










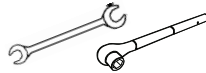
STAIR KITS PARTS:

Ⓐ Ladder Frame		X2	Ⓓ 3/8" x 3-1/2" Carriage Bolt		X6	Ⓔ 1/4" Lock Nut		X4 *
Ⓑ Bracket		X2	Ⓔ 3/8" LockNut		X6	Ⓕ Plastic Cap(Large)		X4
Ⓒ Steps		X3 *	Ⓕ 1/4" Step Bolt		X4 *	Ⓖ Plastic Cap(Small)		X4

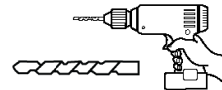
* Ladder come in 3, 4 or 5 Step Models. For each additional step you will need to add X1 step(B), X2 Step Bolts(H), X2 Locknut(I)

TOOLS REQUIRED:

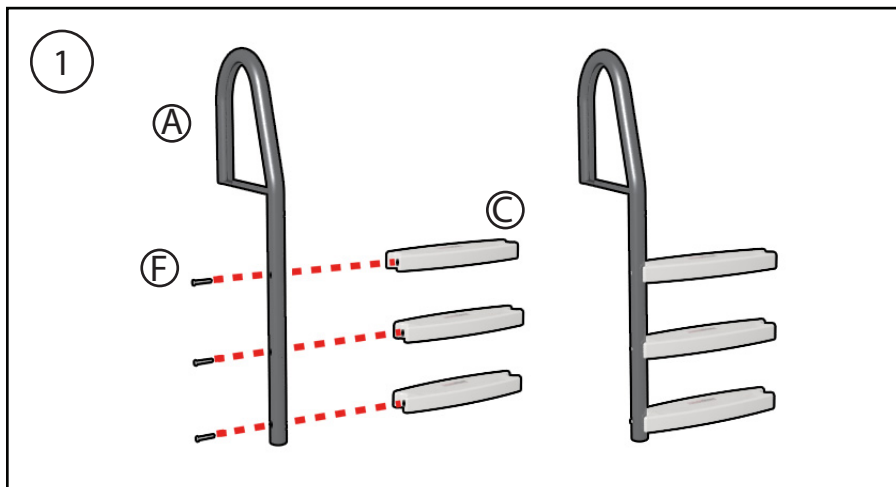
9/16" Wrench
or
9/16" Socket with Ratchet



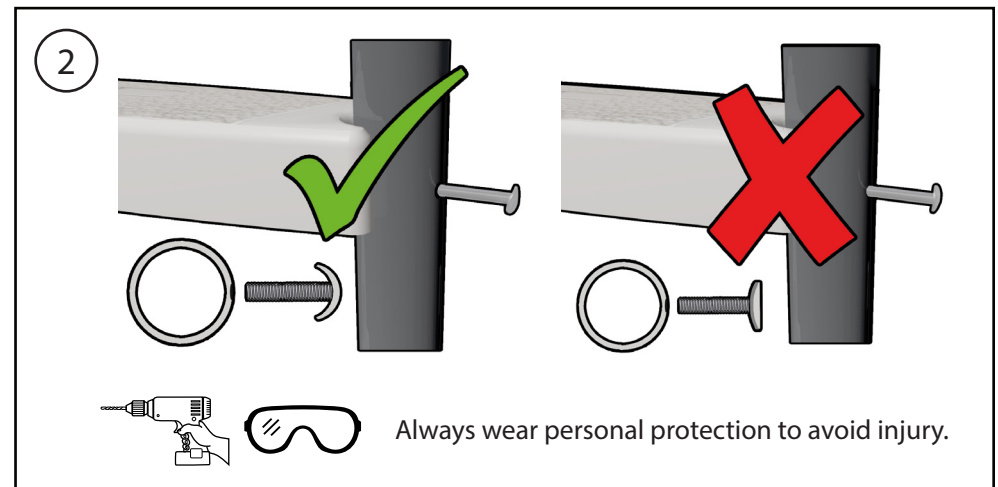
Power Drill
13/32" Drill Bit



Safety Protection

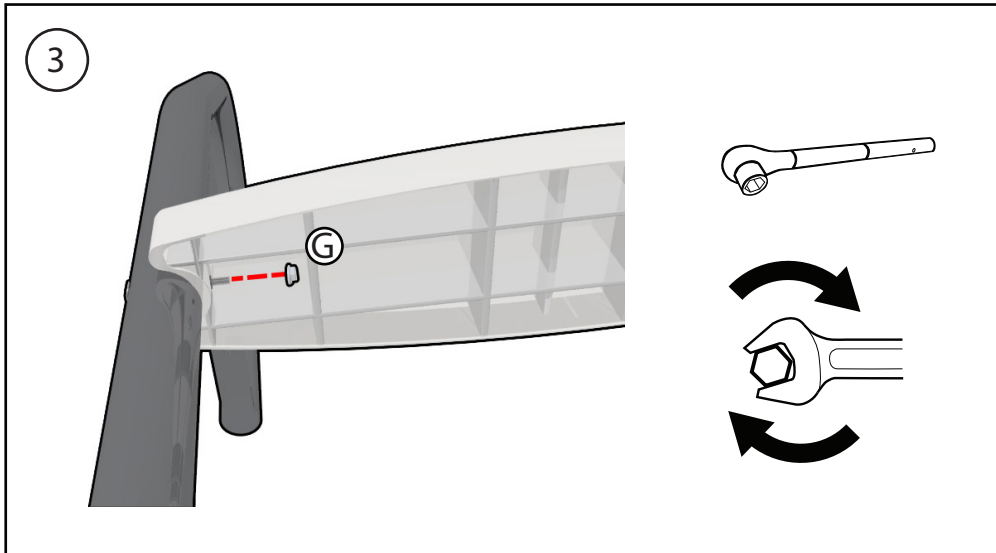


Connect the steps to the ladder using the Step Bolt (F).
PLEASE NOTE: If you are installing the 4 or 5 step model add the extra steps using the instructional steps 1-4 (as described for the three steps shown in the image above).

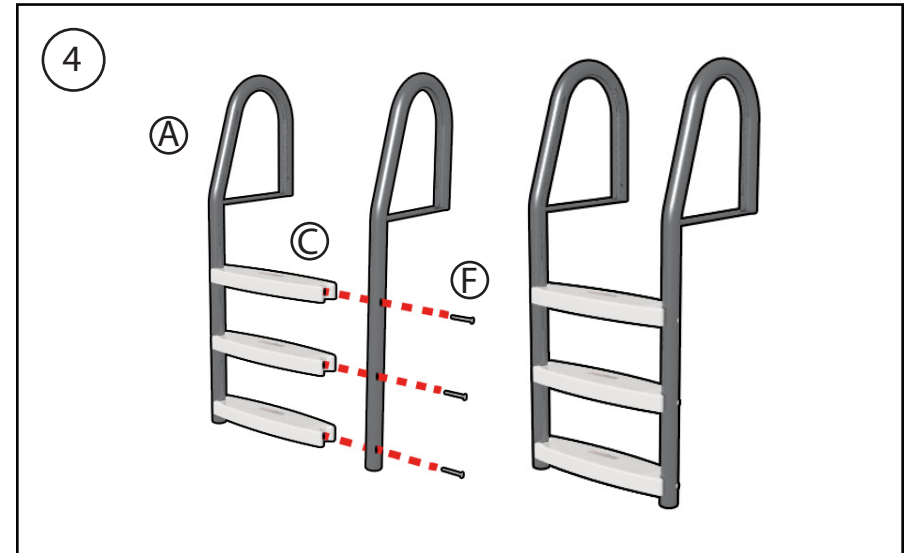


Ensure the curved head of Step Bolt (F) matches the profile of the ladder frame.(See above). If it does not than it is possible that the Lock Nut (G) will not fit on the end of the bolt. If you are finding it difficult placing the carriage bolt through the ladder frame holes simply drill through each hole with a 13/32" drill bit.

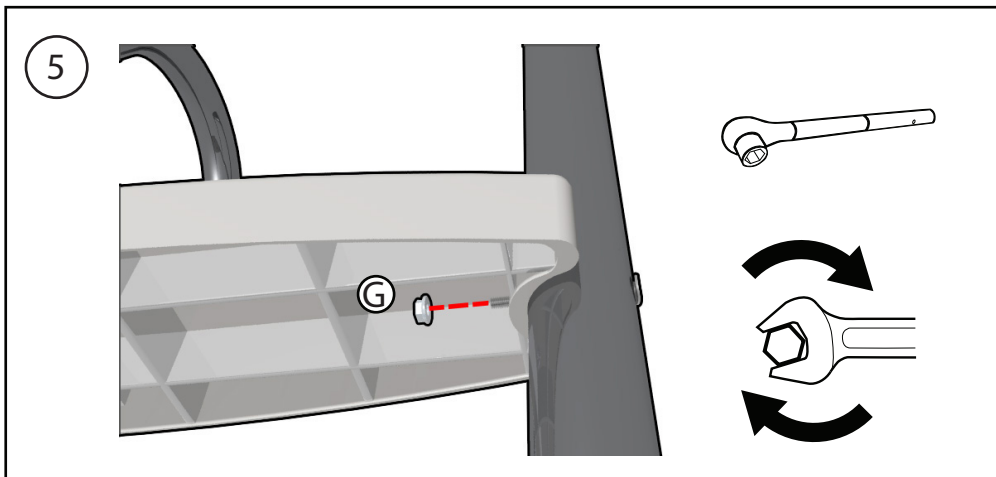
LADDER ASSEMBLY INSTRUCTIONS (STAINLESS STEEL)



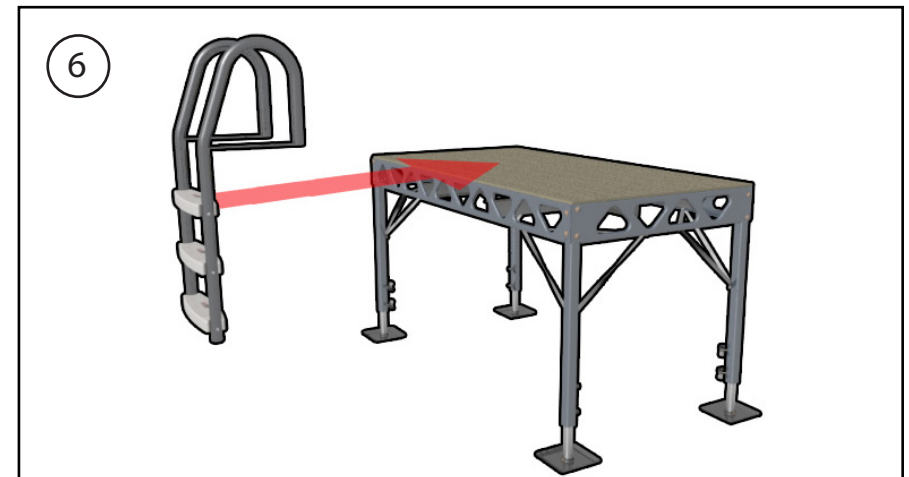
Apply a Lock Nut (G) hand tight to each Step Bolt (F) that connects the steps to the frame. After adding all Lock Nuts (G) to the frame, tighten each connection completely.



Connect the steps to the ladder using the Step Bolts (F) on the opposite side of the ladder.

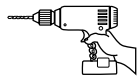
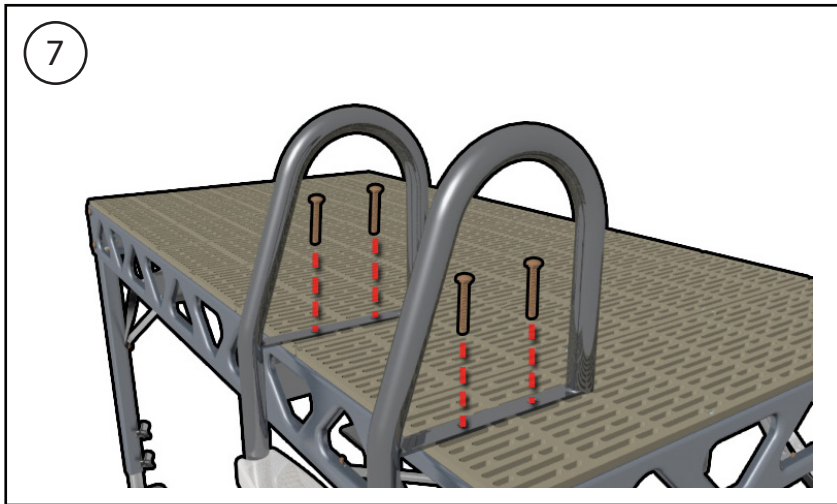


Apply a Lock Nut (G) hand tight to each Step Bolt (F) that connects the steps to the frame. After adding all Lock Nuts (G) to the frame, tighten each connection.



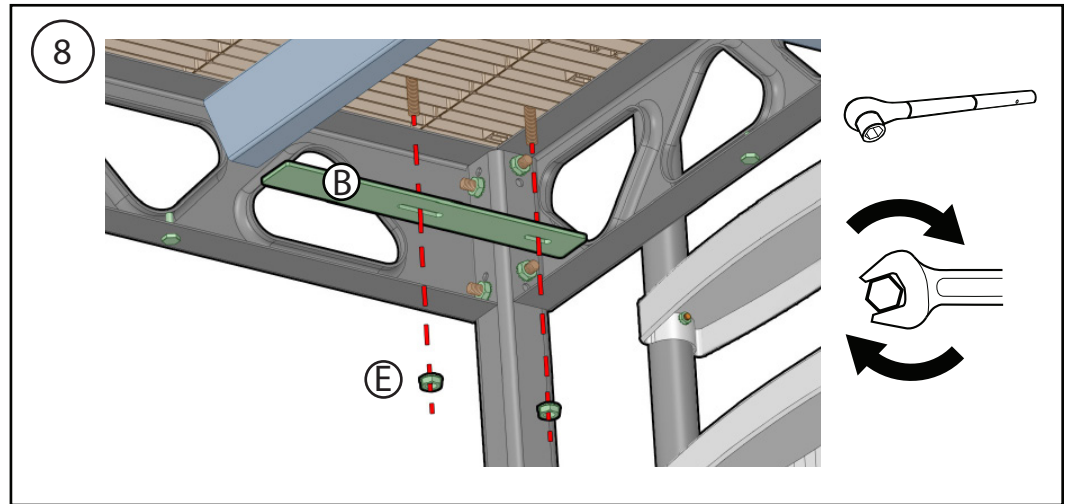
Place the assembled ladder against the dock frame.

PLEASE NOTE: The ladder may be placed almost anywhere along the perimeter of the dock that is clear and is not limited to the long side of the dock. Ensure that the ladder is placed in an area that will not interfere with accessories connected to the dock.

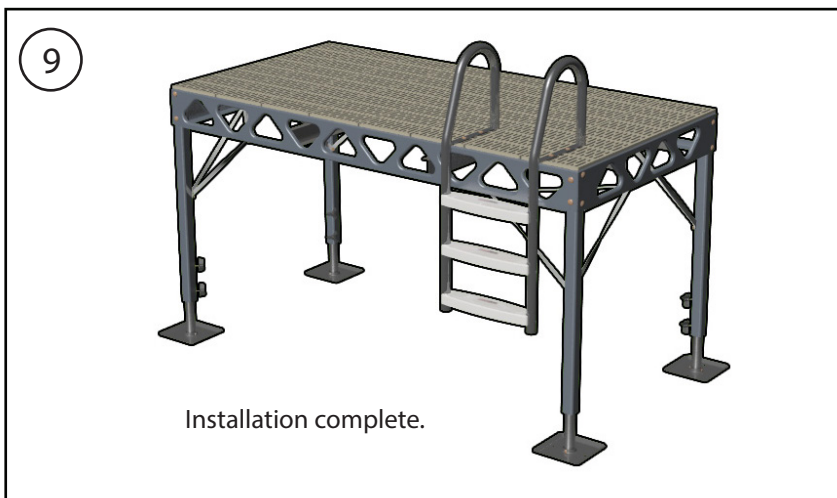


Always wear personal protection to avoid injury.

After placing your ladder in an appropriate spot, install carriage bolts (D) into the holes of the Ladder Frame and through the slots of the ThruFlow™ decking to accommodate the hardware for fastening the ladder to the dock. **PLEASE NOTE:** The ladder can be added anywhere along the perimeter of the dock. If the holes do not line up between the ladder and dock simply drill through the ladder frame holes and dock decking with a 13/32" drill.



Add Lock Nut (E) to each carriage bolt. Tighten all connections.



Installation complete.