets shown must be purchased separately.



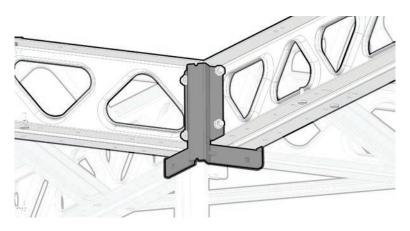


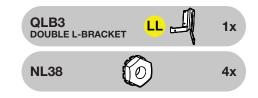




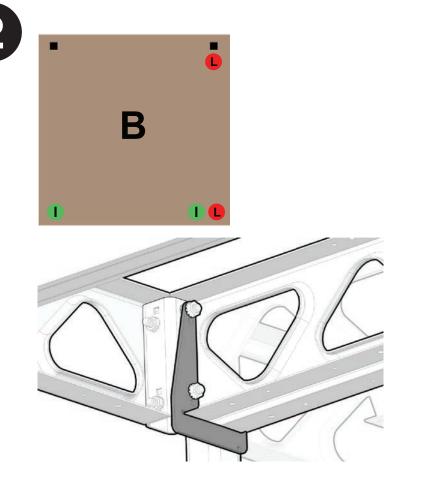
Position the "L" shaped bracket (**QLB1**) on top of current locknut's. Fasten the L-Bracket with locknut's (**NL38**). Repeat for all positions that are red.

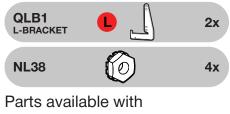
PLEASE NOTE: In this image and any proceeding images some components have been hidden to better illustrate assembly.





Position the double "L" shaped bracket (**QLB1**) on top of the existing locknut's. Fasten the double L-bracket with locknut's (**NL38**). Apply to all yellow positions.

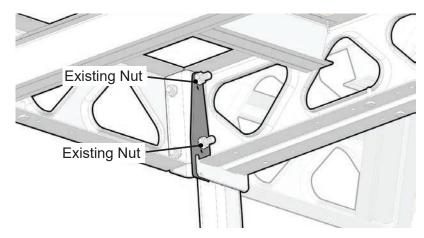




QUICK LINK KIT.

Position the "L" shaped bracket (**QLB1**) on top of current locknut's. Fasten the L-Bracket with locknut's (**NL38**). Repeat for all positions that are red.

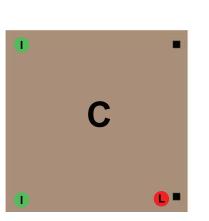
PLEASE NOTE: In this image and any proceeding images some components have been hidden to better illustrate assembly.

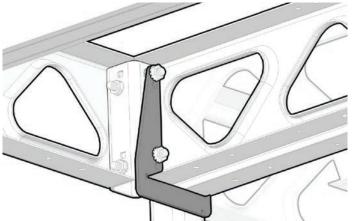




Parts available with **QUICK LINK KIT**.

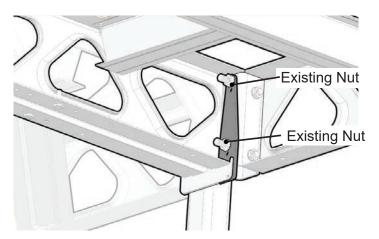
Remove the existing locknut's. Position the joining I-Bracket (**QLB2**) on the bolts and fasten with existing locknut's. Repeat for all positions that are green.





QLB1 L-BRACKET		2x
NL38	0	4x
Parts availa		

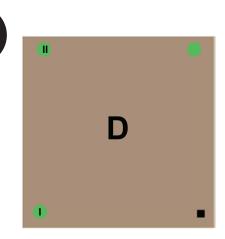
Position the "L" shaped bracket (**QLB1**) on top of existing locknut's. Fasten the L-Bracket with locknut's (**NL38**). Repeat for all positions that are red.

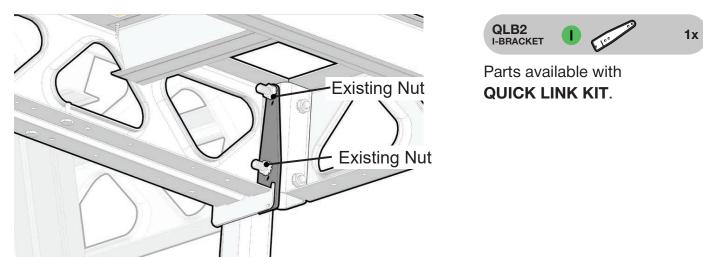


QLB2 I-BRACKET	1x

Parts available with **QUICK LINK KIT**.

Remove the existing locknut's. Position the joining I-Bracket (**QLB2**) on the bolts and fasten with existing locknut's. Repeat for all positions that are green.

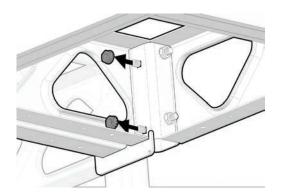




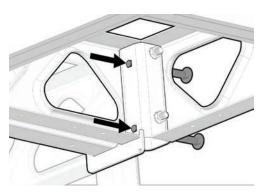
Remove the existing locknut's. Position the joining I-Bracket (**QLB2**) on the bolts and fasten with existing locknut's. Repeat for all positions that are green.

PLEASE NOTE:

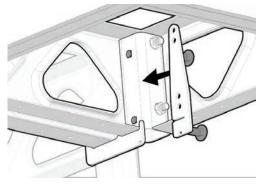
If you are adding an I-bracket (QLB2) to an area that has an existing L-bracket (QLB1) you may have to remove nuts and push the carriage bolts back in order to position the bracket over the hole.



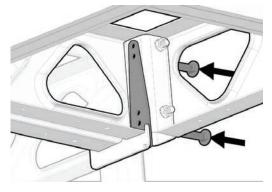
Remove nuts.



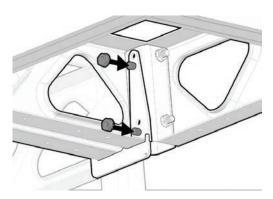
Push carriage bolts towards the outside of the frame.



Slide I-bracket (QLB2) between the L-bracket (QLB1) and the leg.



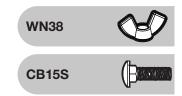
Align holes of the I-bracket (QLB2) with the holes on the frame. Slide the carriage bolts in the holes to fasten the I-bracket (QLB2.



Fasten I-bracket (QLB2) with existing nuts.

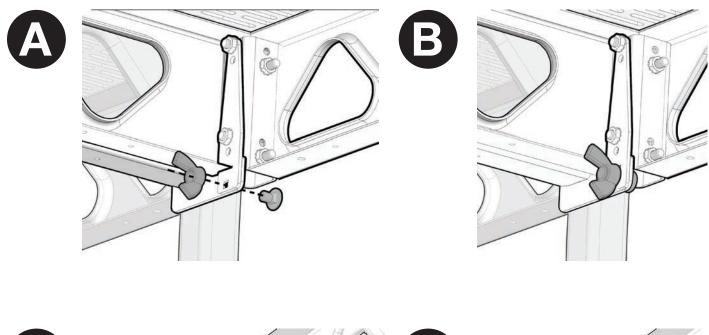


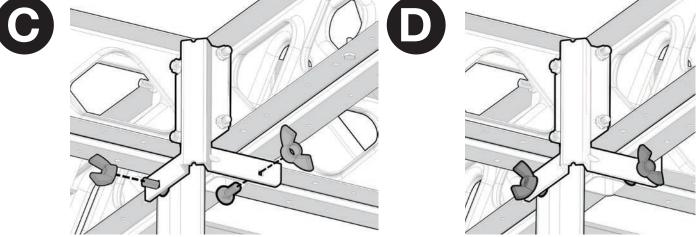
Each Connection Re



A-B For each connection between an L-bracket (QLB1) and I-bracket (QLB2) use a win (WN38) and carriage bolt (CB15S) to fasten together. Align the holes of both brack insert the bolt (CB15S) starting from the outside of the dock frame and fasten with wingnut (WN38). See Images A & B for details. Repeat for all L-bracket (QLB1) an I-bracket (QLB2) connections.

C-D Double-L brackets (QLB3) will have a connection on either side fastening with an I-bracket (QLB2). Align the holes of the connecting brackets, insert the bolt (CB15: fasten with a wingnut (WN38). See **Images C & D** for details. Repeat for other side L-Bracket (QLB3).







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We'd love to hear from you and see your photos!



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