

# CanadaDocks<sup>TM</sup>



Where *fun* on the water *begins!*



## **Aluminum Ladder Stainless Steel Ladder With & Without Flip-up Models**

Read this manual and related assembly instructions before attempting to assemble the parts enclosed to ensure that your new CanadaDocks System is assembled safely and correctly.

**Pages 3-6** Aluminum Ladder w/o Flip-Up



**Pages 7-8** Aluminum Ladder with Flip-Up



**Pages 9-12** Stainless Steel Ladder w/o Flip-Up

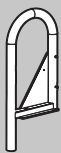


**Pages 13-17** Stainless Steel Ladder with Flip-Up



## INCLUDED IN KIT: Aluminum Ladder & Flip-Up Model

LFL1



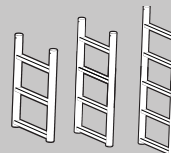
1x

LFR1



1x

LFB3\*  
LFB4\*  
LFB5\*



1x

SB516



2x

LB1



2x

CB35S



4x

W516



2x

N516



2x

NL38

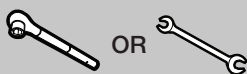


4x

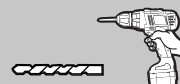
\* Depending on the kit you purchased, the three step (LFB3) can be substituted for a four (LFB4) or five (LFB5) step ladder bottom.

## Tools Required:

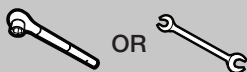
9/16" SOCKET WITH RATCHET TO  
SUIT OR 9/16" WRENCH



Power Drill  
with 13/32" Drill Bit



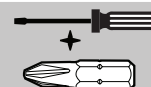
1/2" SOCKET WITH RATCHET TO  
SUIT OR 1/2" WRENCH



Safety  
Protection

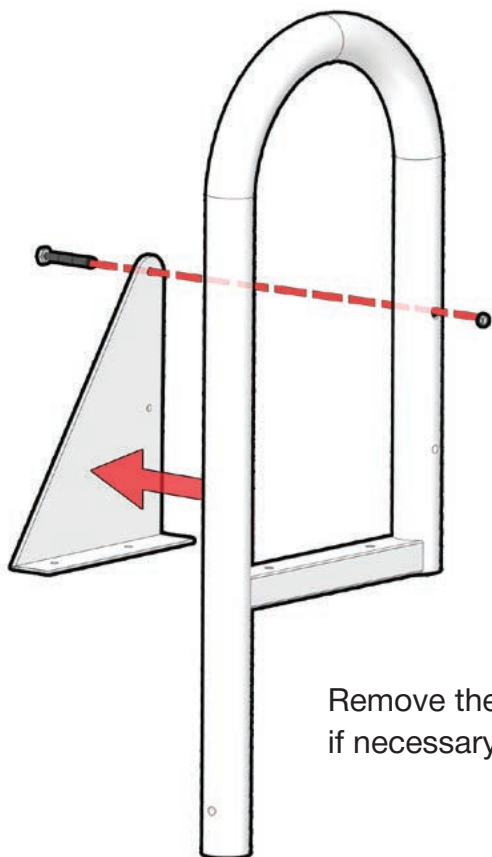


Phillips Screwdriver  
or #3 Driver



## ALUMINUM LADDER w/o FLIP-UP

1



Remove the flip up bracket from both frames  
if necessary.

LFR1



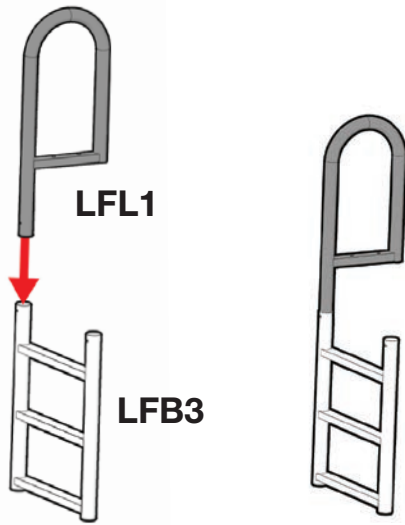
1x

LFL1



1x

2

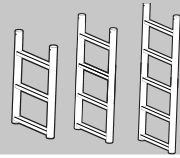


LFL1



1x

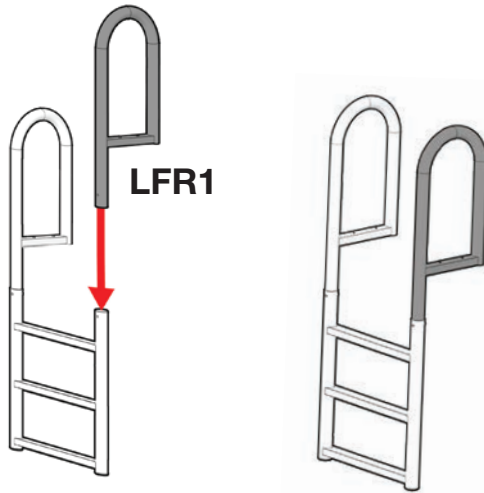
LFB3\*  
LFB4\*  
LFB5\*



1x

**PLEASE NOTE:** The following instructions illustrate the 3 step ladder. For **STEP 2** and all proceeding instructions you may substitute the three step bottom (LFB3) for the 4 (LFB4) or 5 (LFB5) step bottom that you have purchased.

3



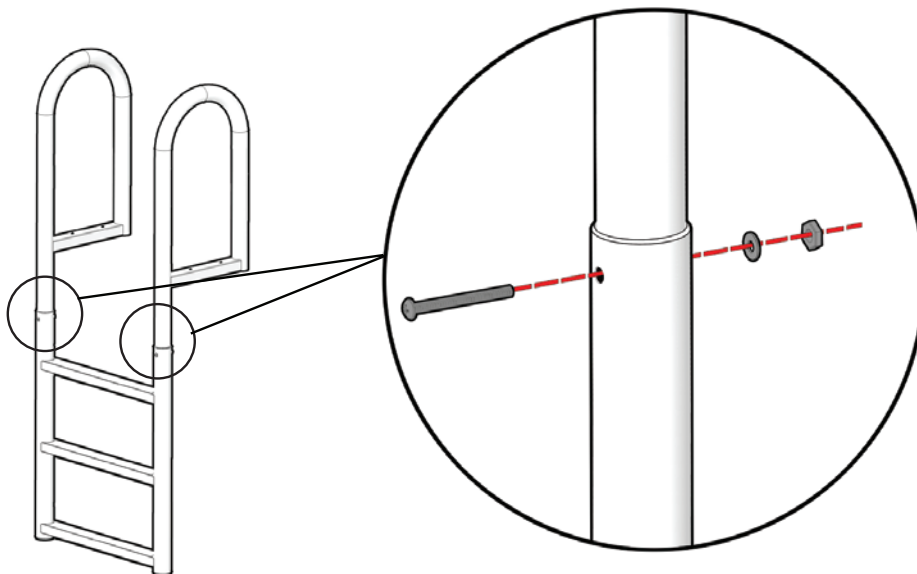
LFR1

LFR1

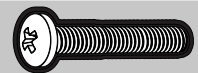


1x

4



SB516



2x

W516



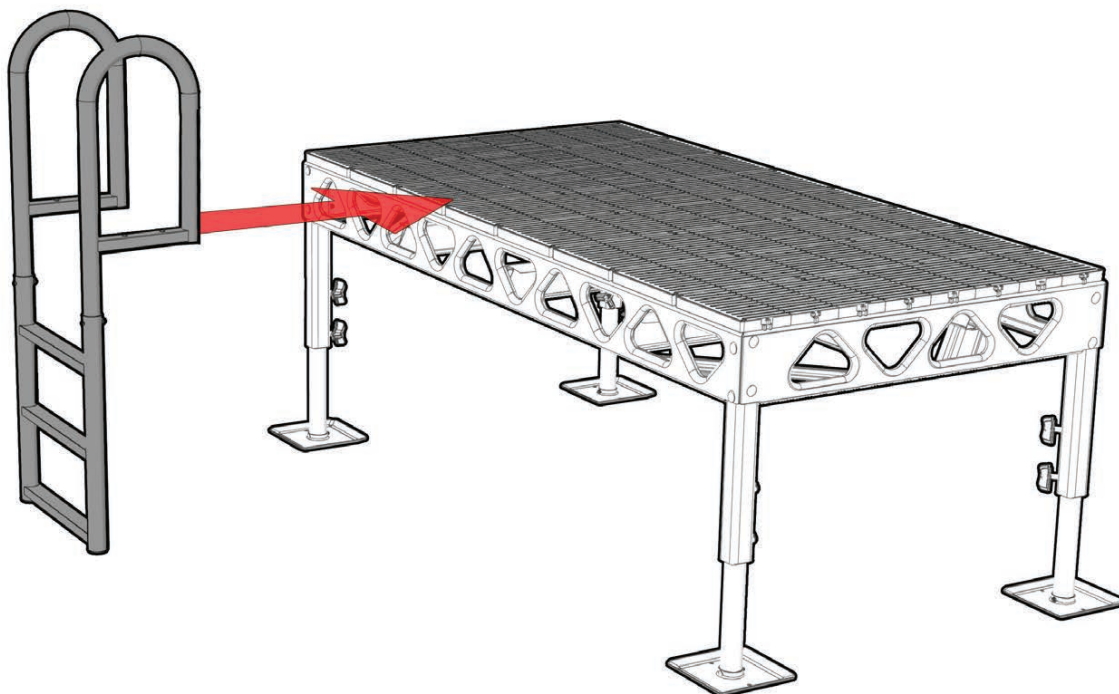
2x

N516



2x

5



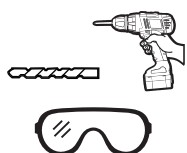
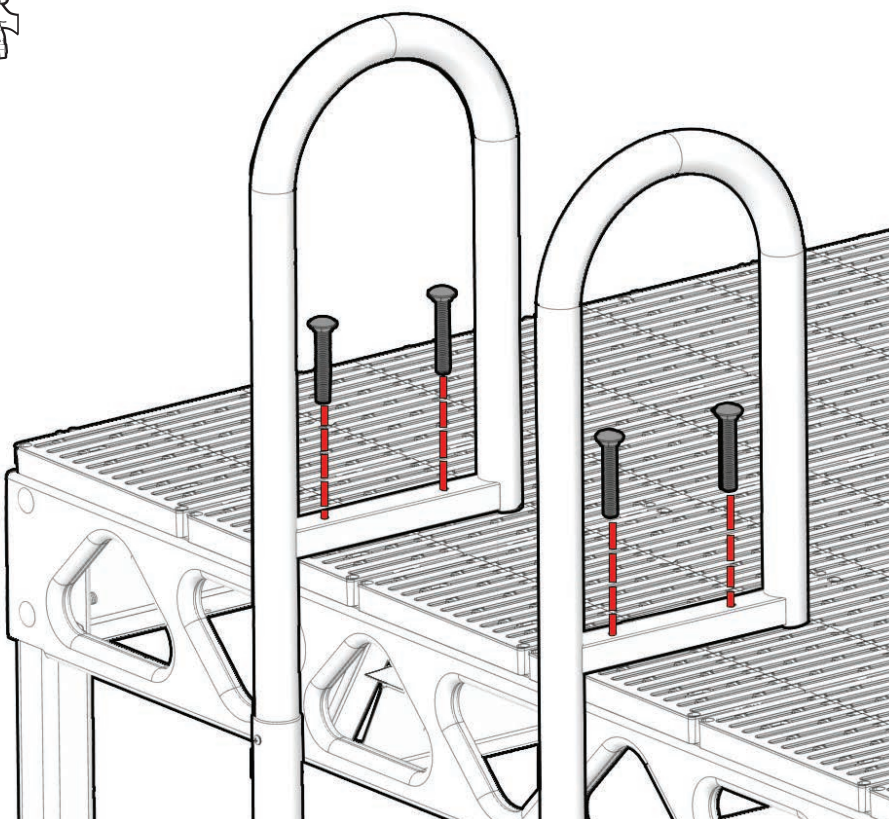
Ensure that the ladder is placed in an area that will not interfere with any other accessories attached to the dock.



CB35S



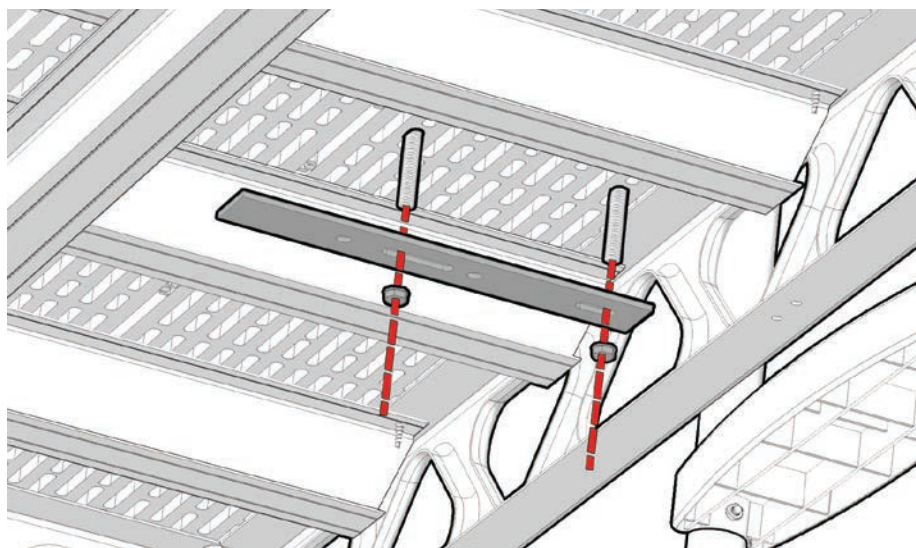
4x



**TIP:** If you are finding it difficult placing the bolts through the ladder frame holes and into the decking, then simply drill through each hole with a 13/32" drill bit. Always wear personal protection to avoid injury.



7



LB1



2x

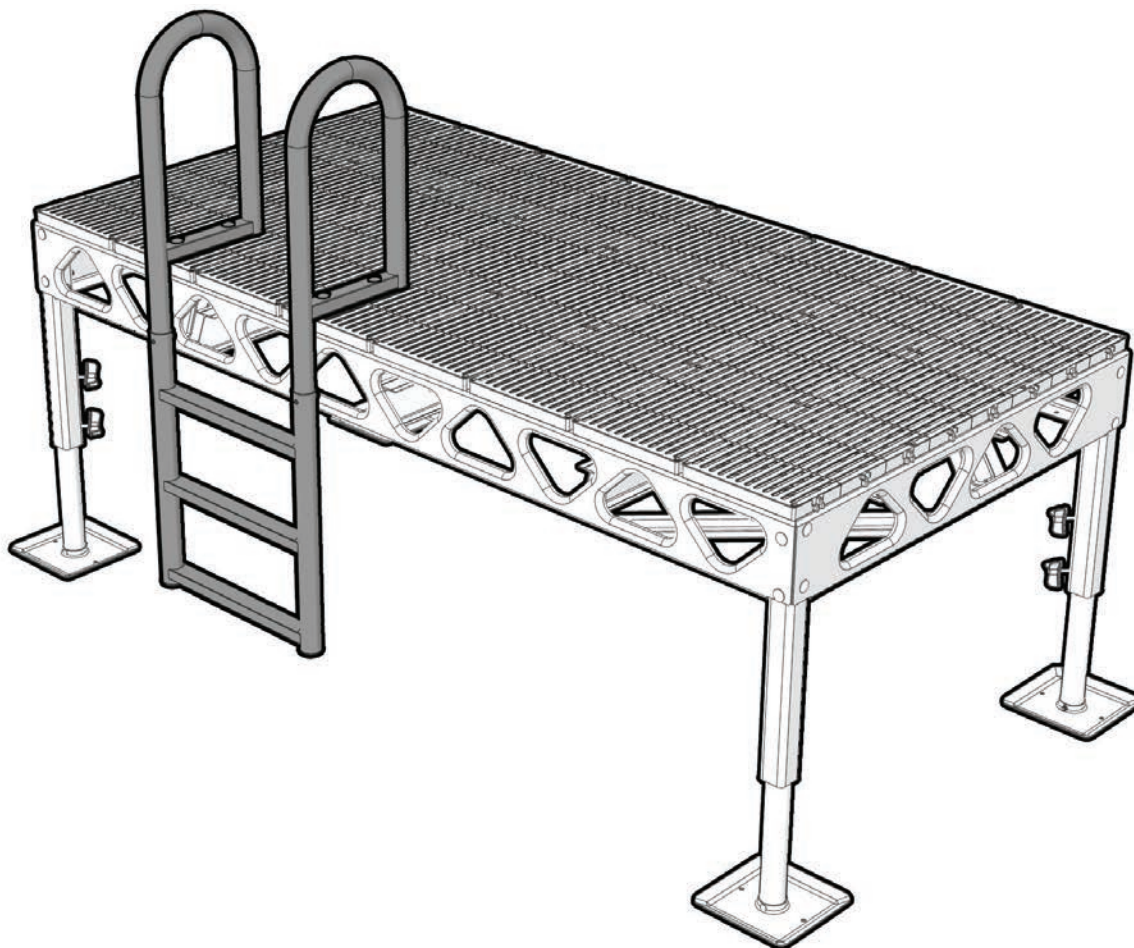
NL38



4x

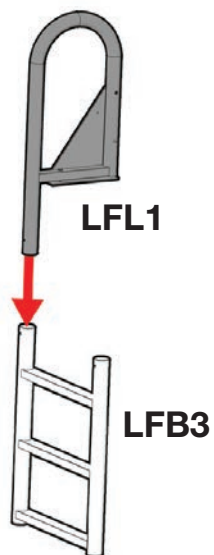
Repeat **STEP 7** for the opposite side of the ladder.

8



# ALUMINUM LADDER with FLIP-UP

1

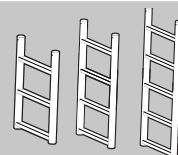


LFL1



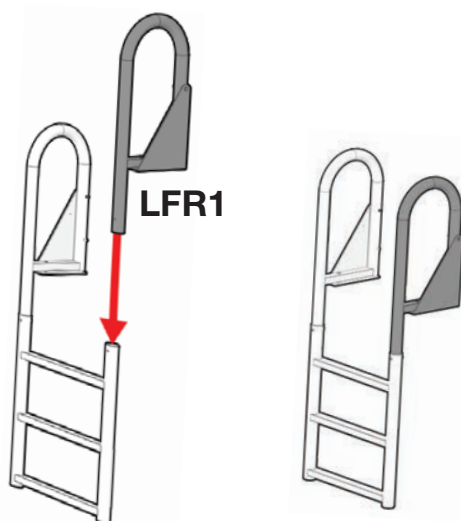
1x

LFB3\*  
LFB4\*  
LFB5\*



1x

2



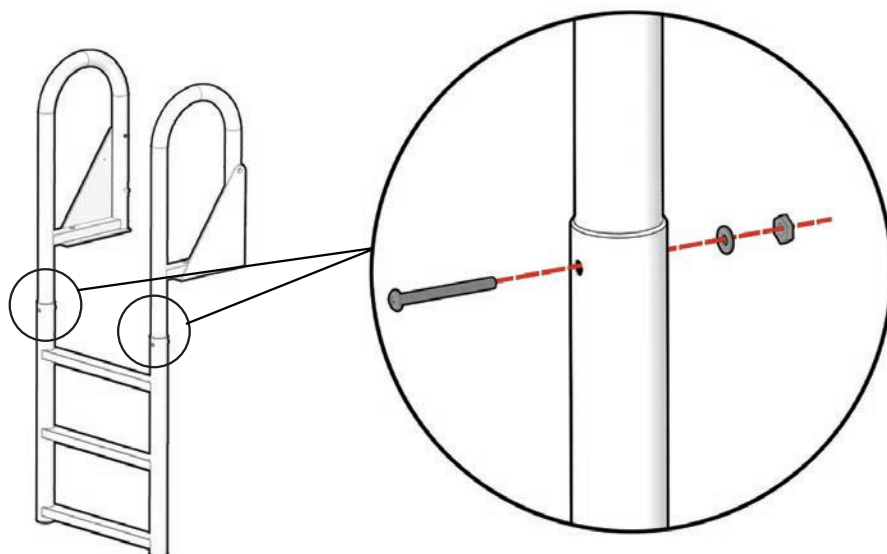
LFR1



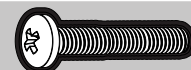
1x

**PLEASE NOTE:** The following instructions illustrate the 3 step ladder. For **STEP 2** and all proceeding instructions you may substitute the three step bottom (**LFB3**) for the 4 (**LFB4**) or 5 (**LFB5**) step bottom that you have purchased.

3



SB516



2x

W516



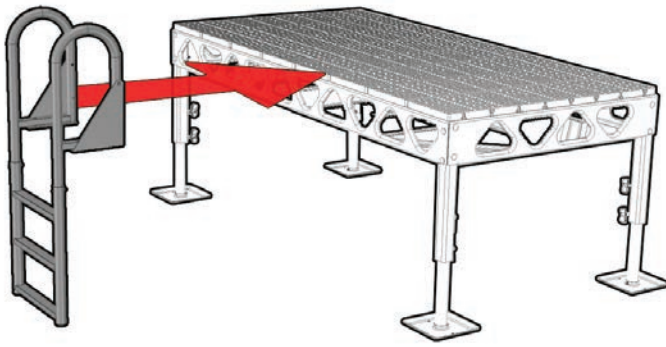
2x

N516



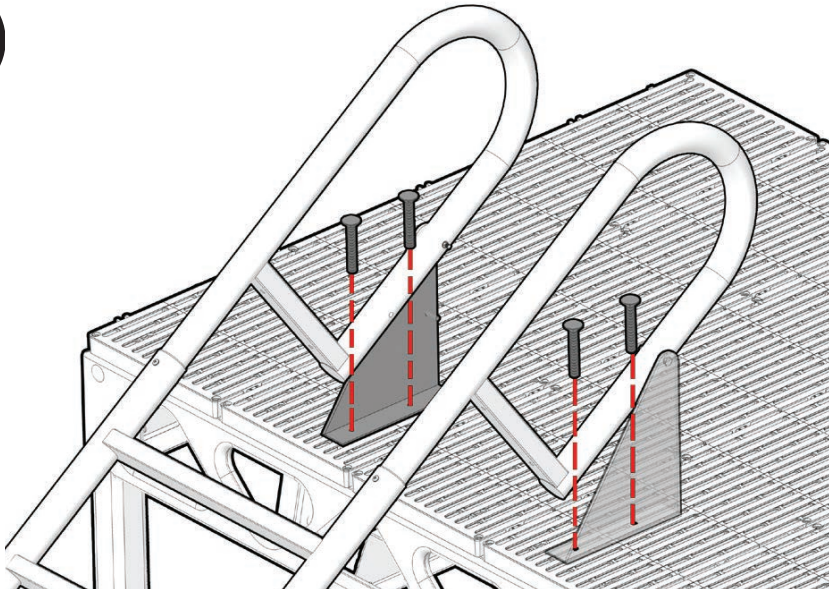
2x

4



Ensure that the ladder is placed in an area that will not interfere with any other accessories attached to the dock.

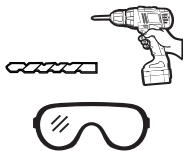
5



CB35S

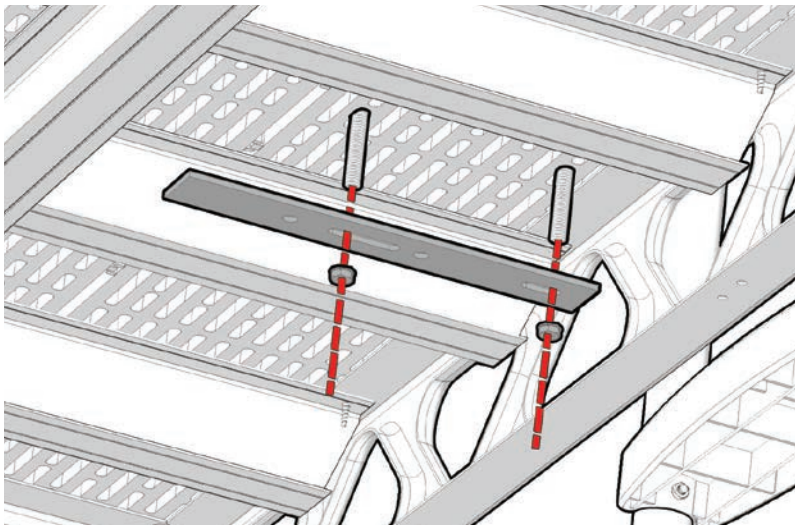


4x



**TIP:** If you are finding it difficult placing the bolts through the ladder frame holes and into the decking, then simply drill through each hole with a 13/32" drill bit. Always wear personal protection to avoid injury.

6



LB1



2x

NL38

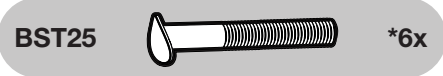
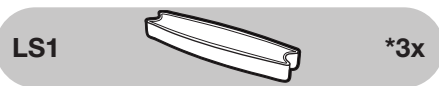
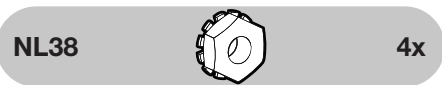


4x

Repeat **STEP 7** for the opposite side of the ladder.



## INCLUDED IN KIT: Stainless Steep & Flip-Up Model



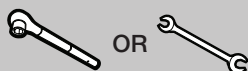
## Additional Parts with Flip-Up Model



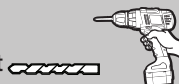
\* Ladders come in 3,4 or 5 step models. For each addition step you will need to at 1x step (LS1), 2x step bolts (BST25), 2x Locknut (NFL25).

## Tools Required:

9/16" SOCKET WITH RATCHET TO  
SUIT OR 9/16" WRENCH



Power Drill  
with 13/32" Drill Bit

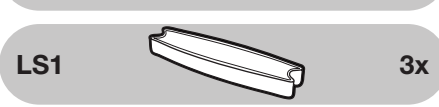
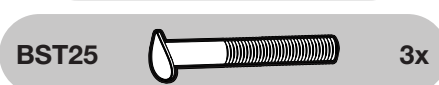
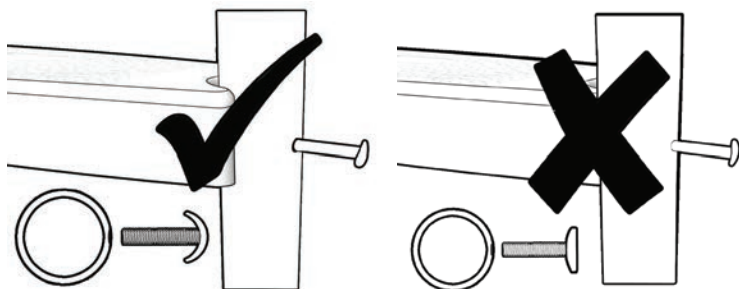
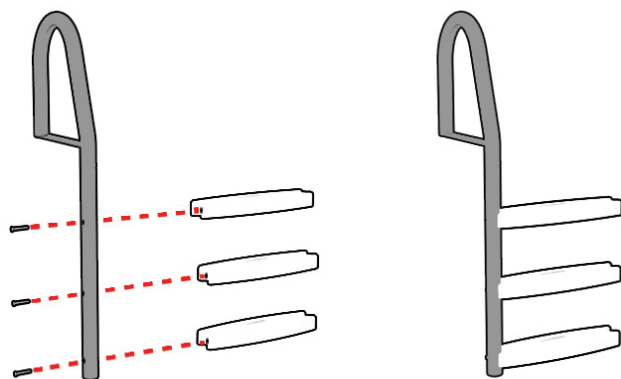


Safety  
Protection



## STAINLESS STEEL LADDER w/o FLIP-UP

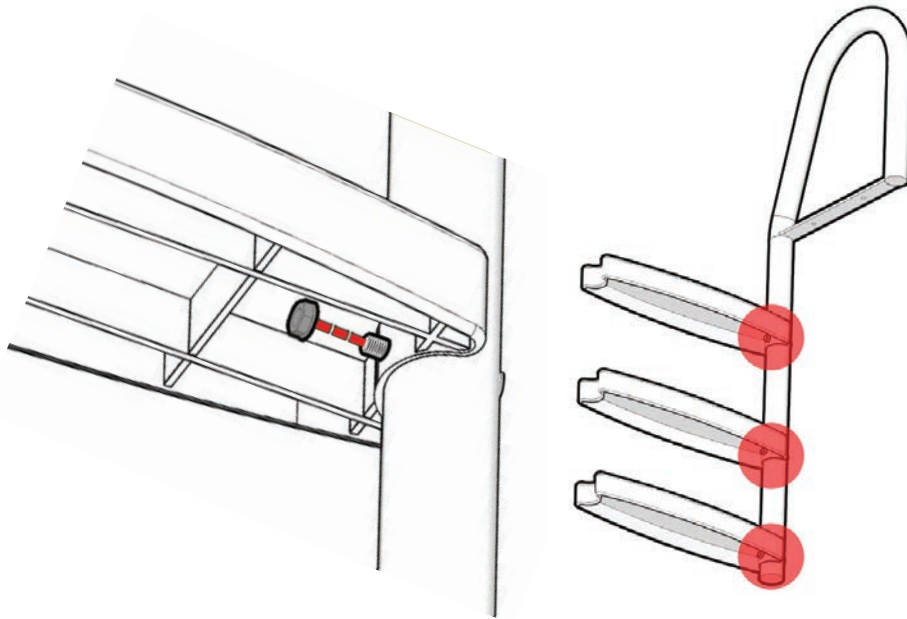
1



Ensure the Head of the bolts (BST25) are rotated to match the curvature of the frame (LF1).

**PLEASE NOTE:** These instructions are using the 3 step model. If you are installing a 4 or 5 step ladder, simply apply **STEPS 1-4** for any additional steps you need to add to your ladder frame.

# 2



NFL25

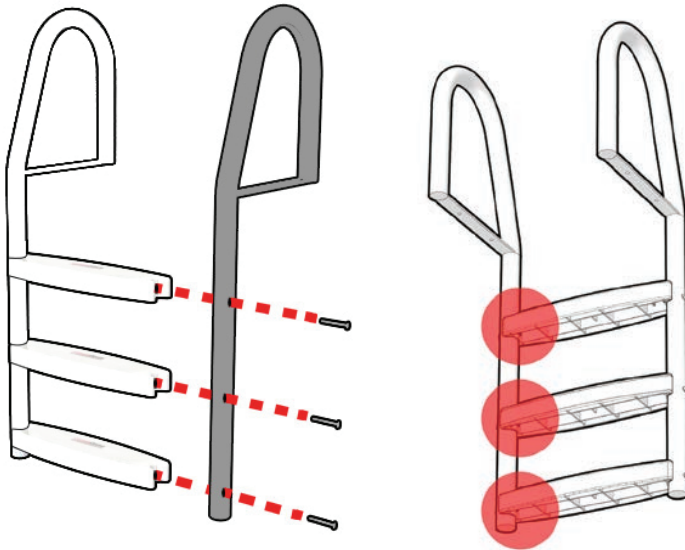


3x

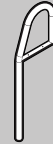
Apply a lock nut (**NFL25**) hand tight to each step bolt (**BST25**) that connects the steps to the frame. After adding all lock nuts (**NFL25**) to the frame, Tighten each connection completely.

# 3

Repeat **STEP 1-2** on the opposite side.



LF1



1x

NFL25

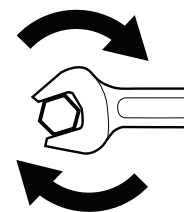


3x

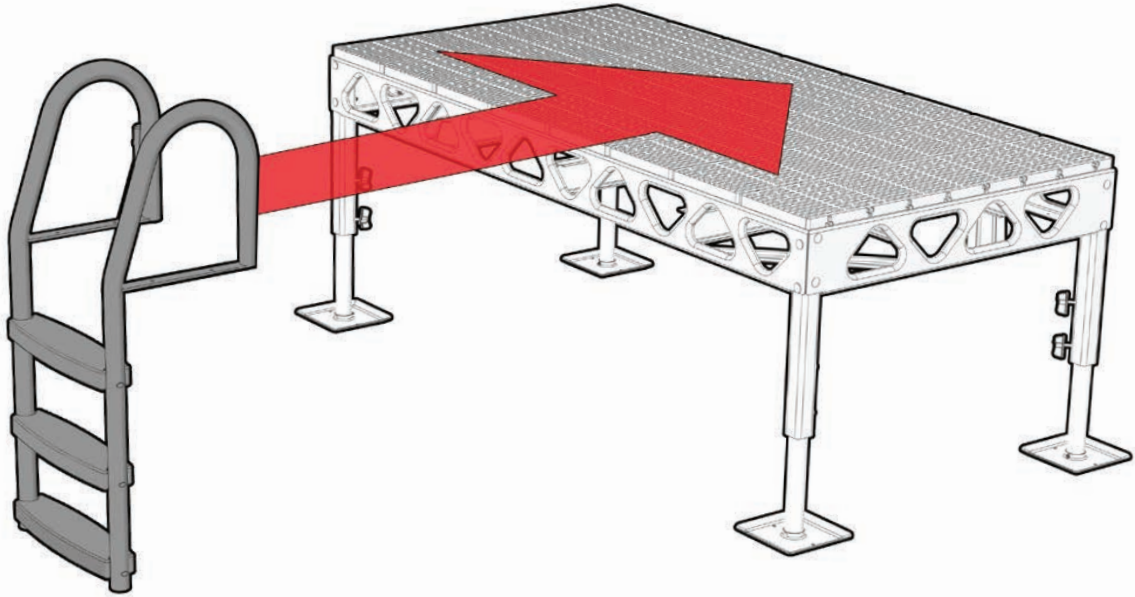
BST25



3x



4



Ensure that the ladder is placed in an area that will not interfere with any other accessories attached to the dock.

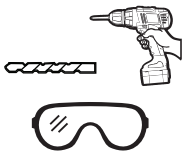
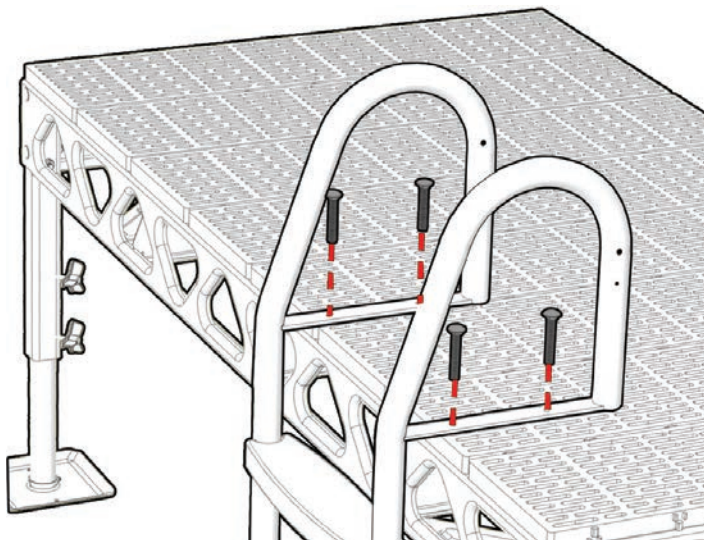
5

CB35S

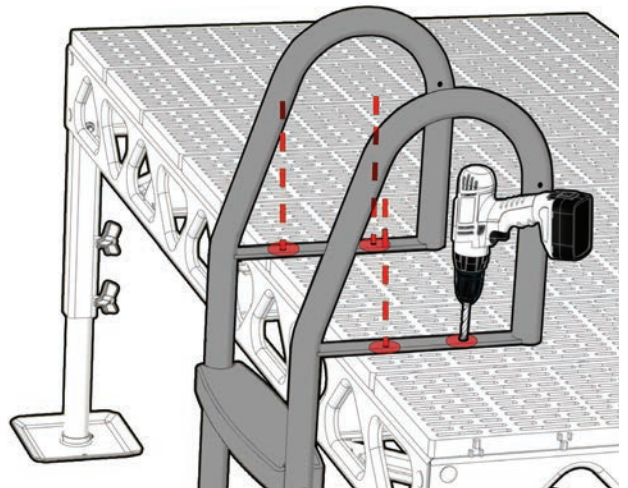


4x

6





**TIP:** If you are finding it difficult placing the bolts through the ladder frame holes and into the decking, then simply drill through each hole with a 13/32" drill bit. Always wear personal protection to avoid injury.





If you are finding it difficult placing the bolts through the ladder frame holes and into the decking the drill the decking as described in **STEP 4**.

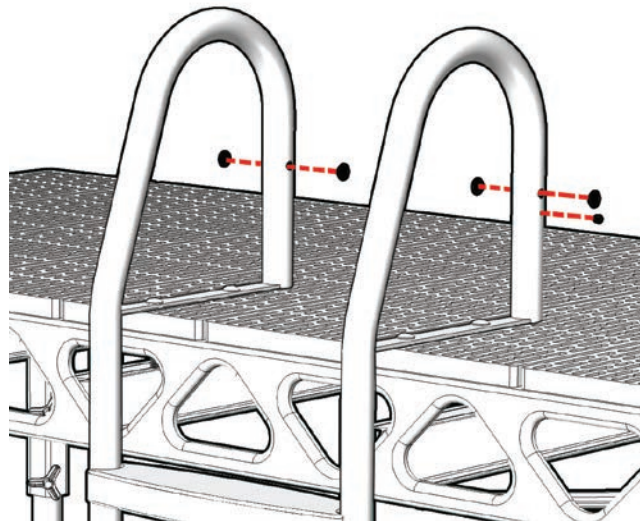
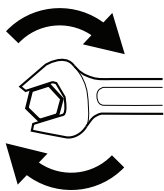
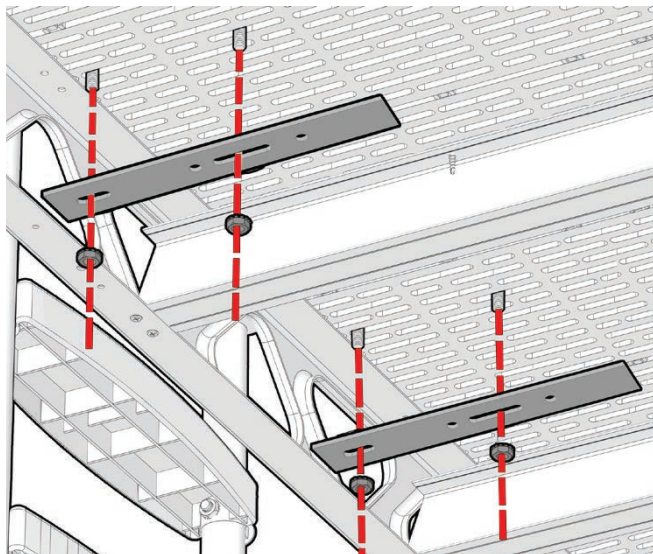


7

LB1		2x
NL38		4x

8

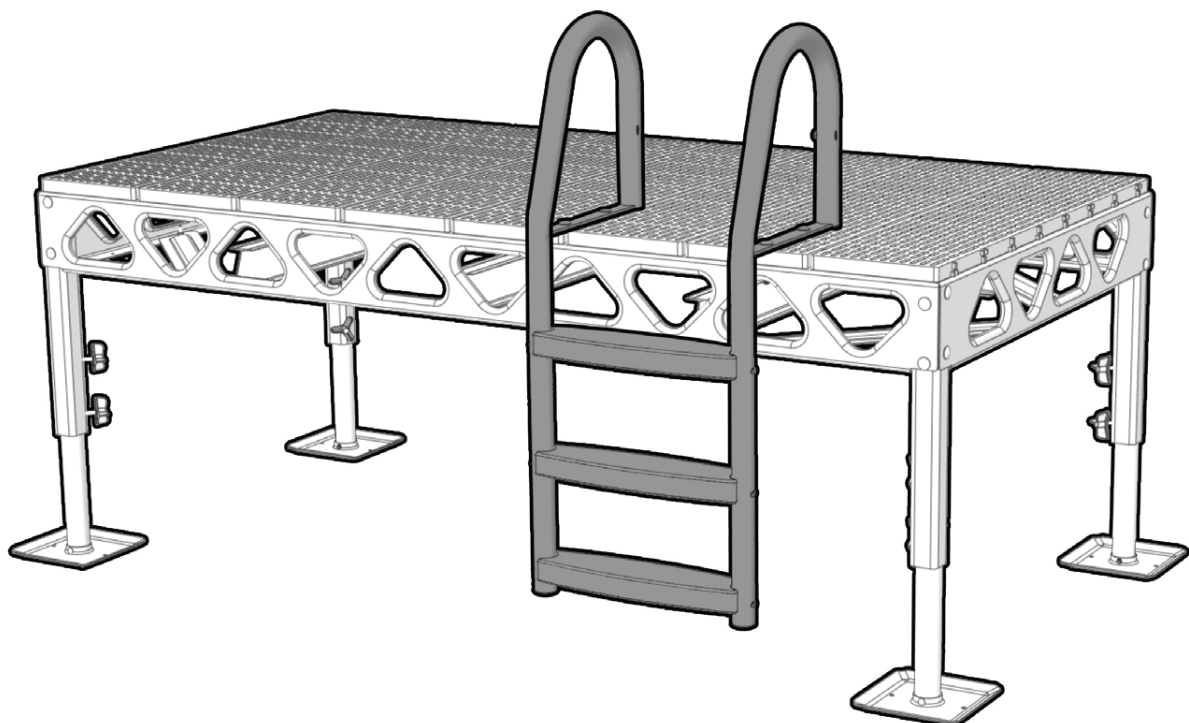
LCAP1		1x
LCAP2		3x



From underneath the dock, connect the bracket and **4x** locknut's (**NL38**).

**PLEASE NOTE:** Some components have been hidden from the above image to better illustrate assembly.

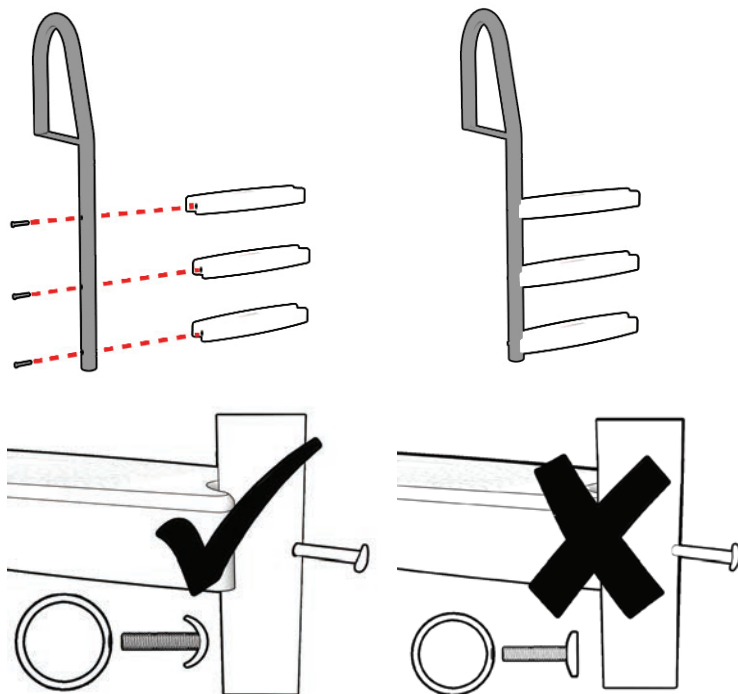
9





## STAINLESS STEEL with FLIP-UP

1

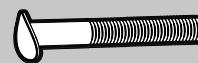


LF1



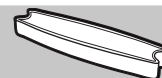
1x

BST25



3x

LS1

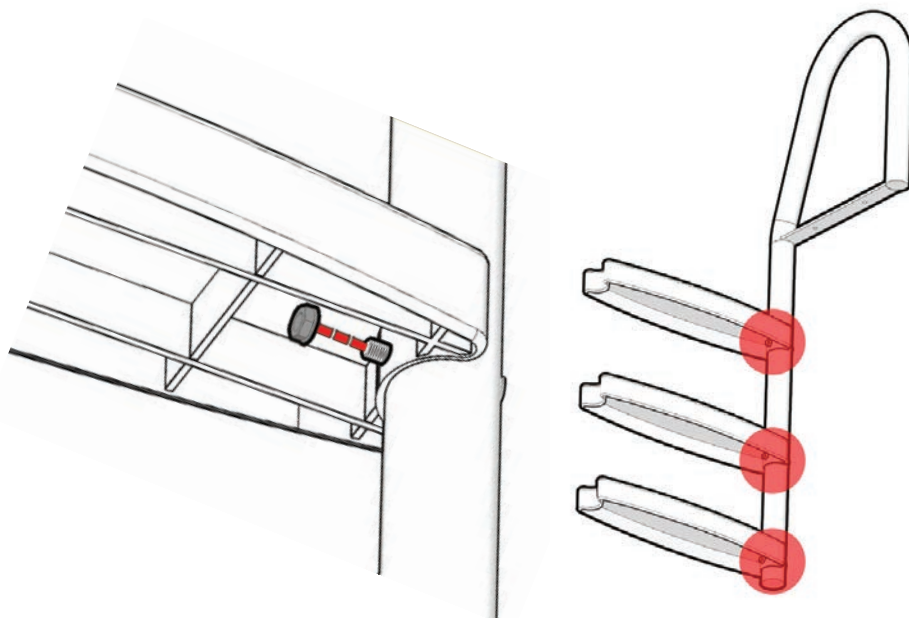


3x

Ensure the Head of the bolts (**BST25**) are rotated to match the curvature of the frame (**LF1**).

**PLEASE NOTE:** These instructions are using the 3 step model. If you are installing a 4 or 5 step ladder, simply apply **STEPS 1-4** for any additional steps you need to add to your ladder frame.

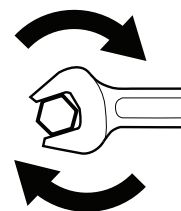
2



NFL25

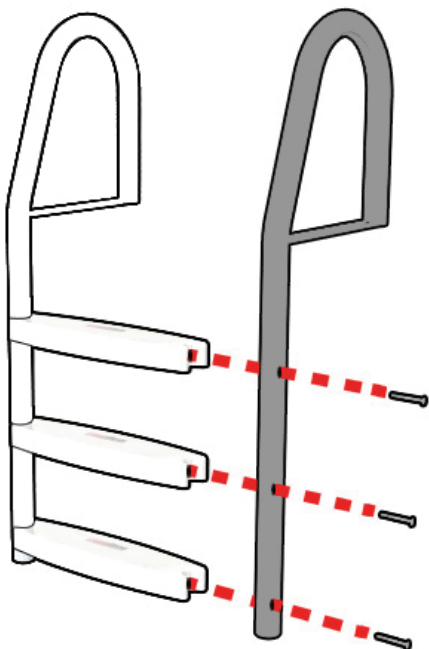


3x



Apply a lock nut (**NFL25**) hand tight to each step bolt (**BST25**) that connects the steps to the frame. After adding all lock nuts (**NFL25**) to the frame, Tighten each connection completely.

3

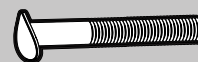


LF1



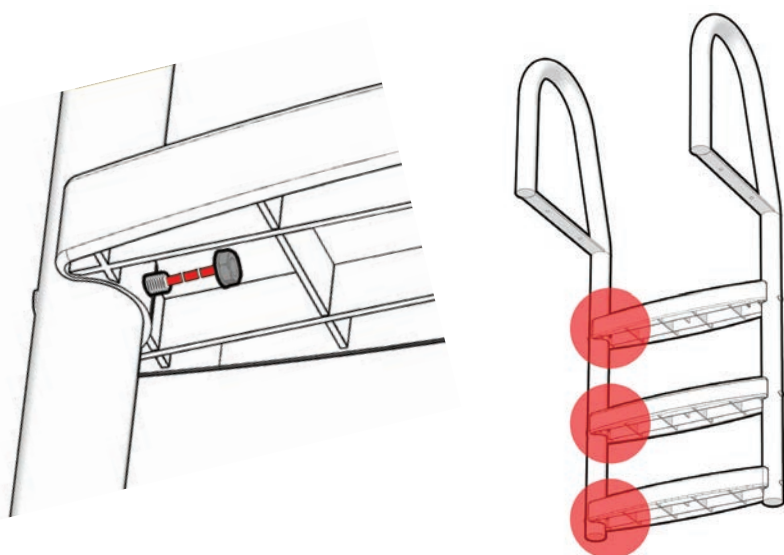
1x

BST25



3x

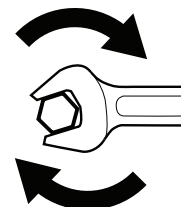
4



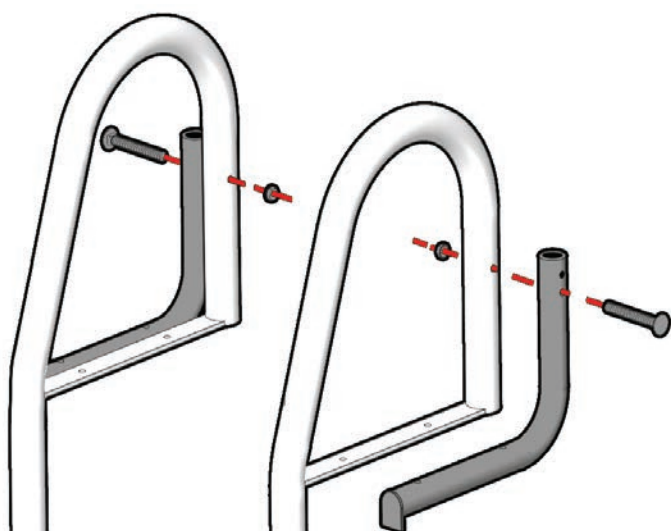
NFL25



3x



5



CB35S



2x

NL38



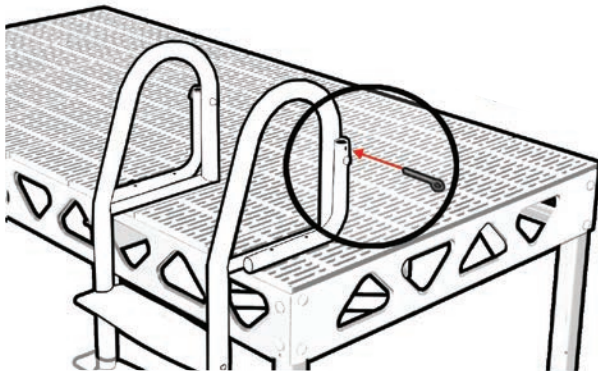
2x

LF2



2x

7

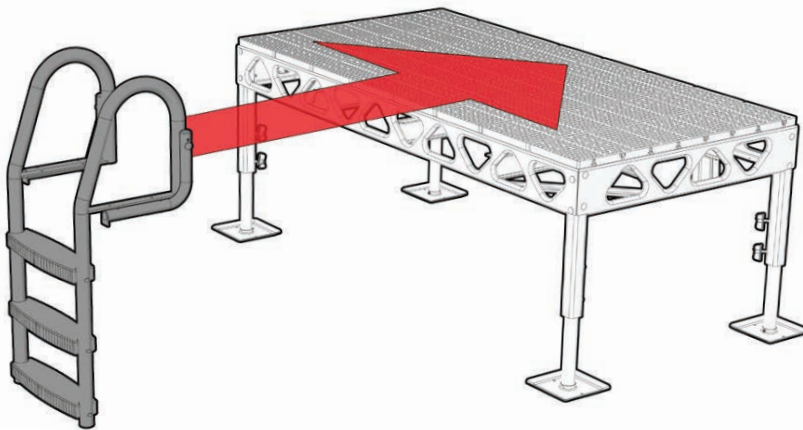


LP1



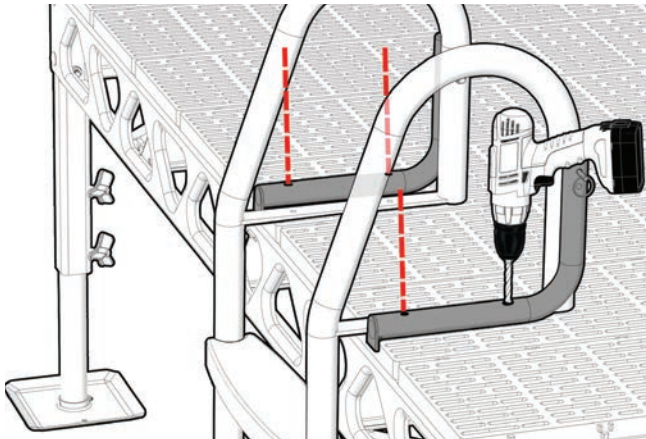
1x

6



Ensure that the ladder is placed in an area that will not interfere with any other accessories attached to the dock.

8



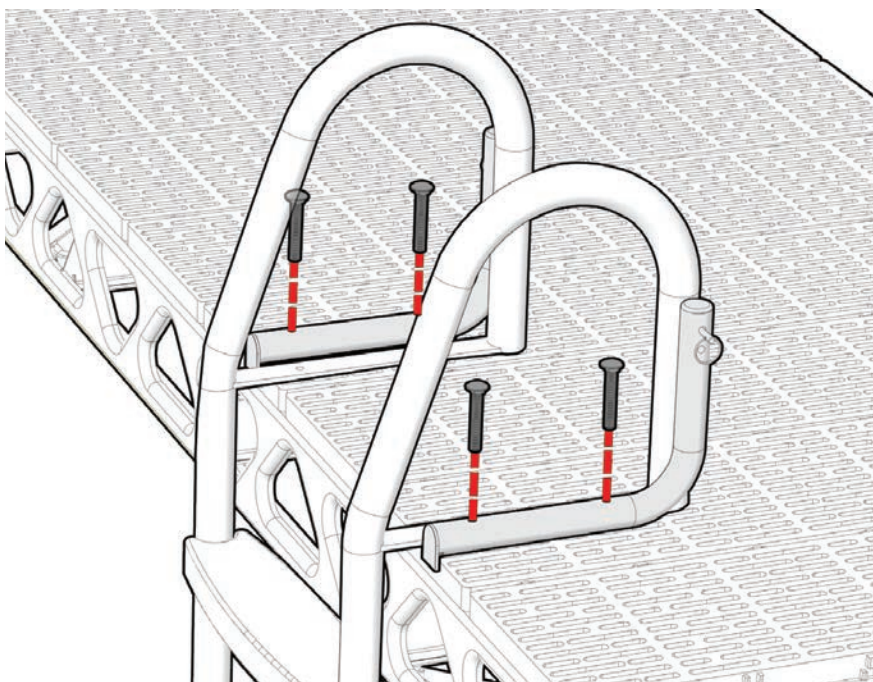
With the ladder frame flush against the dock use the L-shaped bracket holes as a guide to drill through the surface of the decking to accommodate the hardware for fastening the ladder to the dock. Drill homes on one side of the ladder before continuing to the opposite side.



Always wear personal protection to avoid injury.



9

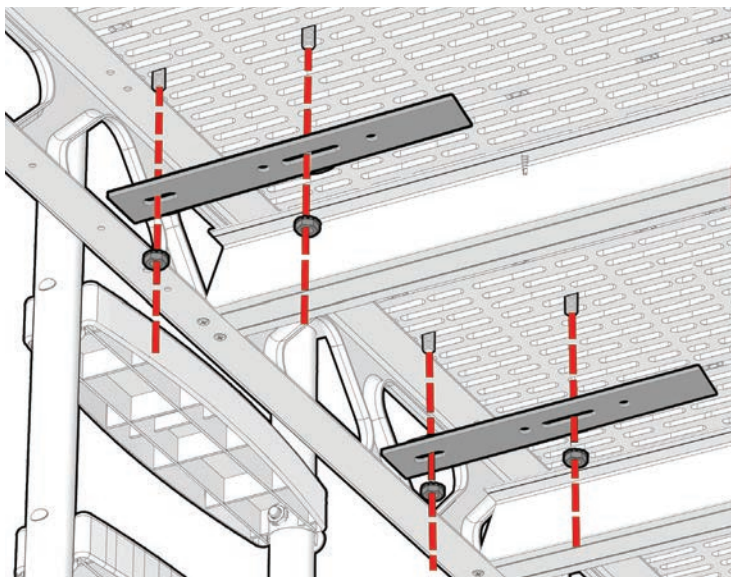


CB35S



2x

10



LB1



2x

NL38



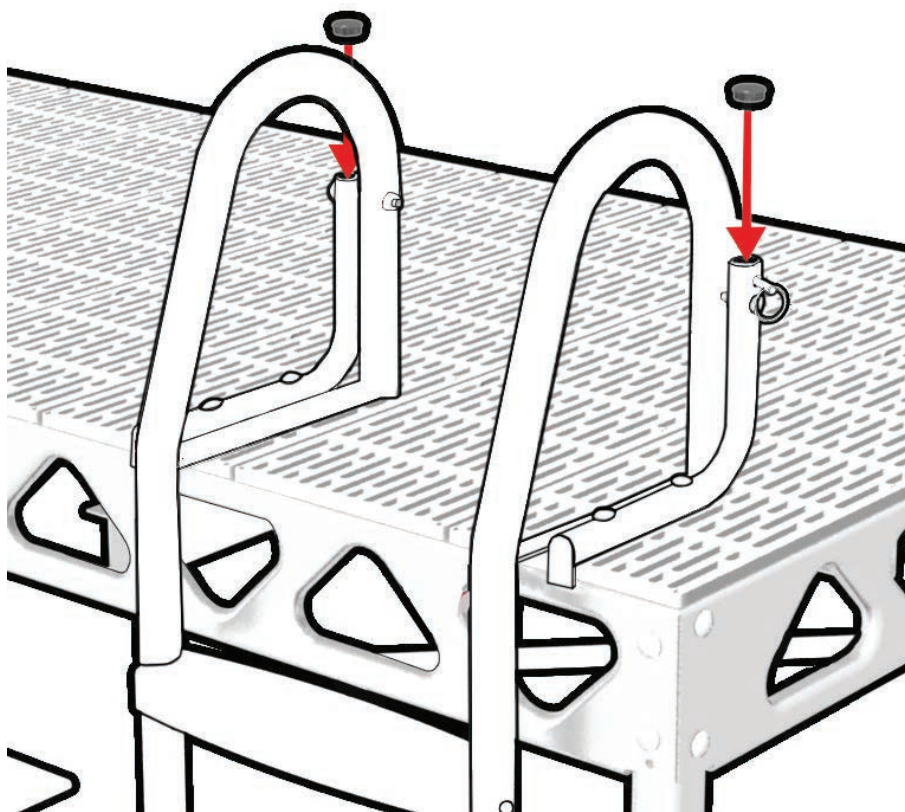
4x

From underneath the dock, connect the bracket and **4x** locknut's (**NL38**).

**PLEASE NOTE:** Some components have been hidden from the above image to better illustrate assembly.



11

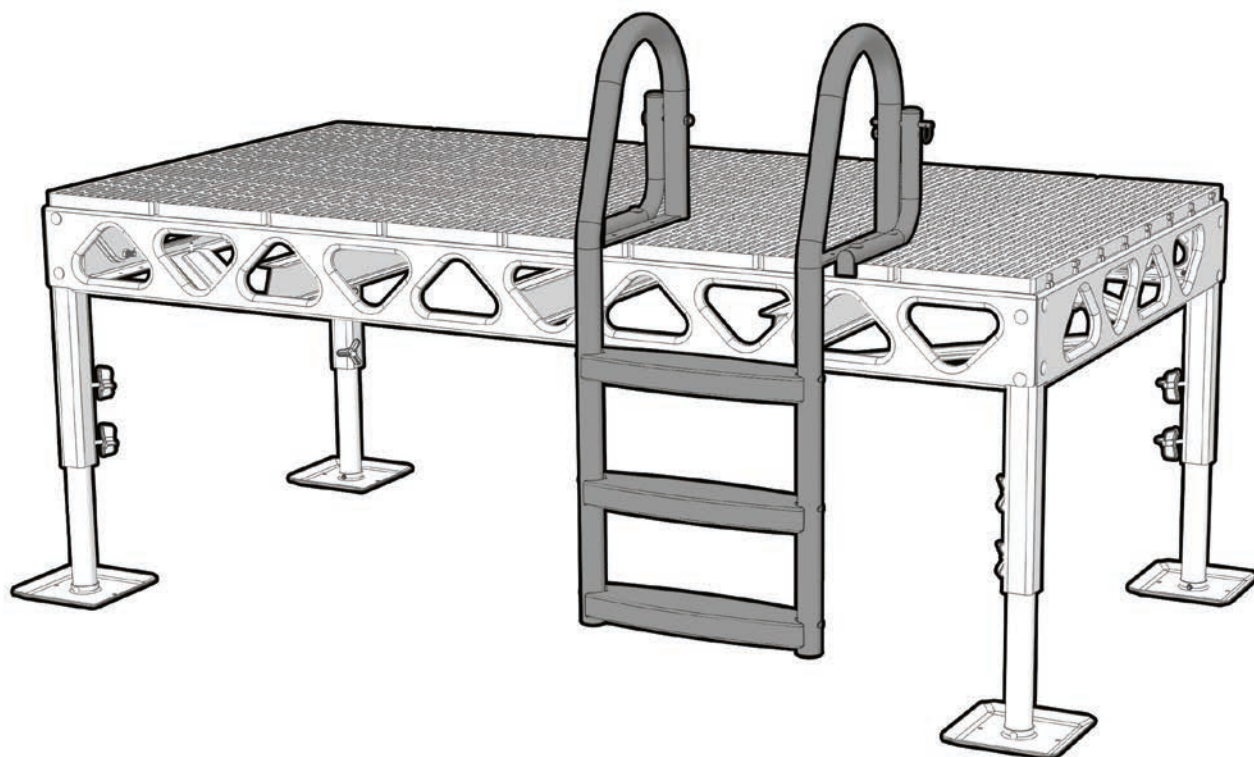


LCAP3



2x

12



## NOTES:

## NOTES:

# Where *fun* on the water *begins!*

Please leave us a **Google review**



We'd love to hear from  
you and see your photos!



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**CanadaDocks.ca**

