










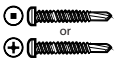
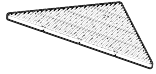






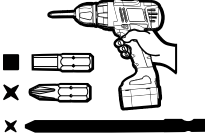



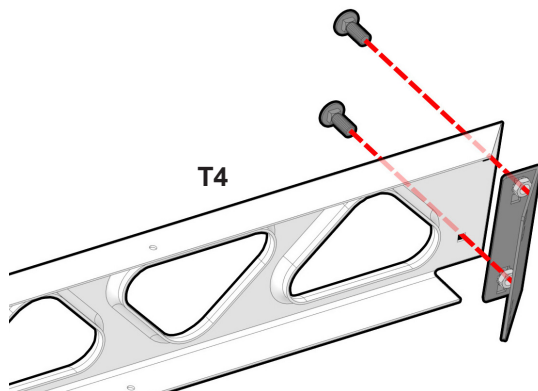
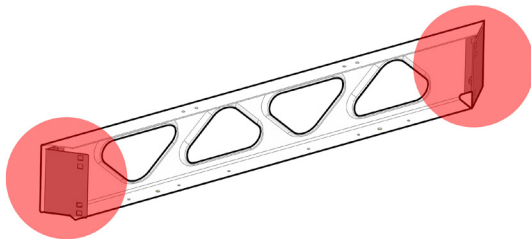
INCLUDED IN KIT:




JB45		X2	CB075S		X8
T4		X1	CB35S		X4
TS4		X2	NL38		X12
J14		X1	STF075 (JOIST)		X4
AT28		X2	ST075 (TRIM/BRACKETS)		X18
AT42		X1	ST2 or STR2 (DECKING)		X10
DC4		X1	SSTUB		X1
CB1		X2	CB2		X1

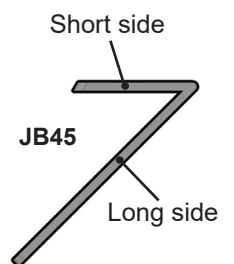
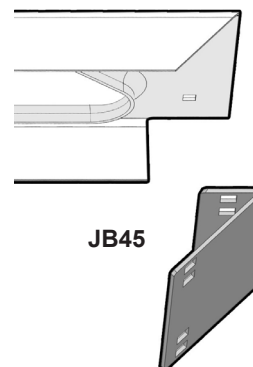
TOOLS REQUIRED:

	Safety Glasses
	9/16" Socket with ratchet to suit
	Circular Saw
	Drill w/ #3 Driver Bits
	Locking pliers or clamps

1 CORNER DOCK ASSEMBLY

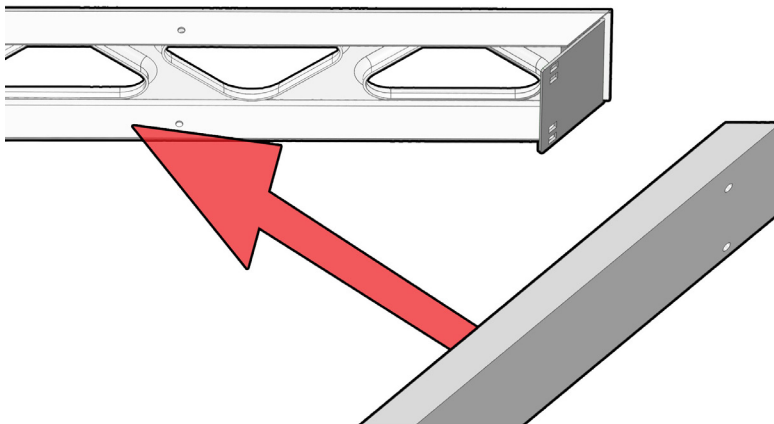


JB45		X2
CB075S		X4
NL38		X4



Ensure the short side of the bracket (JB45) faces the truss (T4). Follow Step 1 for the opposite end of the truss(T4).

2

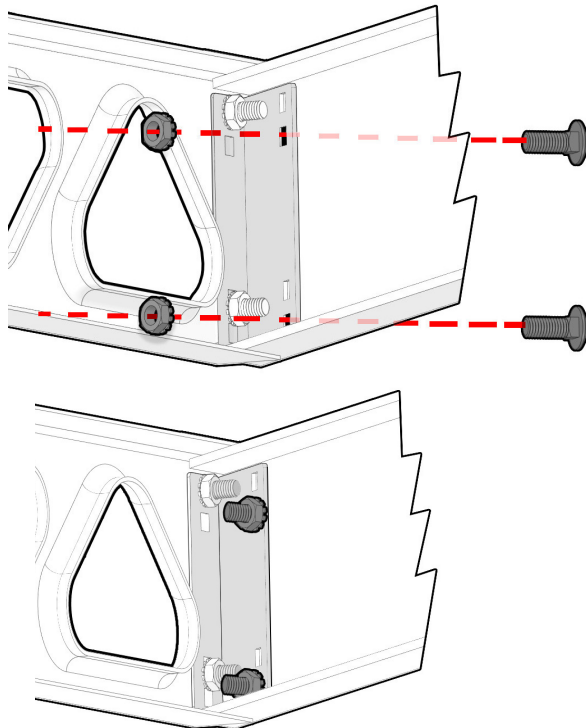


TS4



X1

3



CB075S

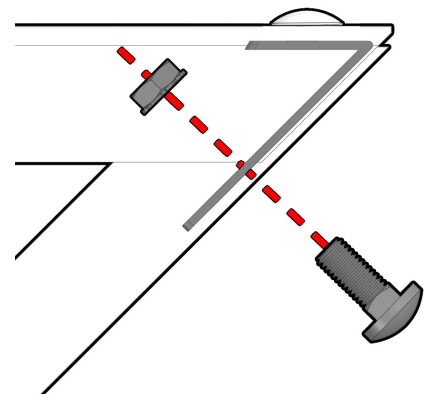


X2

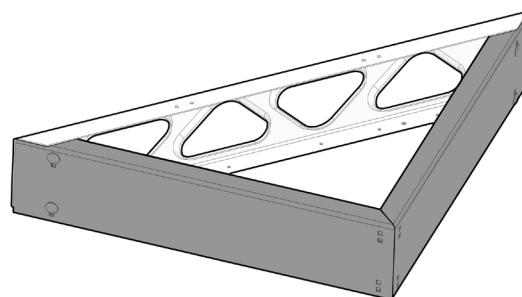
NL38



X2

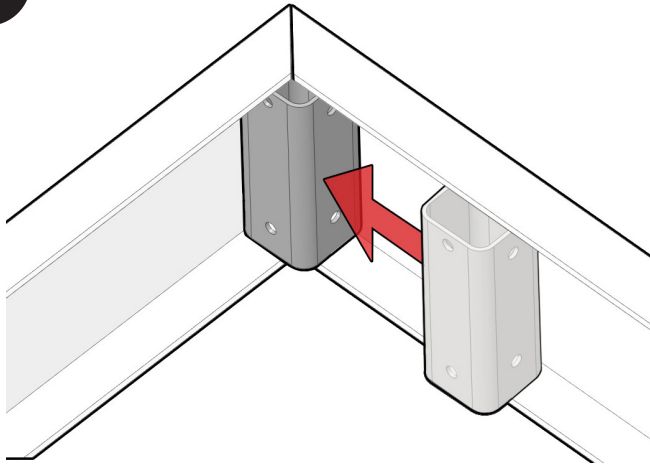


4



Follow Steps 2-3 for opposite side of the corner frame.

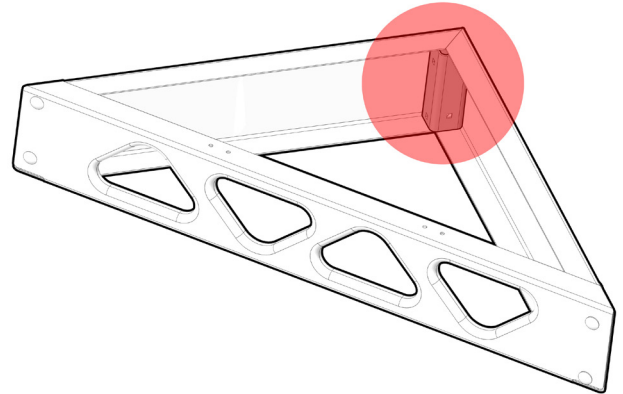
5



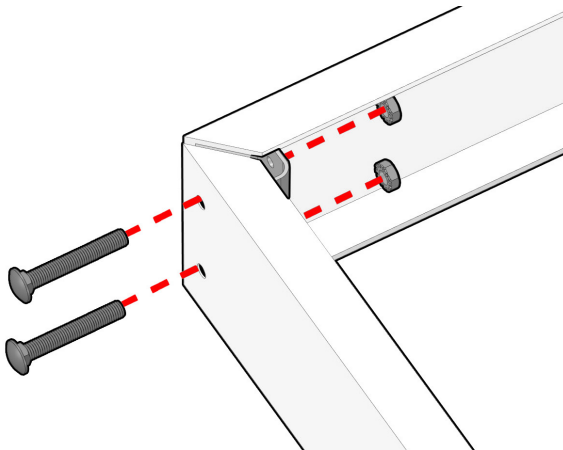
SSTUB



X1



6



CB35S



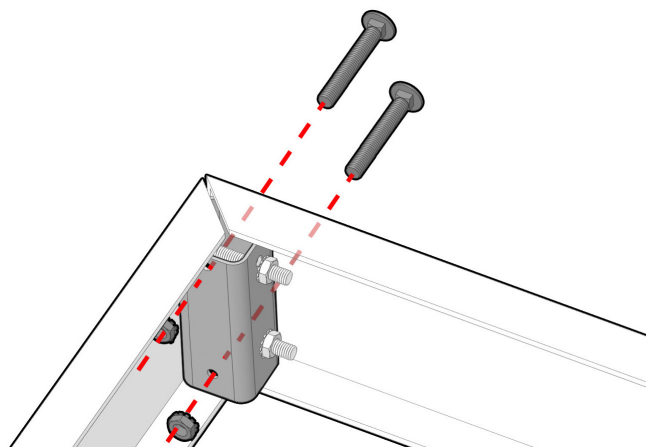
X2

NL38



X2

7



CB35S



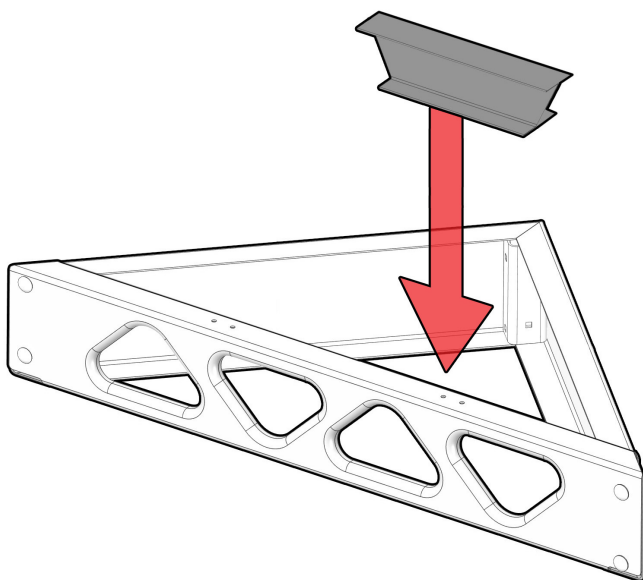
X2

NL38



X2

8

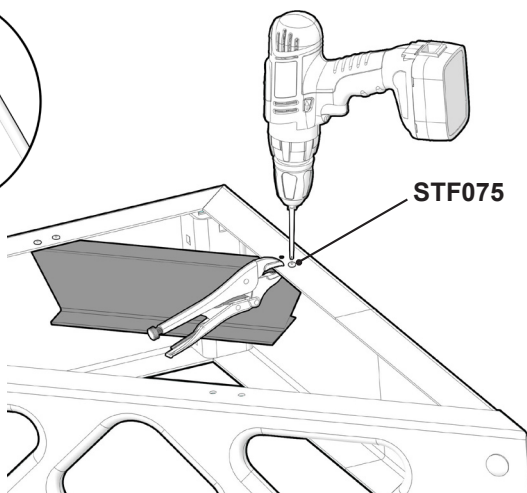
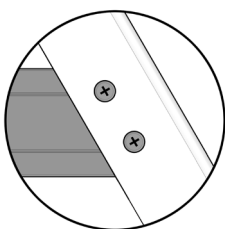


J14



X1

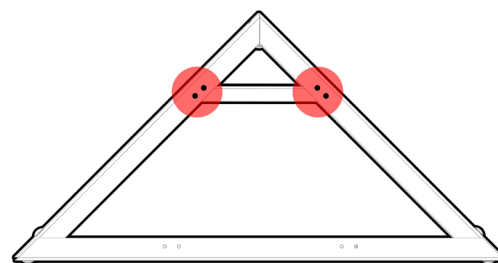
9



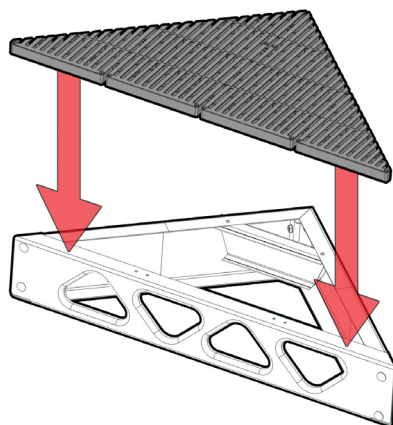
STF075



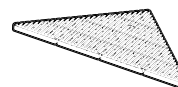
X4



10



DC4

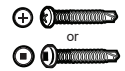


X1

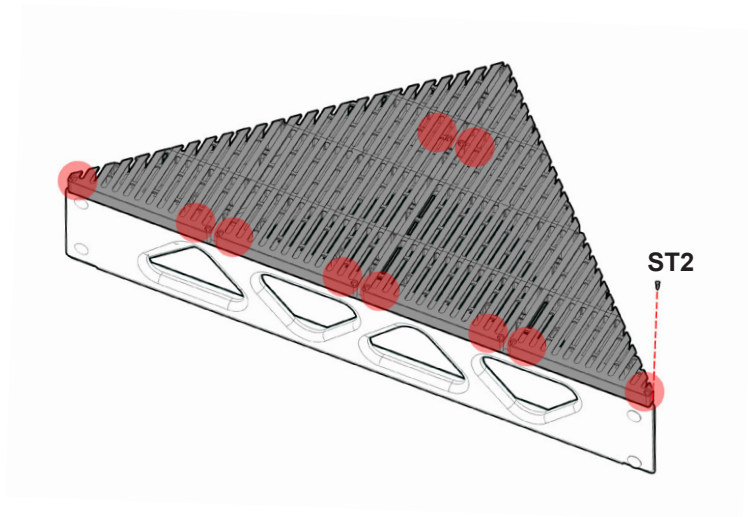
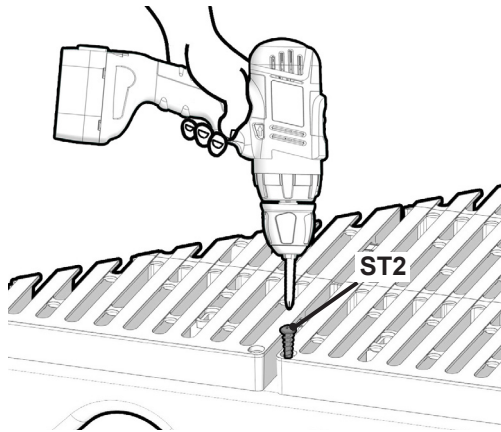
Clamp a sheet of ThruFlow™ decking (DC4) to the truss frame aligning the sheet with the triangle cut truss frame. The sheet, after aligned and centered, should cover the top of the truss frame (See above).

11

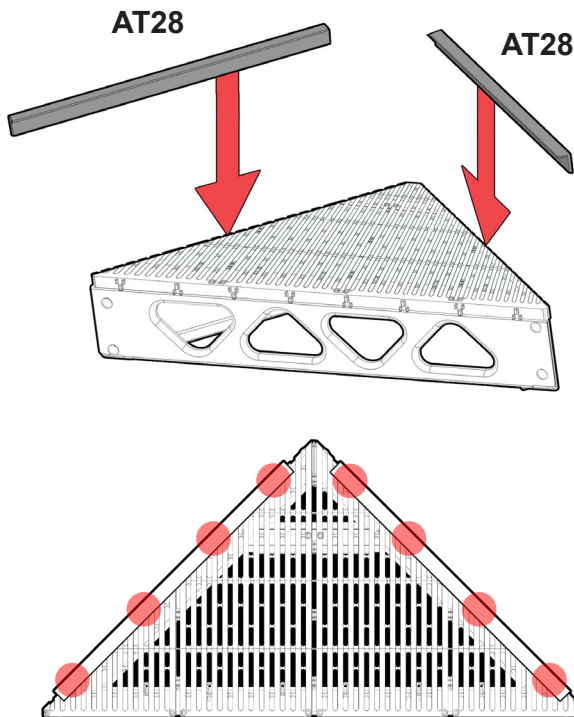
ST2 or STR2
(DECKING)



X10



12



AT28

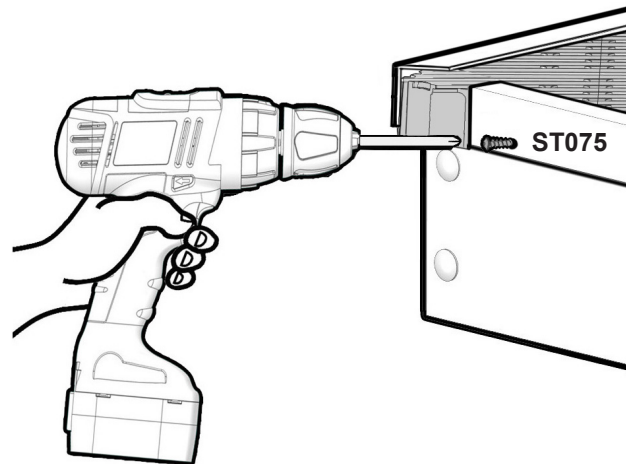


X2

ST075



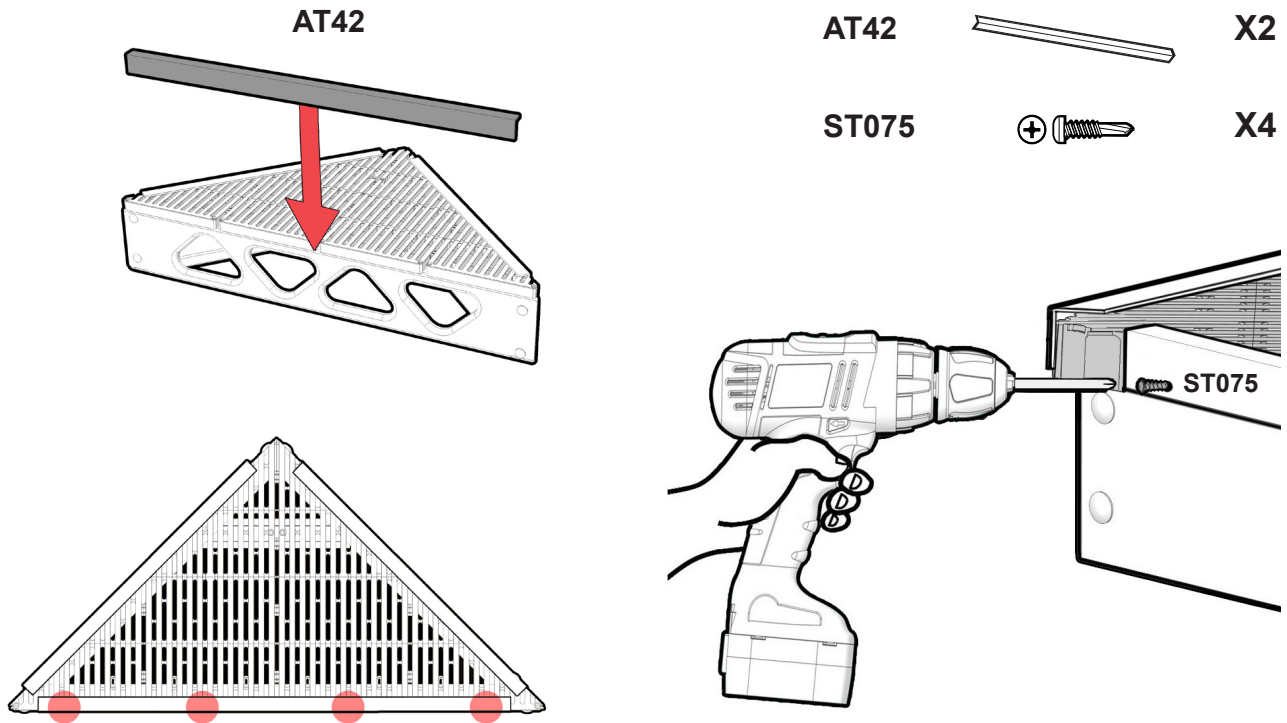
X8



Fasten aluminum trim (AT28) around the two sides of the truss frame with four screws (ST075) through each piece of trim into the truss.

PLEASE NOTE: Ensure the first & last screw on each trim is set back far enough that it does not interfere with the corner brackets (CB1/CB2) that will be placed over the aluminum trim.

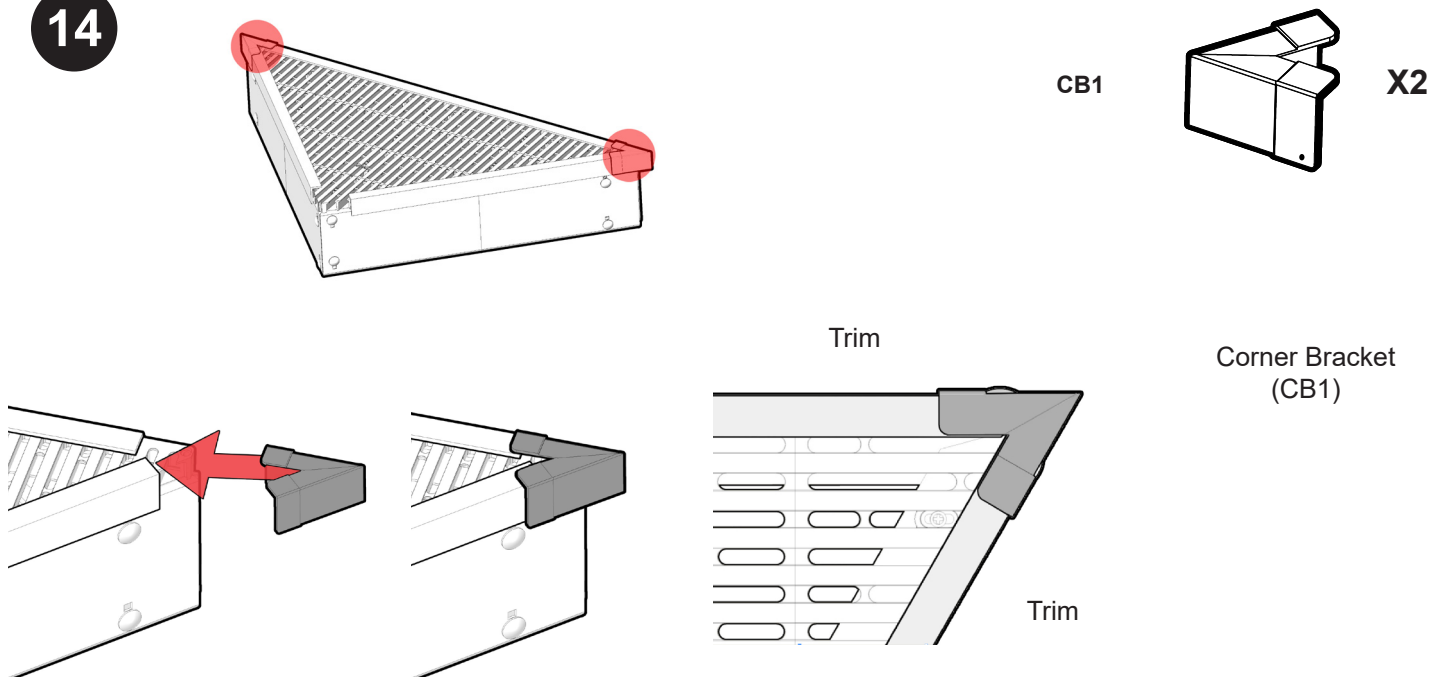
13



Fasten aluminum trim (AT42) on the truss frame with four screws (CB075S) through each piece of trim into the truss.

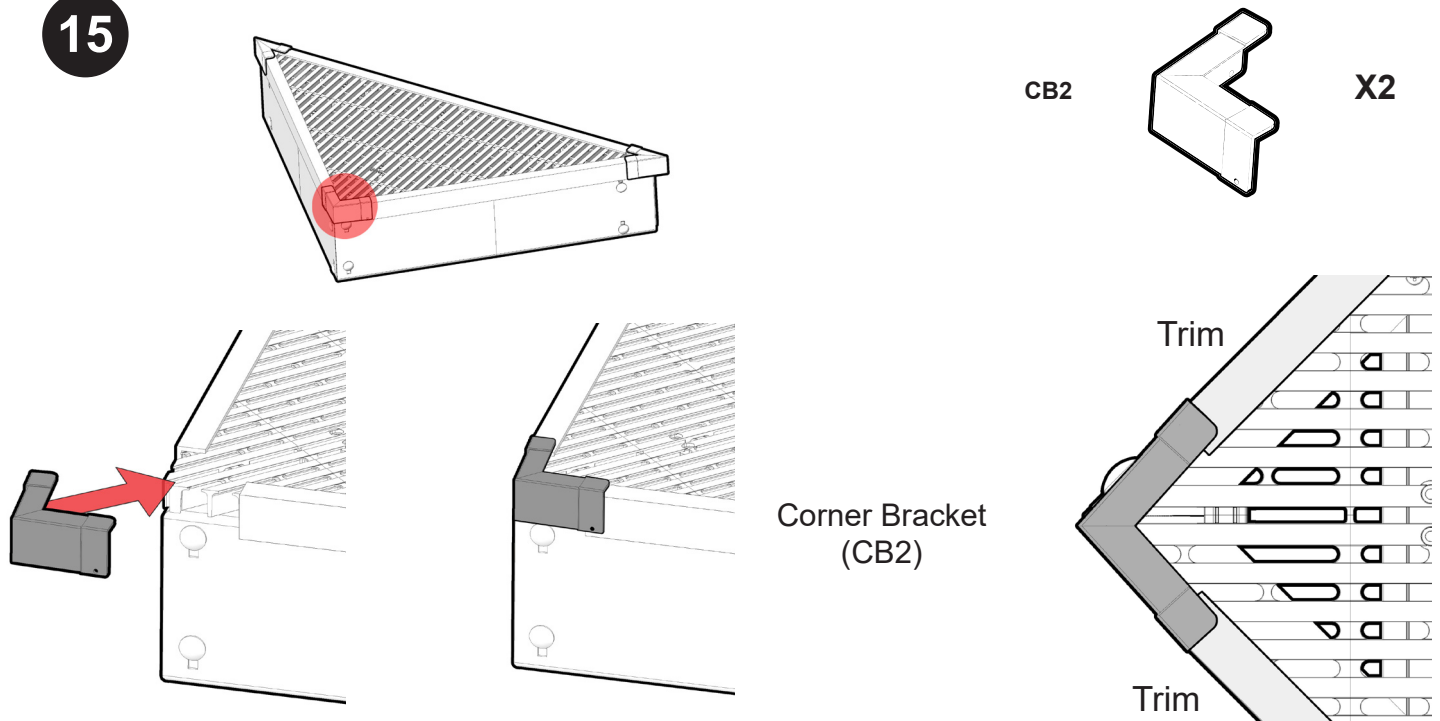
PLEASE NOTE: Ensure the first & last screw on each trim is set back far enough that it does not interfere with the corner brackets (CB1/CB2) that will be placed over the aluminum trim.

14



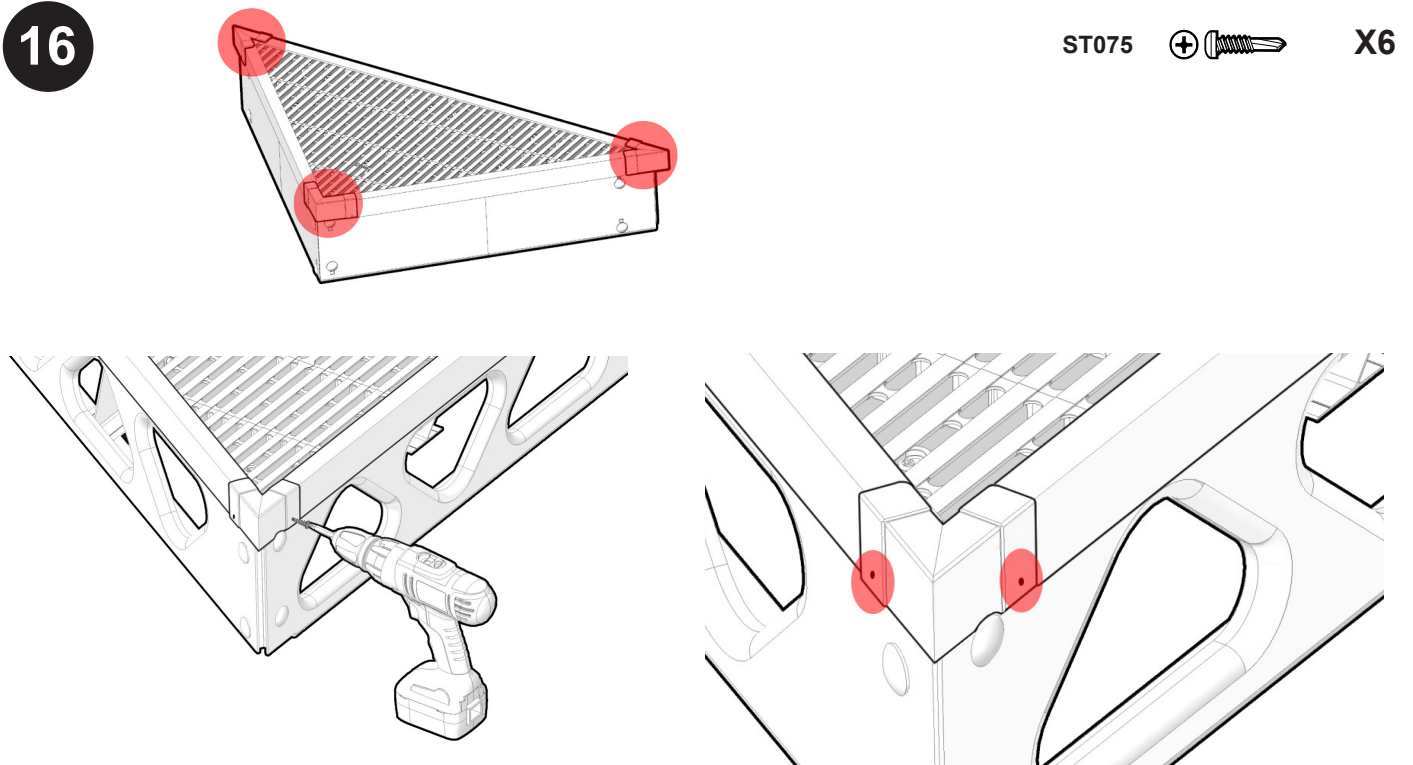
The ends of the aluminum trim(AT28 & AT42) should fit underneath the ends of the corner bracket (CB1).

15



The ends of the aluminum trim(AT28) should fit underneath the ends of the corner bracket (CB2).

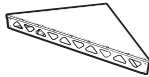
16



Fasten each bracket with two screws(ST075) in the locations shown Step 26.

INCLUDED IN KIT:

4' CORNER



X1

LK1



X2

CB15S



X9

HB1



X2

TPU1



X2

NL38



X13

QLB1



X1

QLB2



X1

TOOLS REQUIRED:



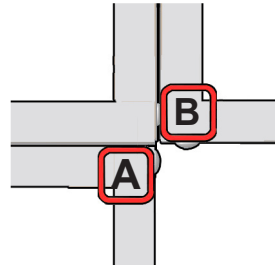
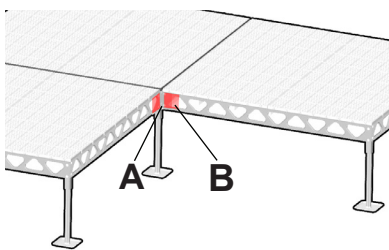
OR



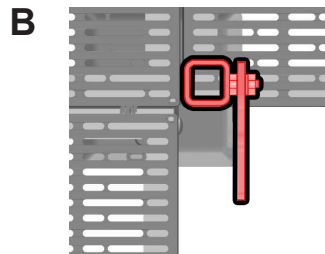
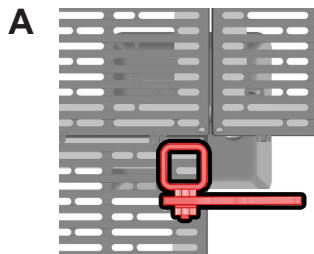
- 9/16" socket with ratchet to suit or 9/16" Box end Wrench

1

CORNER DOCK INSTALLATION

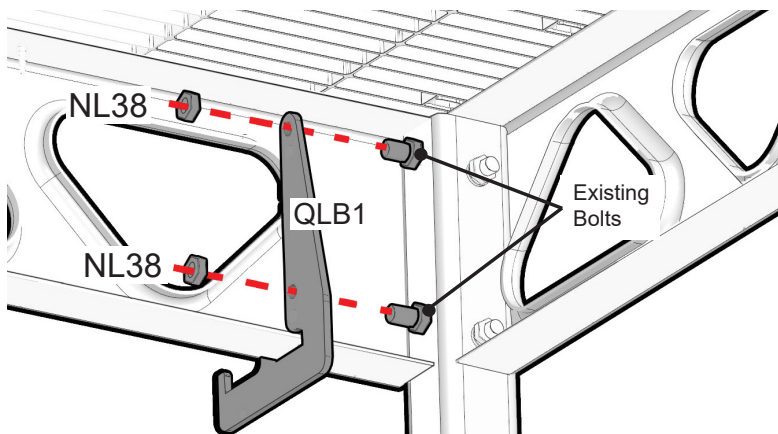


 L Bracket Placement



L-Bracket(QLB1) may be positioned on either Leg 1 or 2 as shown.

2



NL38



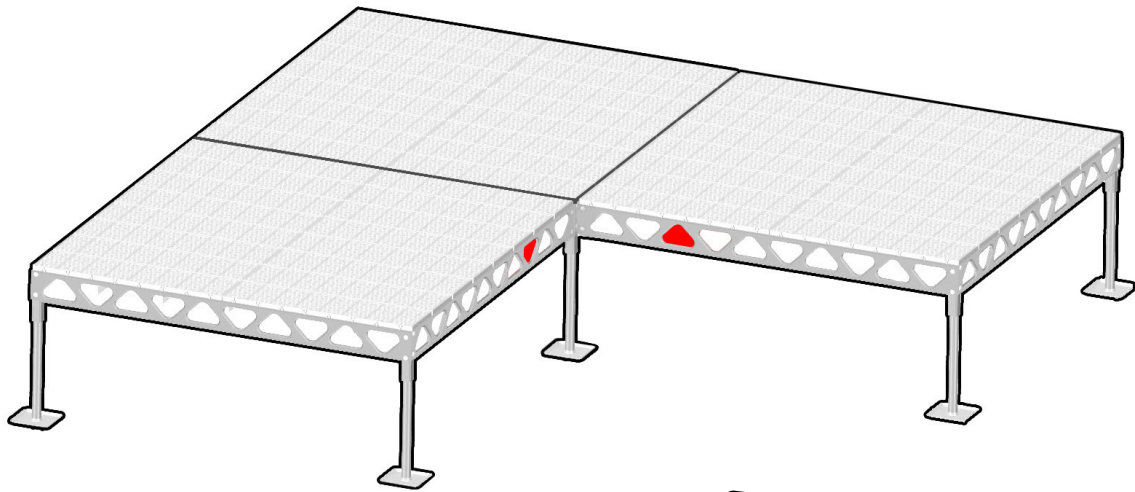
X2

QLB1

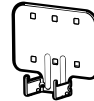


X1

3

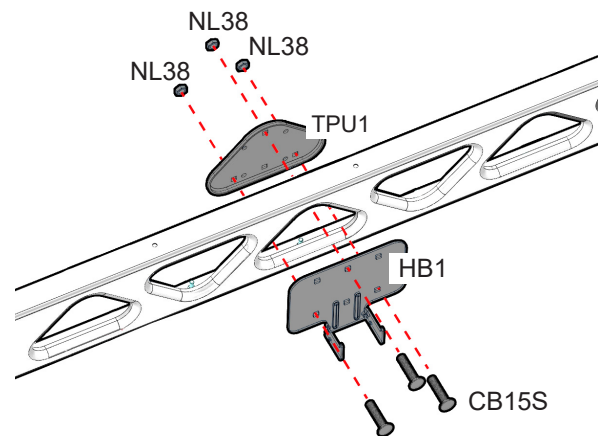
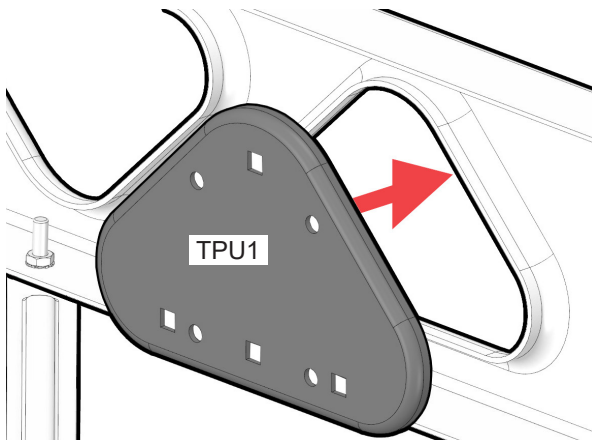


● Hanger Bracket Placement



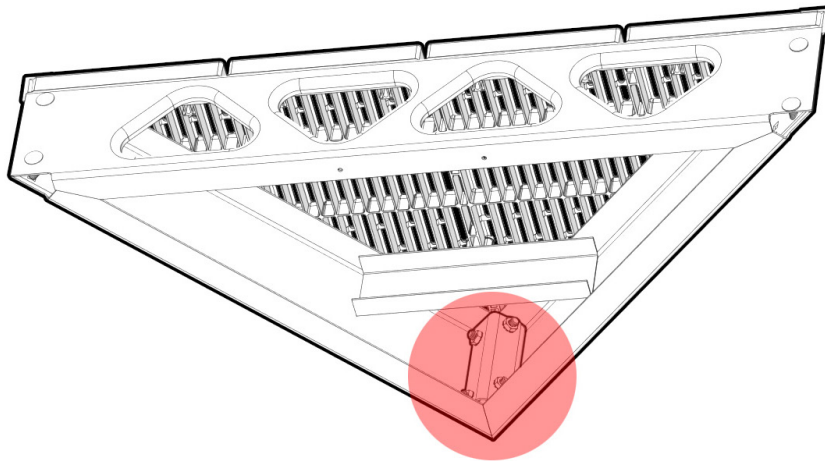
4

NL38		X3
TPU1		X1
CB15S		X3
HB1		X1



Place and install both hanger brackets (HB1) on the truss locations (see image in Step 3) on either side of the corner dock.
PLEASE NOTE: The above image has hidden some deck elements such as decking to better illustrate the hanger bracket assembly.

5



NL38

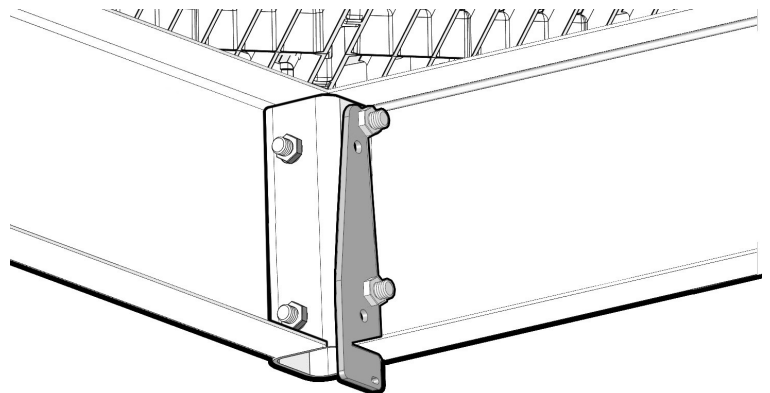
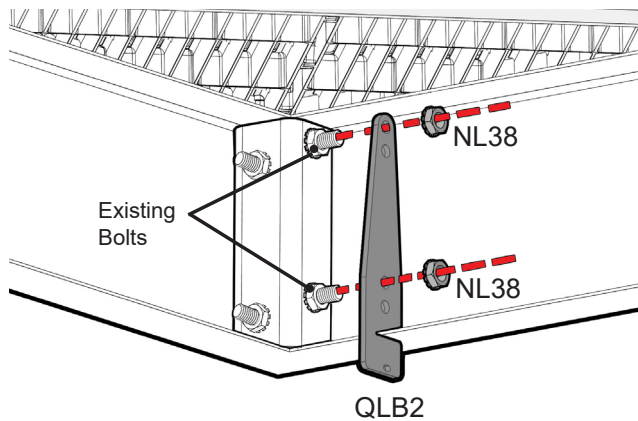


X2

QLB2

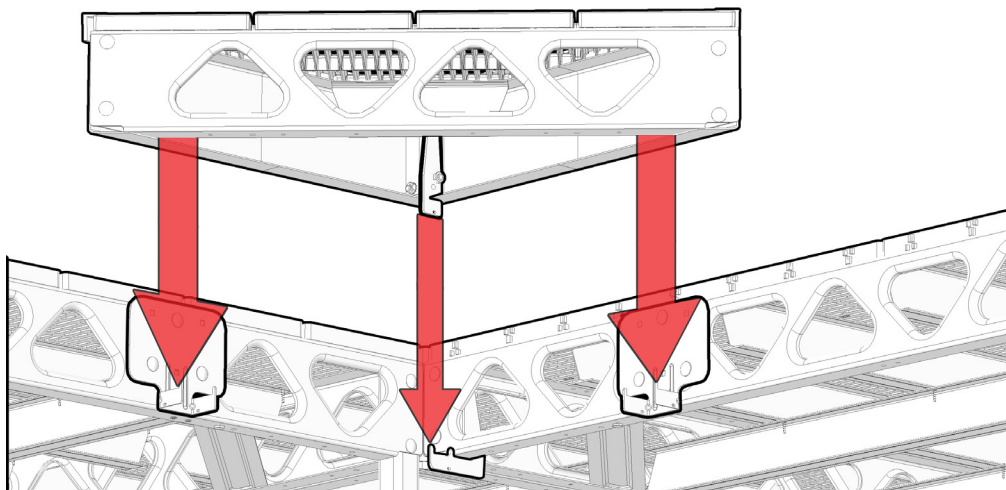


X1

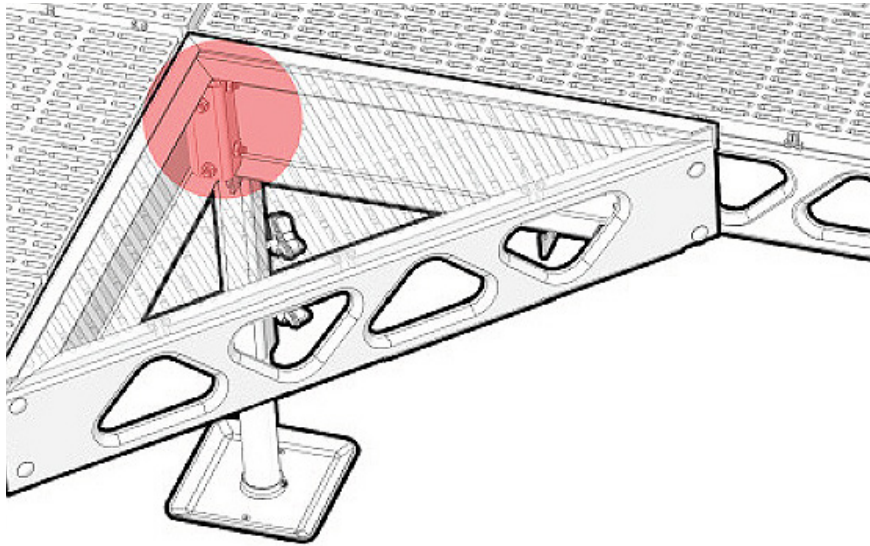


Fasten joining bracket (QLB2) to the corner dock in a position that will be parallel and on the same side as the L-Bracket from Step 2.

6



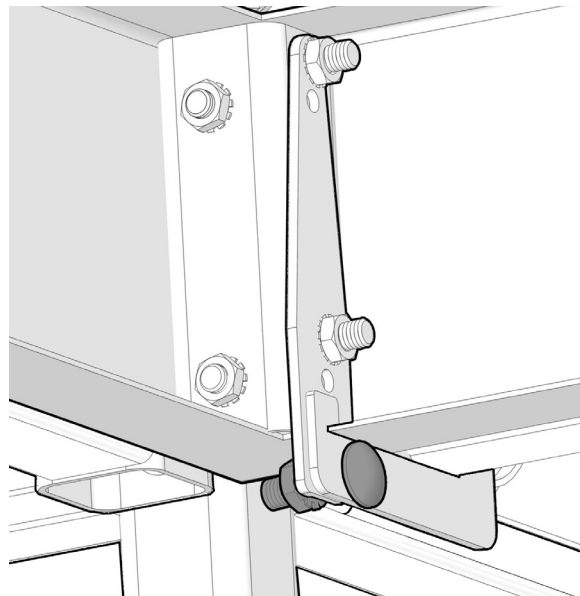
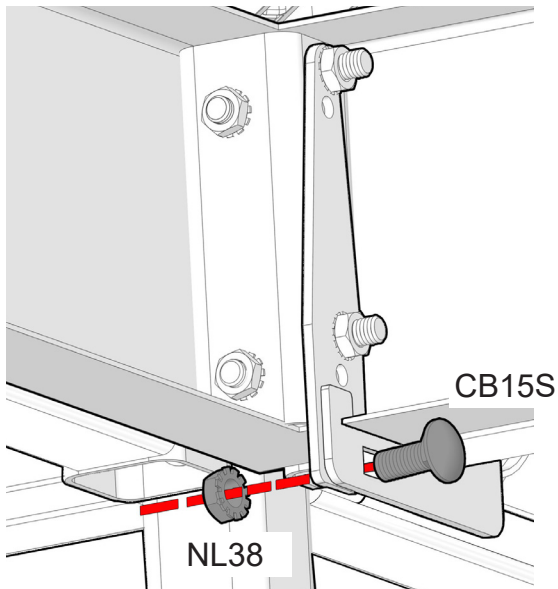
7






NL38  X1

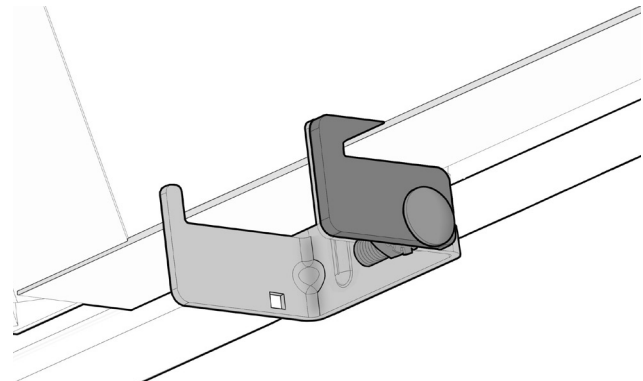
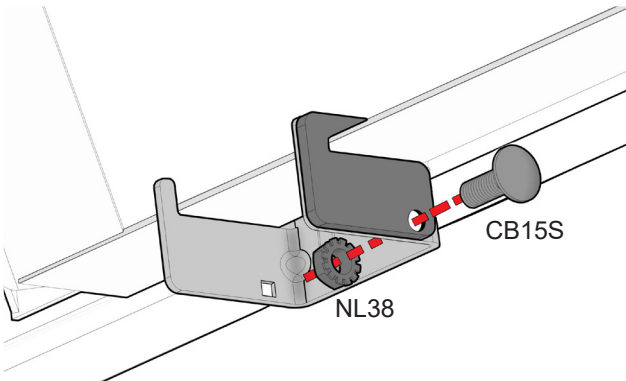
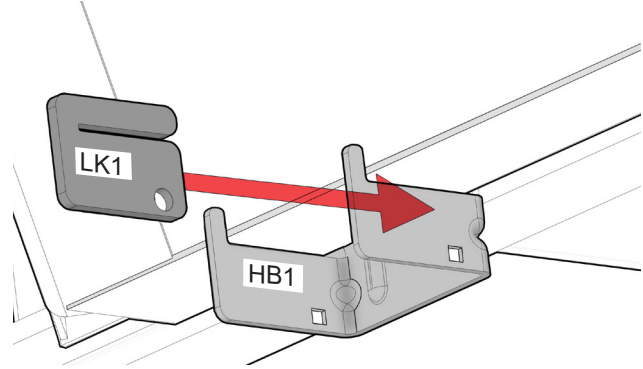
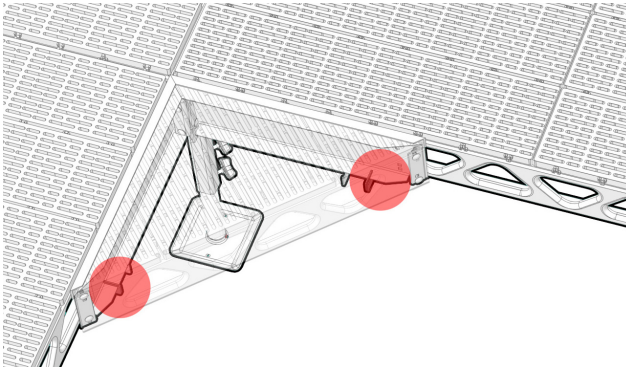
CB15S  X1

PLEASE NOTE: The following image has hidden some deck elements such as decking to better illustrate the hanger bracket assembly.



8

NL38		X2
CB15S		X2
LK1		X2



PLEASE NOTE: The following image has hidden some deck elements such as decking to better illustrate the hanger bracket assembly.

9

