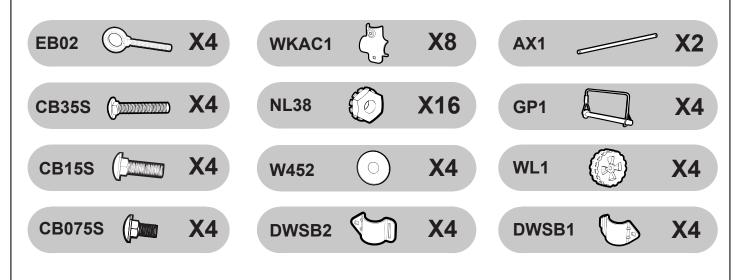
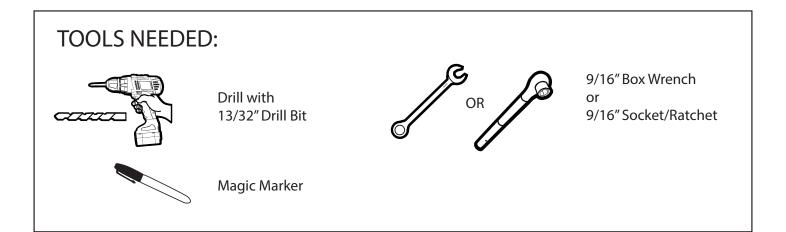


INCLUDED IN WHEEL KIT:

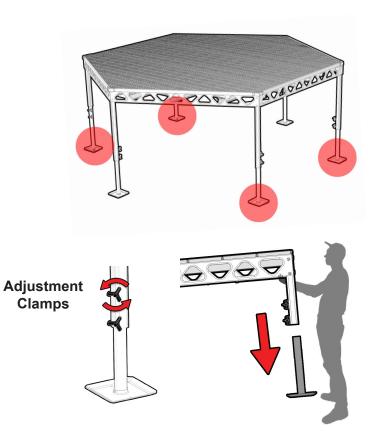
A single wheel kit includes all the material needed for two axles. Please refer to the chart at the end of the instructions to determine the number of kits needed for your project.





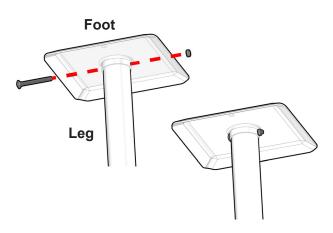






Loosen the adjustment clamps on each of the dock legs by turning the clamp knobs counter-clockwise (See image above). This will free the legs so they may be removed from the dock. It is recommended to use one person to lift a corner of the dock upwards while another person removes one leg from the dock at a time.

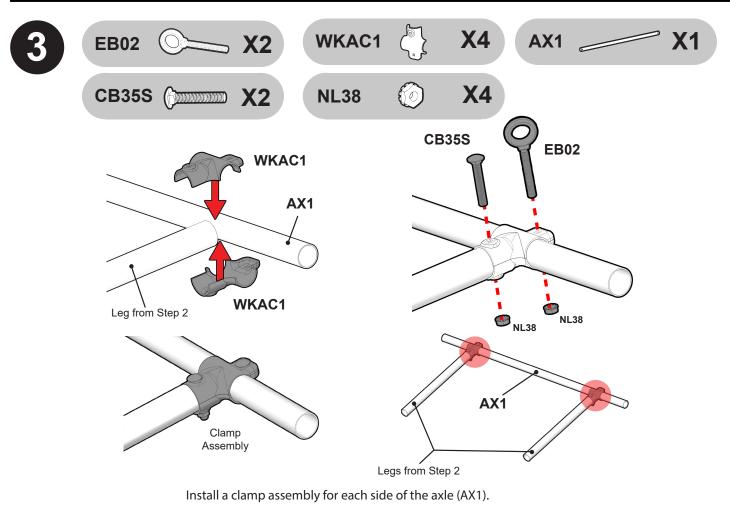


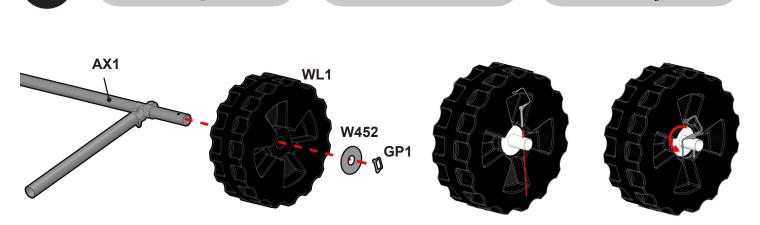


Unscrew any carriage bolts connected to the feet (See above image) of all four legs. The legs will be used in assembling the axle in **Step 3**.

GP₁







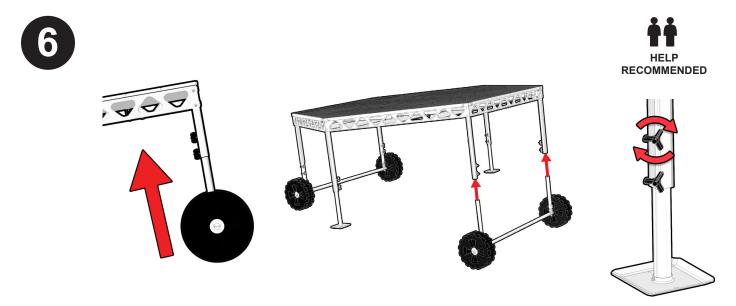
WL1

Slide the Wheel(WL1) and Washer (W452) onto the assembled frame (See above). Slide open the retaining wire on the Hitch Pin (GP1). Place the pin into the holes on either side of the Axle (AX1) (See above). Close the retaining wire on the Hitch Pin (GP1). Repeat this step for all axle ends.

Repeat **Steps 3-4** for the second axle assembly.

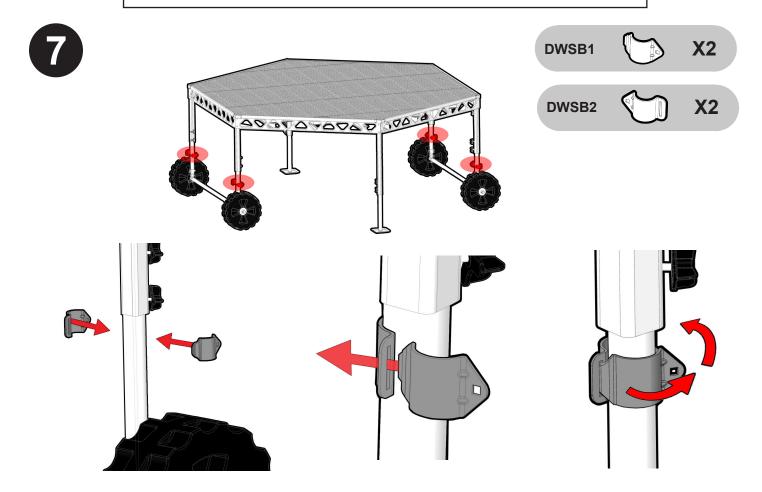
W452



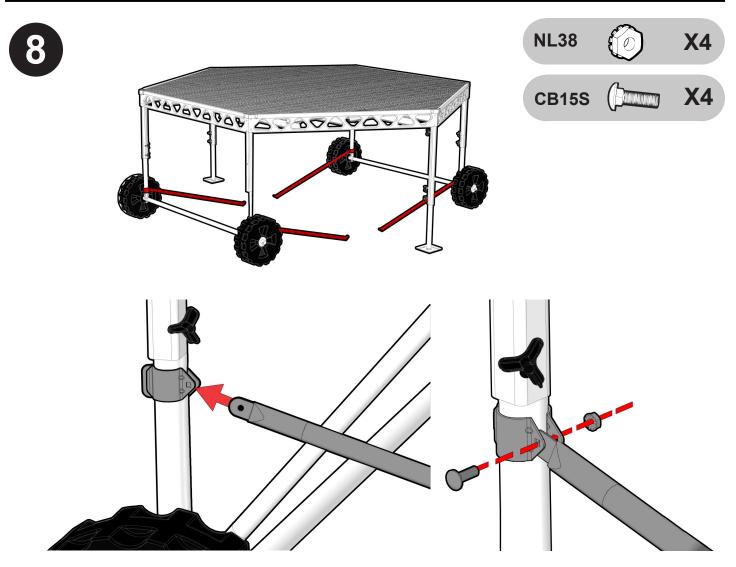


Use one person to hold a corner of the dock upwards. Insert one end of the axle assembly at a time into the legs of the dock.* Perform this step for both axle assemblies. Adjust the legs appropriate to the depth of water you will be installing the dock in. Turn the adjustment clamps clockwise to tighten the legs to your desired height.

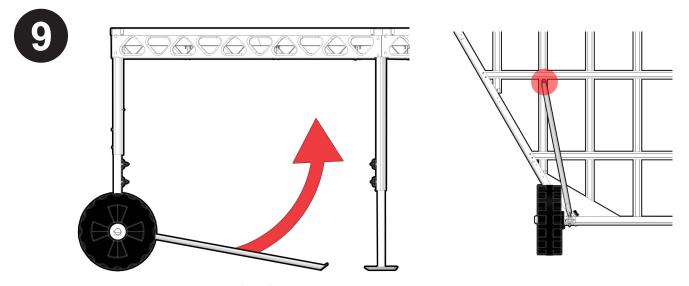
* PLEASE NOTE: Take care to insert both legs of the wheel kit into the dock frame evenly. Do not try to force or insert one side of the wheel kit more than the other as this will cause unnecessary binding.







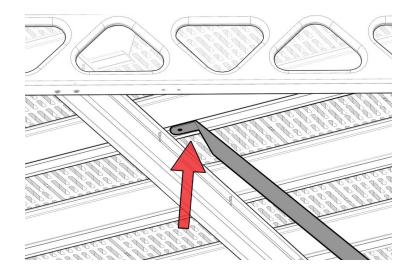
Fasten brace on each of the 4 legs(See image above). Keep the bolts loose in order to easily position the braces in the following steps.



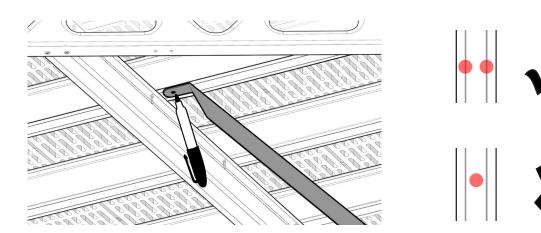
Swing one of the four braces upwards until you make contact with joists.





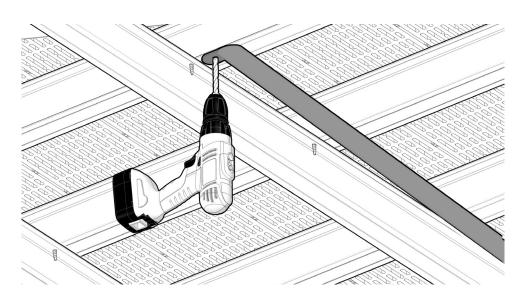


11



With the brace raised on the joist place a mark in the bolt hole of the brace. **PLEASE NOTE:** Ensure you mark and drill on the seam of the joist and not the center of the joist (See images above).

12

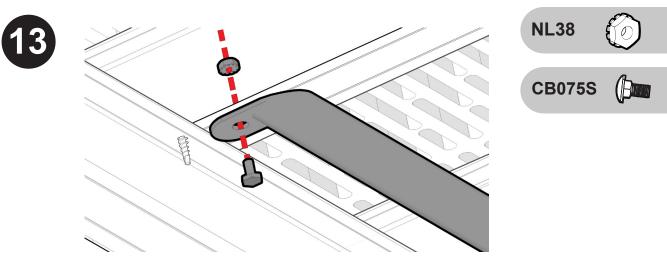


Drill a hole using a 13/32" drill bit.

X4

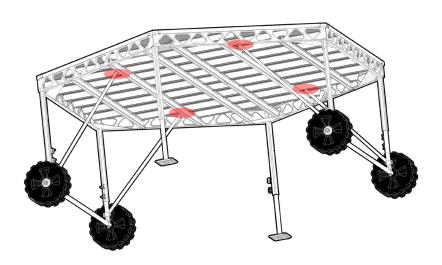
X4





Fasten brace.





Follow **Steps 9-13** for the other braces on your standing hexagon



