



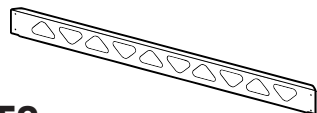
Where *fun* on the water *begins!*



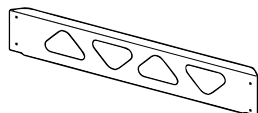
Assembly Instructions for Standing Dock Kit

Read this manual and related assembly instructions before attempting to assemble the parts enclosed to ensure that your new CanadaDocks™ system is assembled safely and correctly.

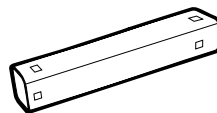
4x8 DOCK PART LIST



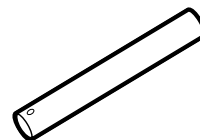
T8



T4



S1/S2/S4 Size may vary due to leg length



GL1 Size may vary due to leg length



J47



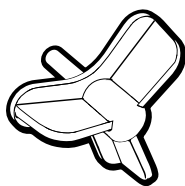
J95



FTP1



CF1

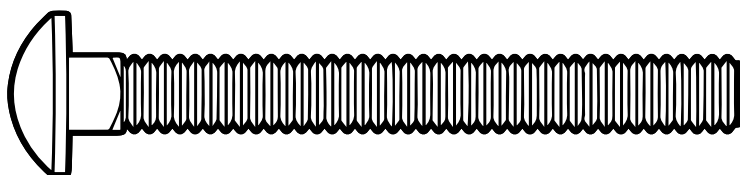


AK1



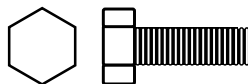
CR1 Sold Separately

HARDWARE TO SCALE



CB35S

B025



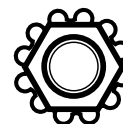
NL25



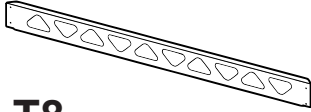
STF075



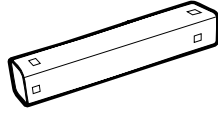
NL38



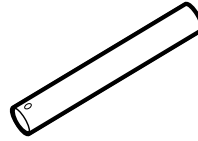
8x8 DOCK PART LIST



T8



S1/S2/S4 Size may vary due to
leg length



GL1 Size may vary due to
leg length



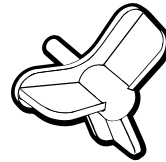
J95



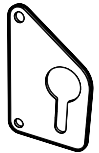
CF1



FTP1

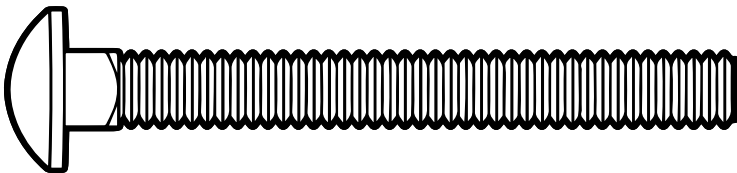


AK1



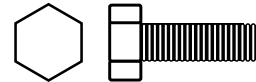
CR1 Sold Separately

HARDWARE TO SCALE



CB35S

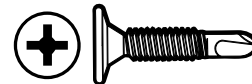
B025



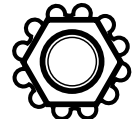
NL25



STF075



NL38



4x8 DOCK PART LIST

T4	4' Aluminum Truss	x2
T8	8' Aluminum Truss	x2
S1/S2/S4	Square Aluminum Tube	x4
CB35S	3/8" x 3-1/2" Carriage Bolt	x16
NL38	3/8" Lock Nut	x16
J47	47" Joist	x3
J95	95" Joist	x2
STF075	#12 x 3/4" Flat Head Tek Screws - INCLUDED IN YELLOW BAG -	x32
CF1	Corner Brace	x4
B025	1/4" x 5/8" Hex Cap Screw	x8
NL25	1/4" Lock Nut	x8
GL1	Round Galvanized Tube	x4
FTP1	Foot Pad	x4
CB35S	3/8" x 3-1/2" Carriage Bolt	x4
NL38	3/8" Lock Nut	x4
AK1	Adjustment Knob	x4 *
CR1	Chain Retainer (Sold Separately)	

4x8 QUICK LINK DOCK

T4	4' Aluminum Truss	x2
T8	8' Aluminum Truss	x2
S1/S2/S4	Square Aluminum Tube	x4
CB35S	3/8" x 3-1/2" Carriage Bolt	x16
NL38	3/8" Lock Nut	x16
J47	47" Joist	x3
J95	95" Joist	x2
STF075	#12 x 3/4" FlatHead Tek Screws - INCLUDED IN YELLOW BAG -	x32
CF1	Corner Brace	x4
B025	1/4" x 5/8" Hex Cap Screw	x8
NL25	1/4" Lock Nut	x8
GL1	Round Galvanized Tube	x2
FTP1	Foot Pad	x2
CB35S	3/8" x 3-1/2" Carriage Bolt	x2
NL38	3/8" Lock Nut	x2
AK1	Adjustment Knob	x2 *
CR1	Chain Retainer (Sold Separately)	

8x8 DOCK PART LIST

T8	8' Aluminum Truss	x4
S1/S2/S4	Square Aluminum Tube	x4
CB35S	3/8" x 3-1/2" Carriage Bolt	x16
NL38	3/8" Lock Nut	x16
J95	95" Joist	x8
STF075	#12 x 3/4" Flat Head Tek Screws - INCLUDED IN RED BAG -	x62
CF1	Corner Brace	x4
B025	1/4" x 5/8" Hex Cap Screw	x8
NL25	1/4" Lock Nut	x8
GL1	Round Galvanized Tube	x4
FTP1	Foot Pad	x4
CB35S	3/8" x 3-1/2" Carriage Bolt	x4
NL38	3/8" Lock Nut	x4
AK1	Adjustment Knob	x4 *
CR1	Chain Retainer (Sold Separately)	

8x8 QUICK LINK DOCK

T8	8' Aluminum Truss	x4
S1/S2/S4	Square Aluminum Tube	x4
CB35S	3/8" x 3-1/2" Carriage Bolt	x16
NL38	3/8" Lock Nut	x16
J95	95" Joist	x8
STF075	#12 x 3/4" Flat Head Tek Screws - INCLUDED IN RED BAG -	x62
CF1	Corner Brace	x4
B025	1/4" x 5/8" Hex Cap Screw	x8
NL25	1/4" Lock Nut	x8
GL1	Round Galvanized Tube	x2
FTP1	Foot Pad	x2
CB35S	3/8" x 3-1/2" Carriage Bolt	x2
NL38	3/8" Lock Nut	x2
AK1	Adjustment Knob	x2 *
CR1	Chain Retainer (Sold Separately)	

* the amount of adjustment knobs may vary depending on leg length for water depth(see page 21)

DECKING

For Decking options please see page 31

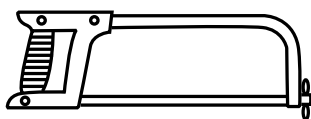
Specification

Dock Module Size	Total Height Range (May Require Cutting)	Total Height Range (Un-Cut)
4' x 8' 48" (122cm) x 96" (244cm)	1' - 2' 13" - 27" (33cm - 69cm)	1' - 2' 24" - 27" (61cm - 69cm)
8' x 8' 96" (244cm) x 96" (244cm)	2' - 4' 25" - 50" (64cm - 127cm)	2' - 4' 37" - 50" (94cm - 127cm)
	4' - 8' 49" - 88" (124cm - 224cm)	4' - 8' 54" - 88" (137cm - 224cm)

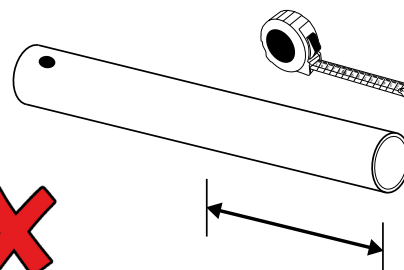
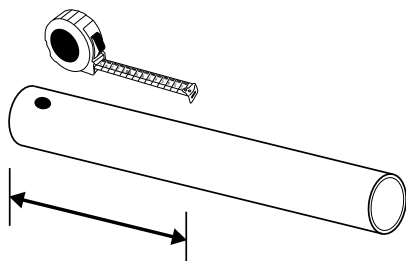
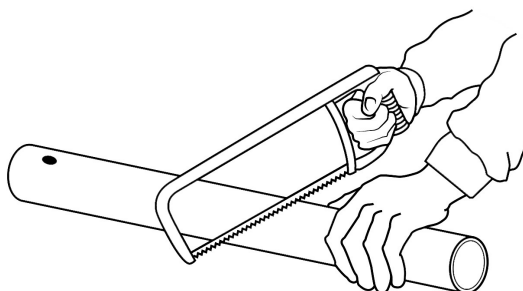
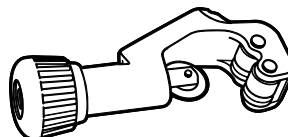


PLEASE NOTE: To achieve the lower limit of leg length, cutting of the tubular leg is required. Start from the **end opposite to the hole** for measuring and cutting the tube.

You May Use:

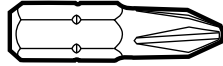


or



TOOLS REQUIRED

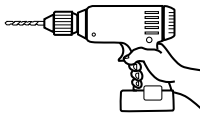
CHECK LIST



#3 Phillips Bit (Short & 4" or longer)

☐

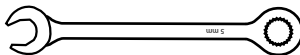

13/32" Drill Bit

☐


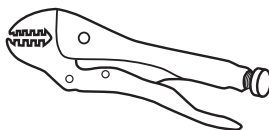
Power

☐


9/16" & 7/16" Deep Socket
with ratchet to suit

☐


9/16" & 7/16" Box End Wrench

☐


Locking Pliers

☐


Safety Glasses

☐

AVAILABLE STANDING AND QUICK LINK DOCK KITS



4'x8' STANDING DOCK
1' - 2' LEGS*



4'x8' STANDING DOCK
2' - 4' LEGS*



4'x8' STANDING DOCK
4' - 8' LEGS*



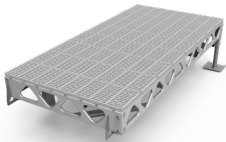
8'x8' STANDING DOCK
1' - 2' LEGS*



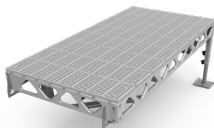
8'x8' STANDING DOCK
2' - 4' LEGS*



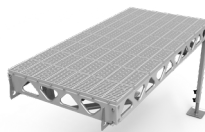
8'x8' STANDING DOCK
4' - 8' LEGS*



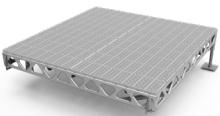
4'x8' QUICK LINK DOCK
1' - 2' LEGS*



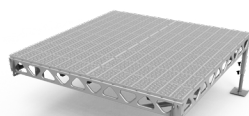
4'x8' QUICK LINK DOCK
2' - 4' LEGS*



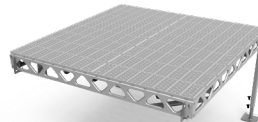
4'x8' QUICK LINK DOCK
4' - 8' LEGS*



8'x8' QUICK LINK DOCK
1' - 2' LEGS*



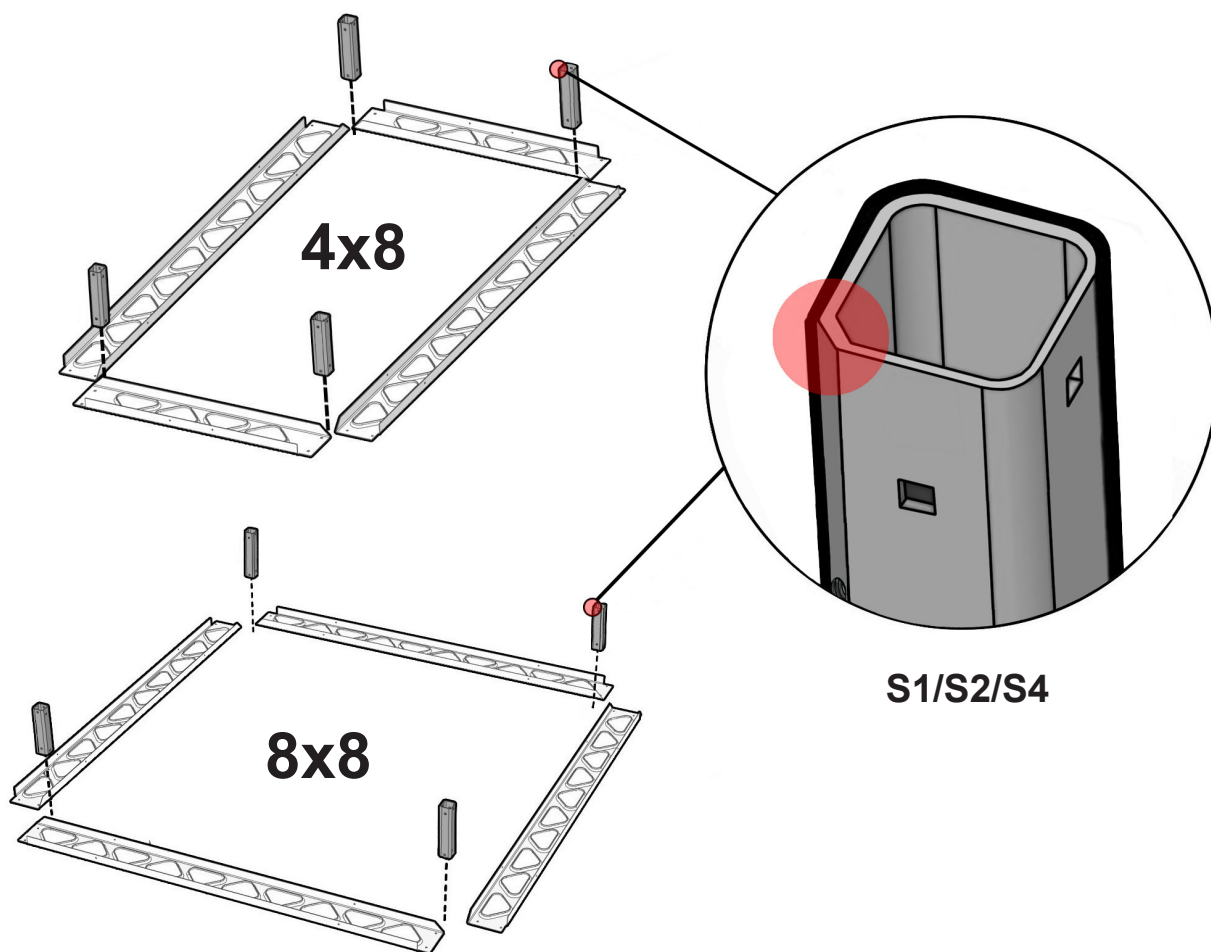
8'x8' QUICK LINK DOCK
2' - 4' LEGS*



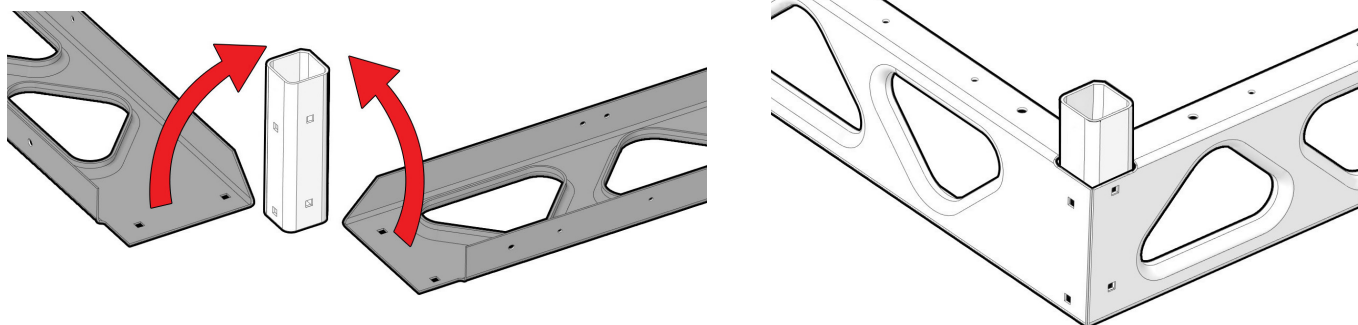
8'x8' QUICK LINK DOCK
4' - 8' LEGS*

INSTRUCTIONS

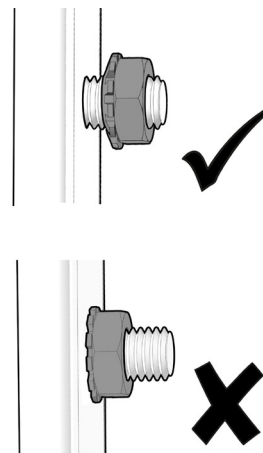
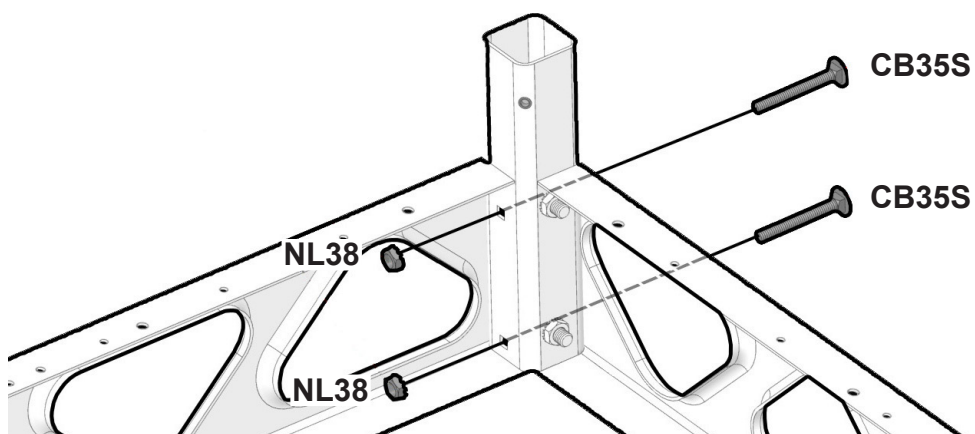
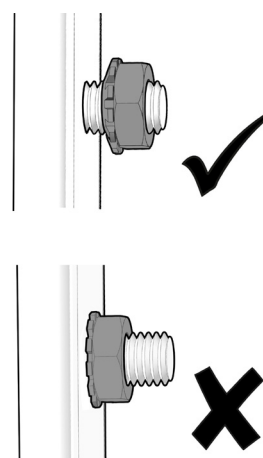
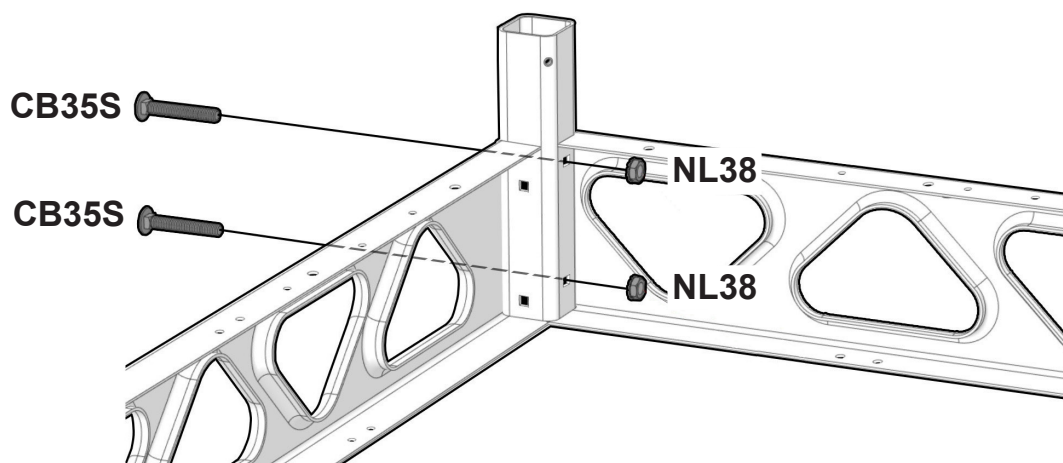
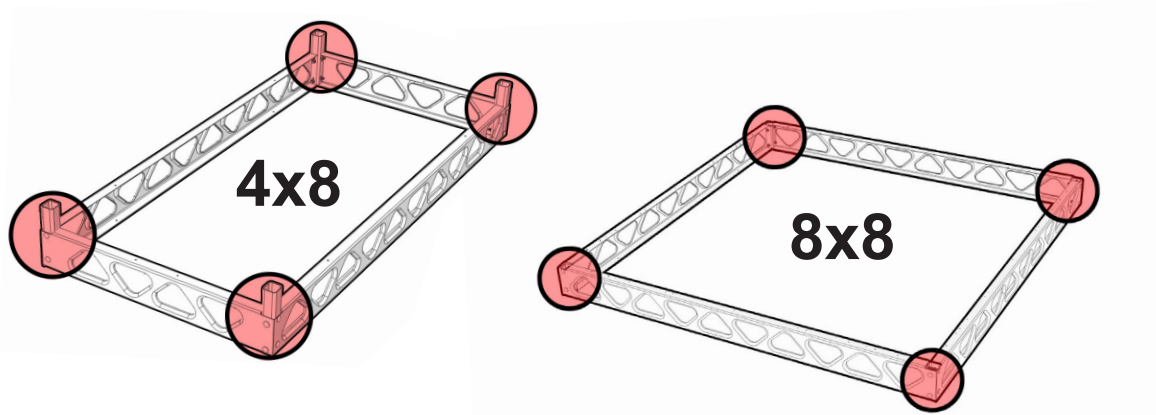
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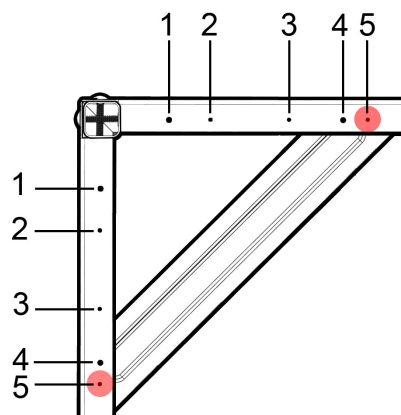
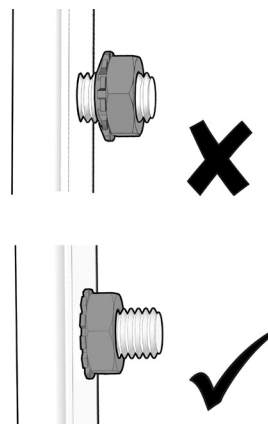
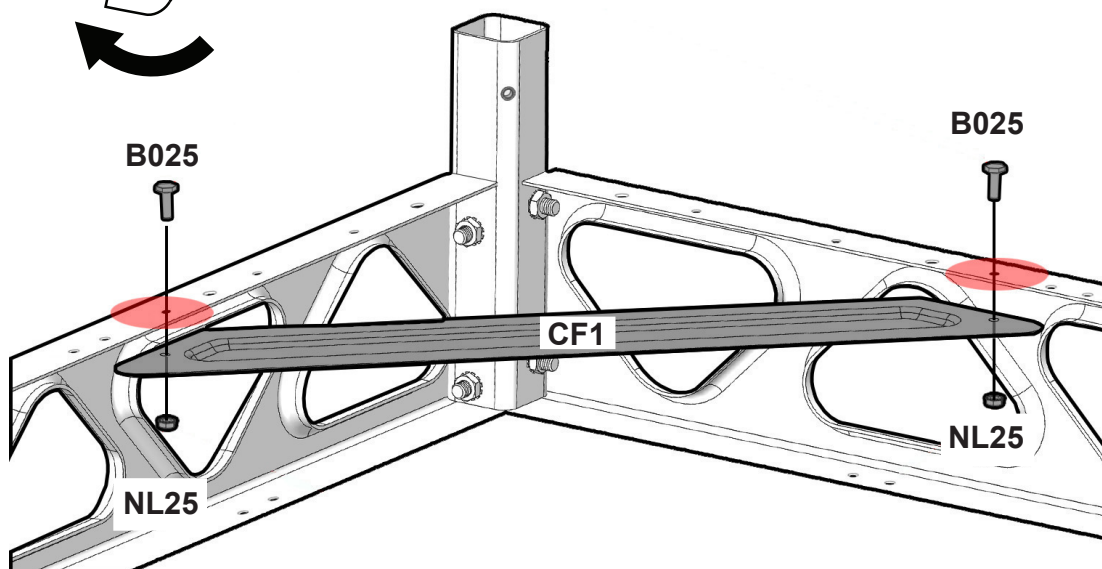
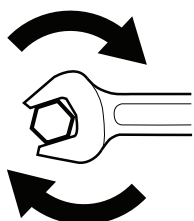
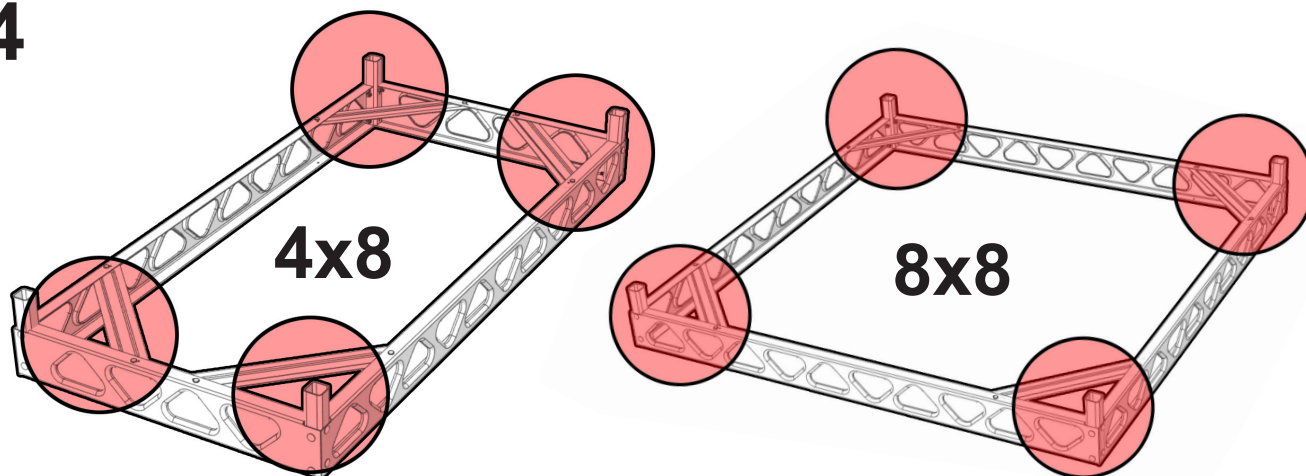
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3

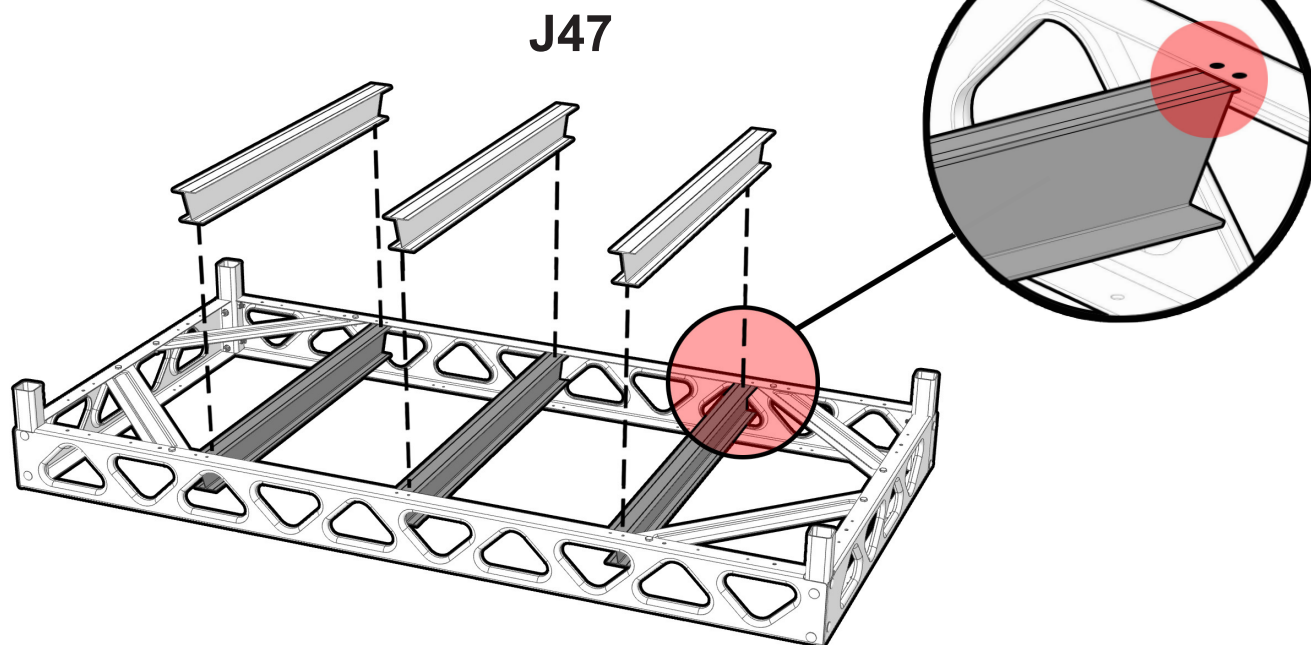


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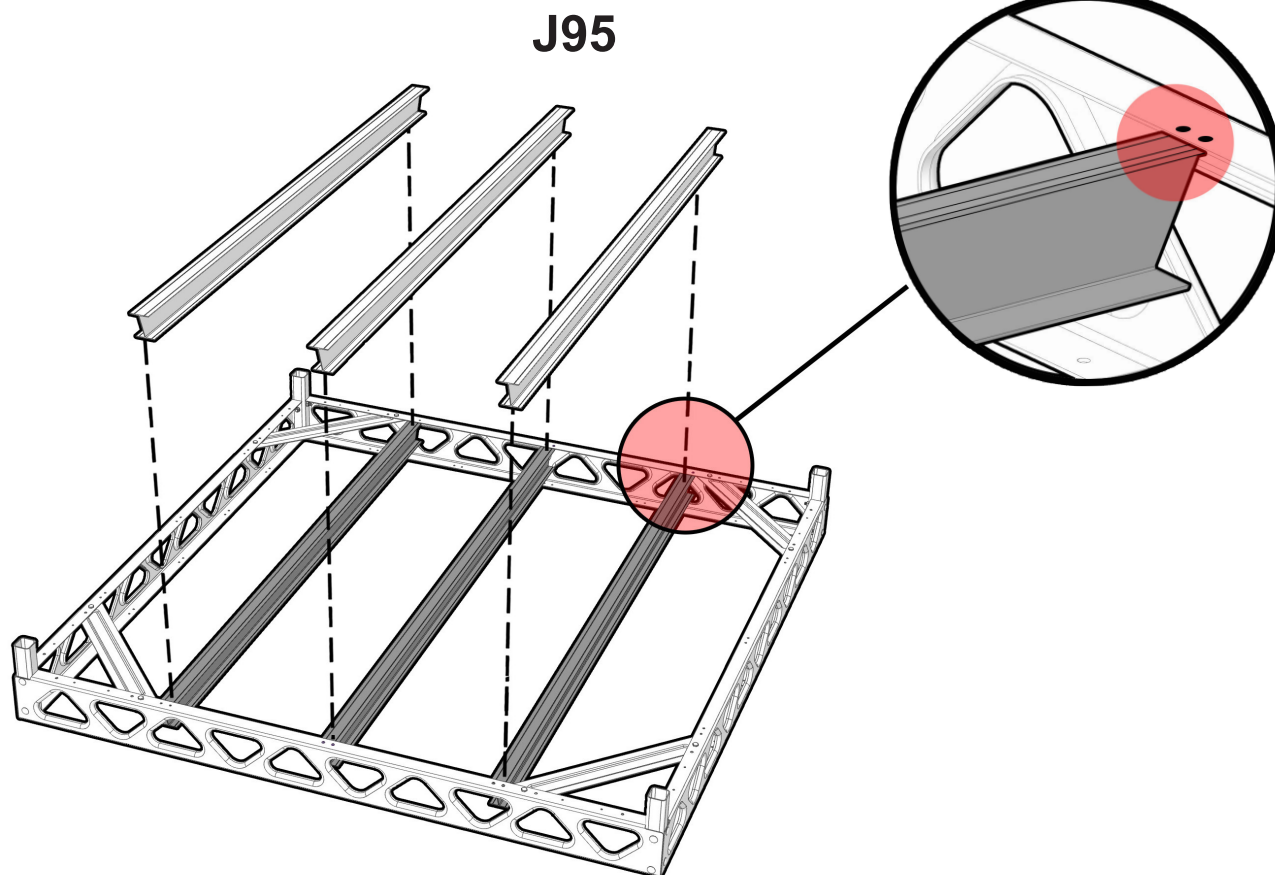


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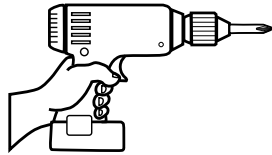
4x8



8x8

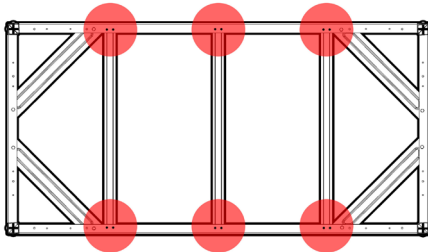


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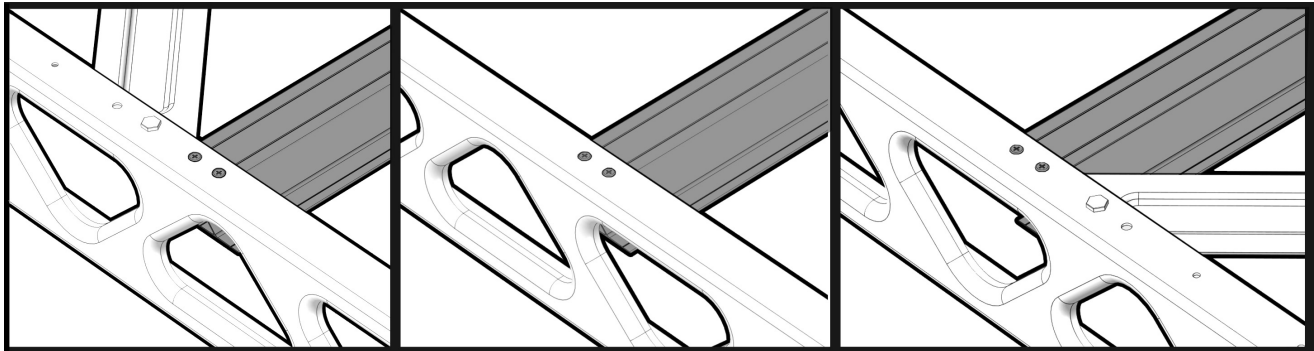
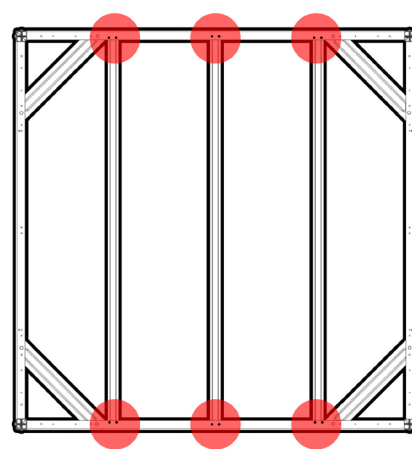


STF075

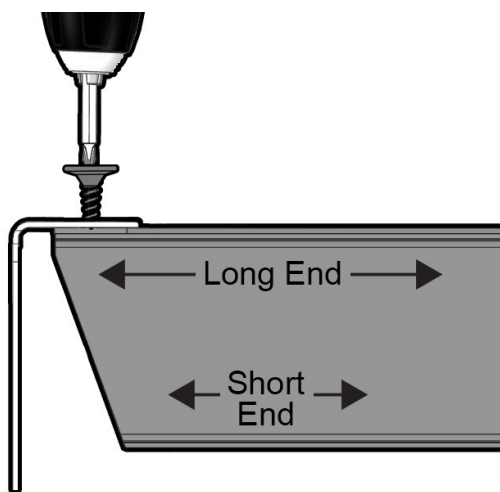
4x8



8x8



Place and fasten two screws side by side from each other on each end of the joist.

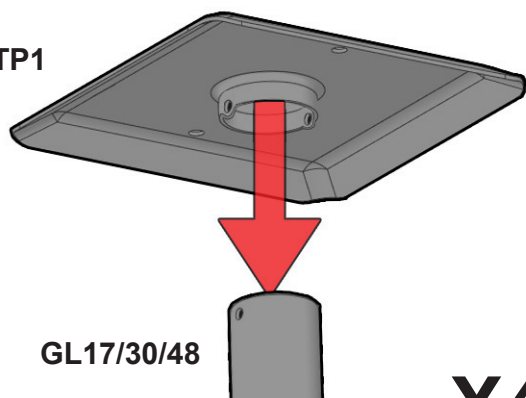


Ensure the long end of the joist is facing upwards when placing joists.

Space joists evenly between both trusses.

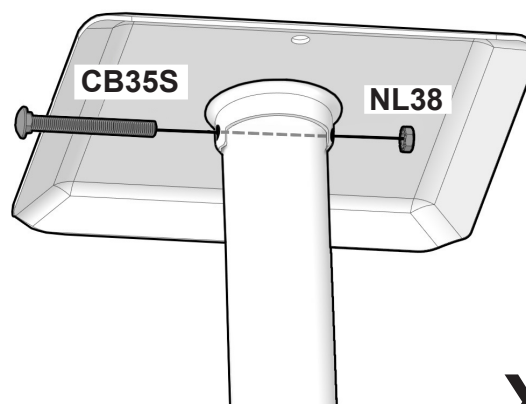
7

FTP1



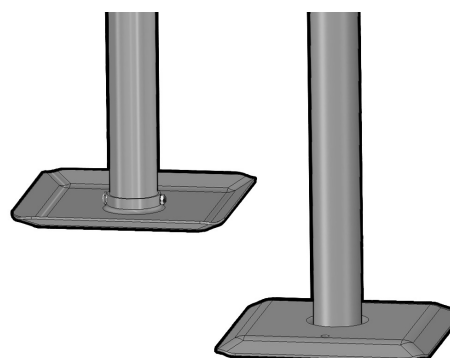
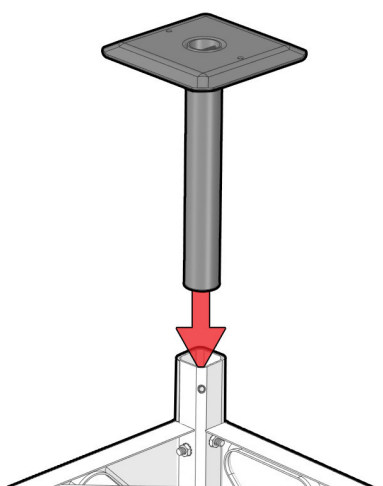
GL17/30/48

X4



X4

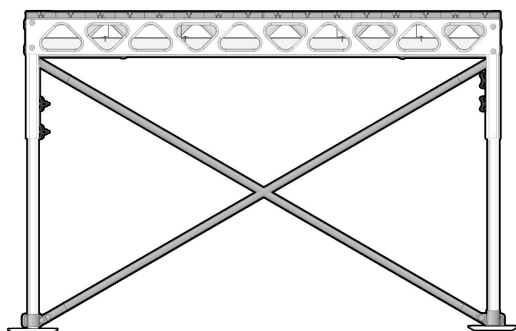
8



Depending on the conditions of your lake bottom
you may change the orientation of the feet.

DEEP WATER BRACE SYSTEM

If your dock is located in a rough water area we have a **Deep Water Brace System** available to help. Please refer to the chart below and gauge which kit you may need for your docking system.



4x8

4' Water Depth

50" Deep Water Brace Kit

5' Water Depth

67" Deep Water Brace Kit

7' Water Depth

81" Deep Water Brace Kit

8x8

4' Water Depth

48" Deep Water Brace

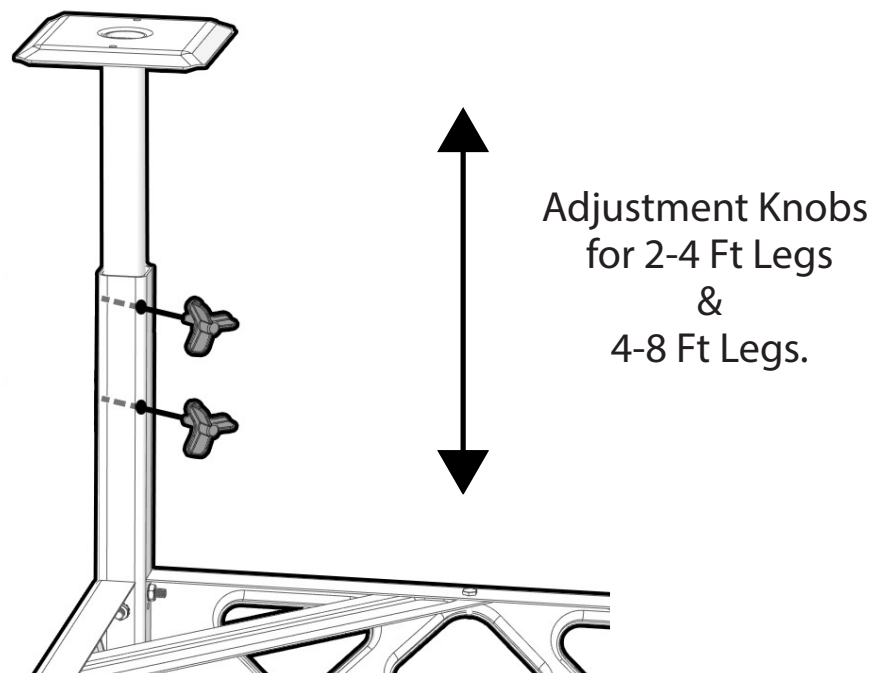
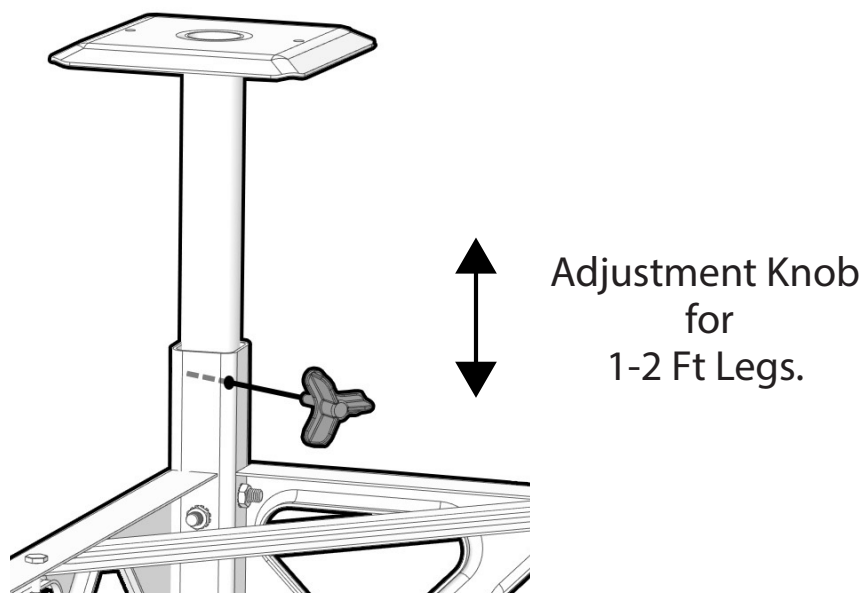
5' Water Depth

62.5" Deep Water Brace

7' Water Depth

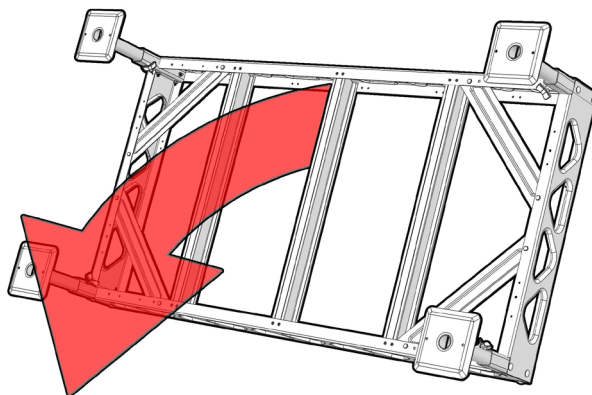
83" Deep Water Brace

9

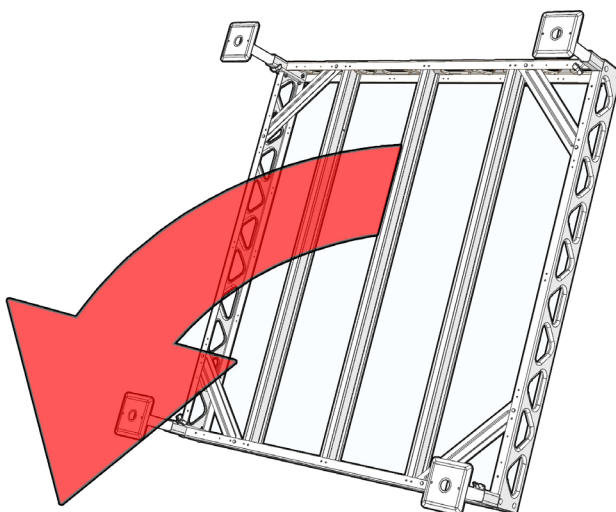


10

4x8

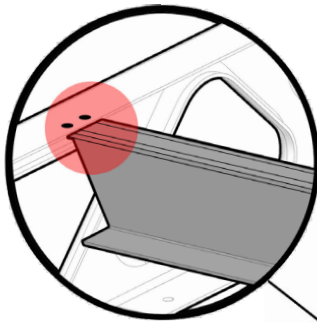


8x8



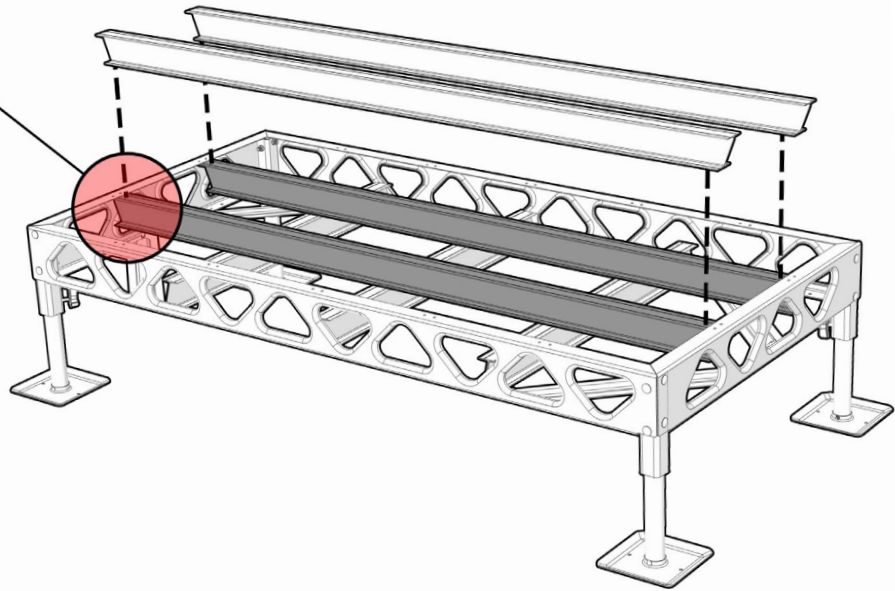
Flip frame over so legs are on the bottom.

11



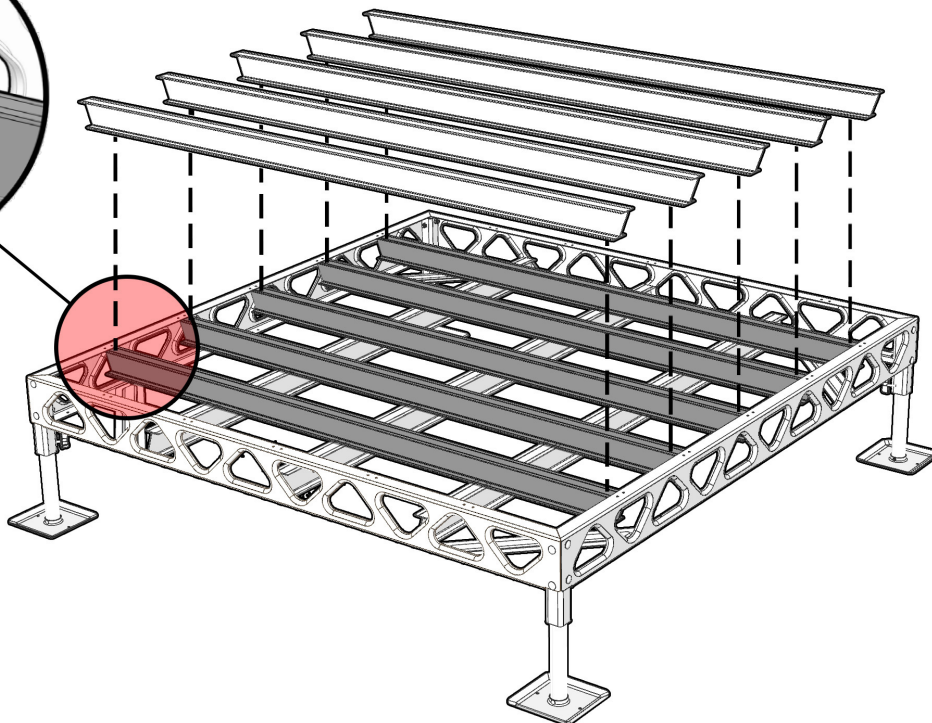
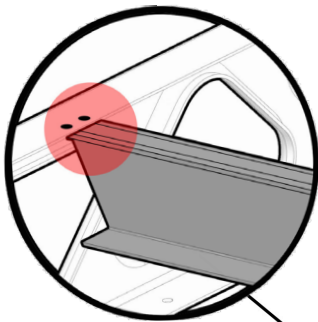
4x8

J95

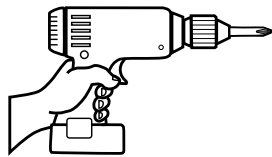


8x8

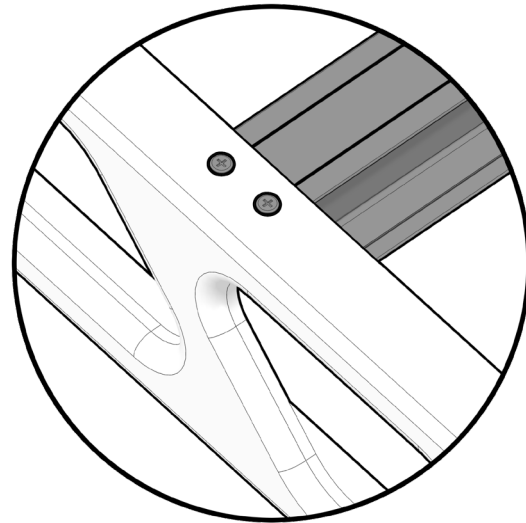
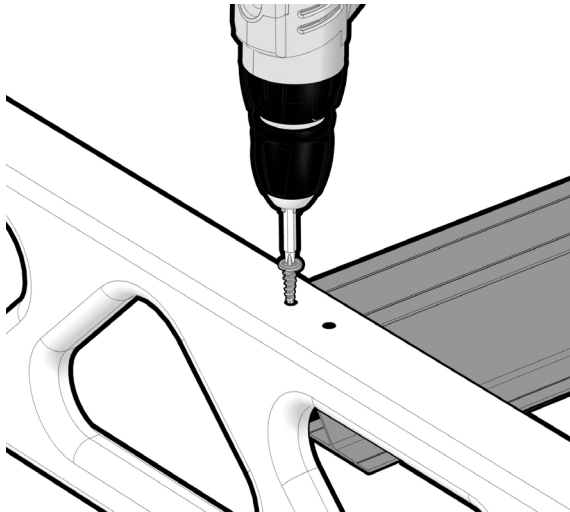
J95



12

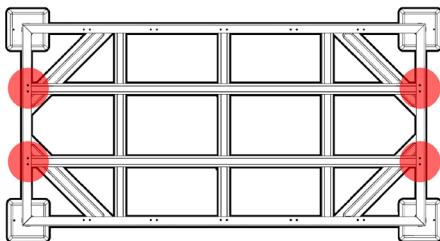


STF075

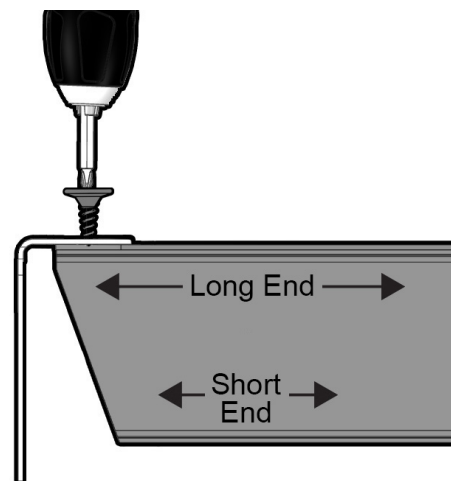
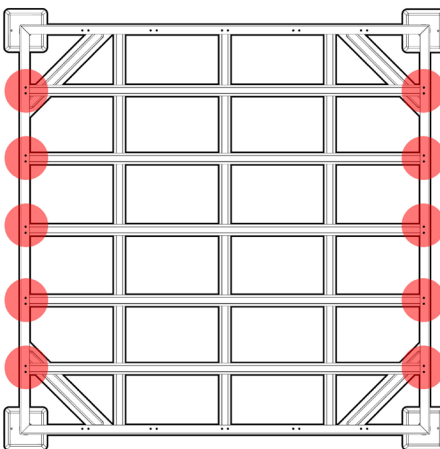


Place and fasten two screws side by side from each other on each end of the joist.

4x8



8x8

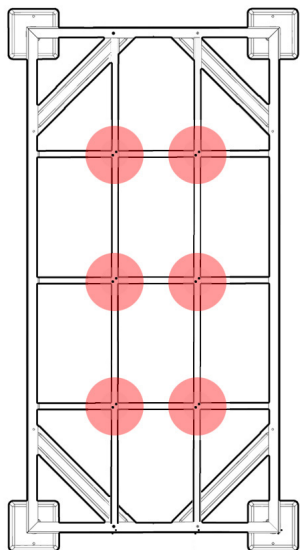
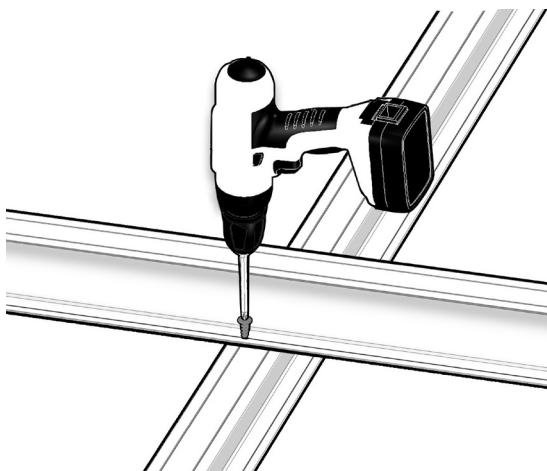
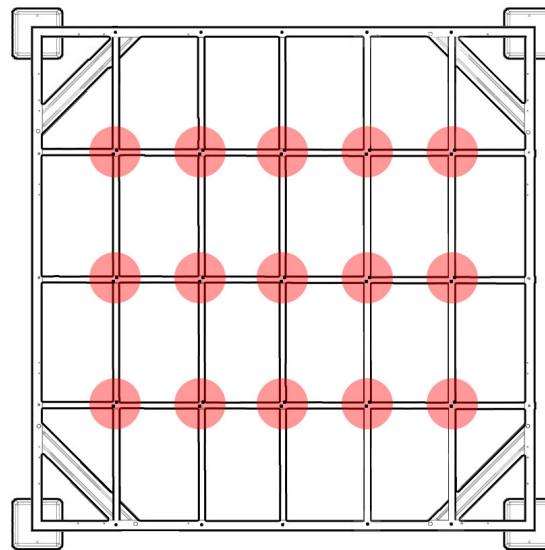
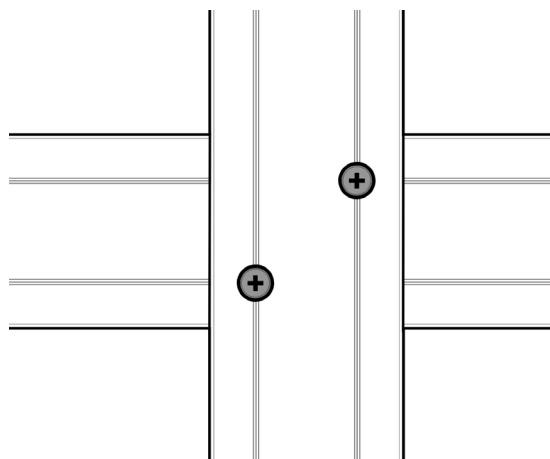


Ensure the long end of the joist is facing upwards when placing joists.



Space joists evenly between both trusses.

13

4x8 DOCK
Joist Intersections**8x8 DOCK**
Joist IntersectionsCLAMP INTERSECTION
FASTEN INTERSECTION WITH SCREWSFASTEN TWO SCREWS DIAGONAL
FROM ONE ANOTHER

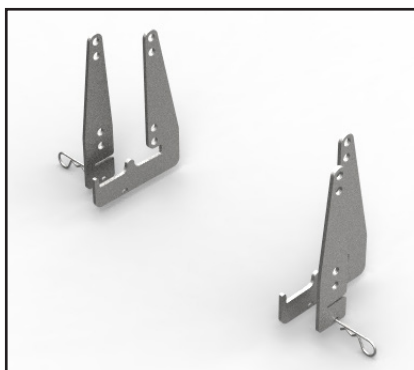
At each joist intersection clamp both overlapping joists together. Place two screws at the bottom flange of the top joist in a diagonal pattern (see image above). Intersection locations for dock types are shown in the charts above.



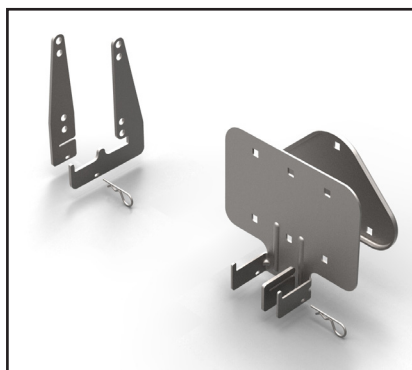
PLEASE NOTE: It is suggested to use a 4" or longer Philips #3 Bit for fastening joist intersections.

JOINING ADDITIONAL DOCKS SECTIONS

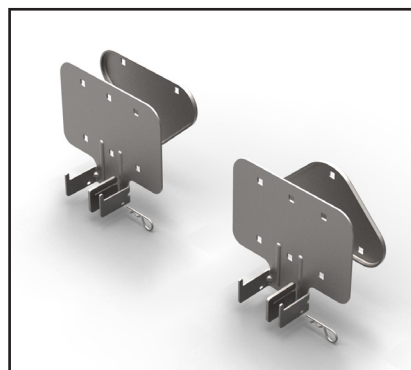
- To join two or more docks together, simply use our Quick Link docks which have two legs for easier installation. See illustrations below or see Quick Link dock instructions in Quick Link dock package or at www.canadadocks.ca/assembly-instructions
- NOTE: If you are utilizing a Hanging-T and Hanging-L dock configuration see instructions in Hanging Kit package, Hinge Kit package or at: [www.canadocks.ca/assembly-instructions](http://www.canadadocks.ca/assembly-instructions)



Quick Link Kit

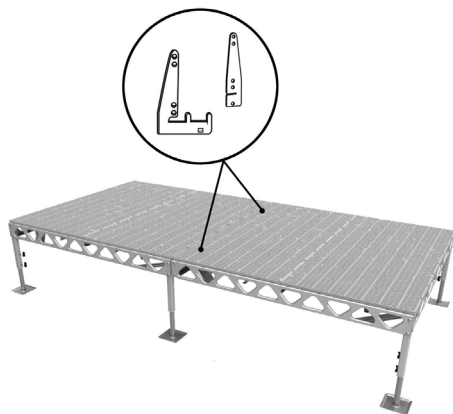


Hanging L Kit

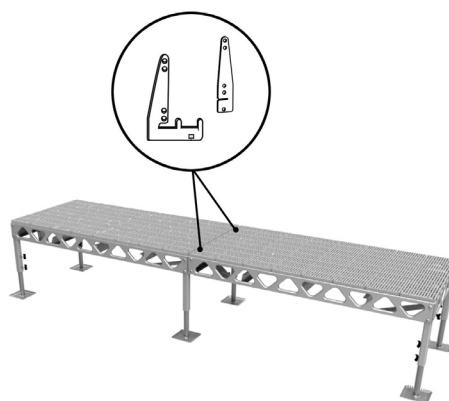


Hanging T Kit

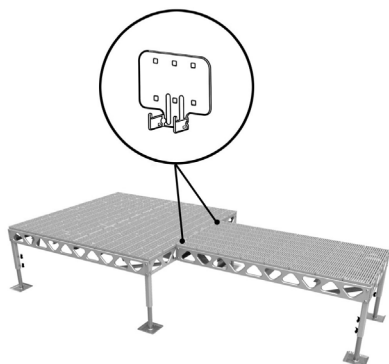
DOCKS CONFIGURATIONS



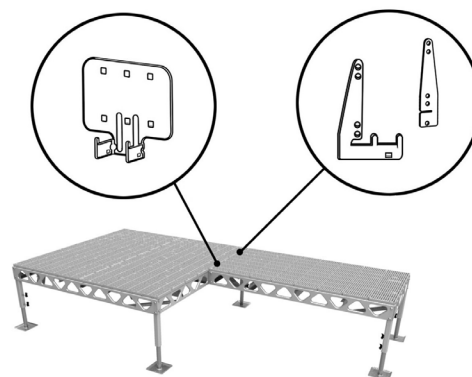
1. Quick Link Kit required.



2. Quick Link Kit required.



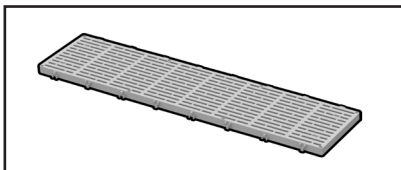
3. Hanging - T Kit required.



4. Hanging - L Kit required.

DECKING OPTIONS

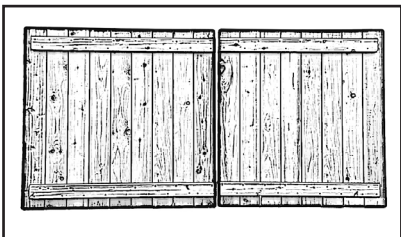
A



THRUFLOW™ DECKING

If using ThruFlow™ Decking please follow **ThruFlow™ Decking instructions** in ThruFlow™ package or at www.canadadocks.ca/assembly-instructions

B



WOOD DECKING

If installing wood decking - see additional instructions at www.canadadocks.ca/assembly-instructions

NOTE: Check with your local building codes and regulations when constructing the deck.

CAUTION: DO NOT USE GREEN PRESSURE TREATED WOOD WITH CANADADOCKS™ FRAMES, the preservative reacts with aluminum frames.

ANCHORING



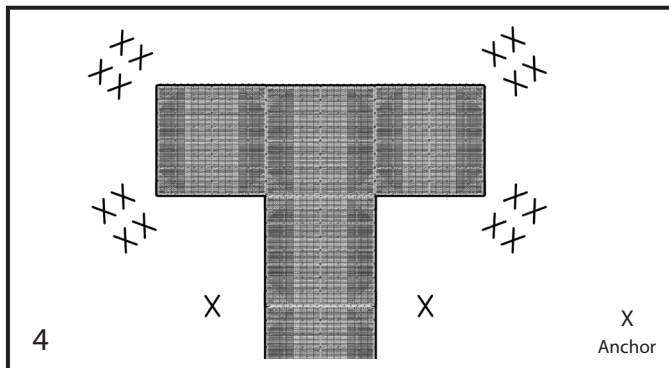
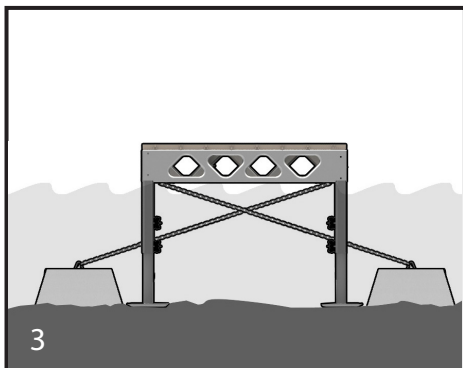
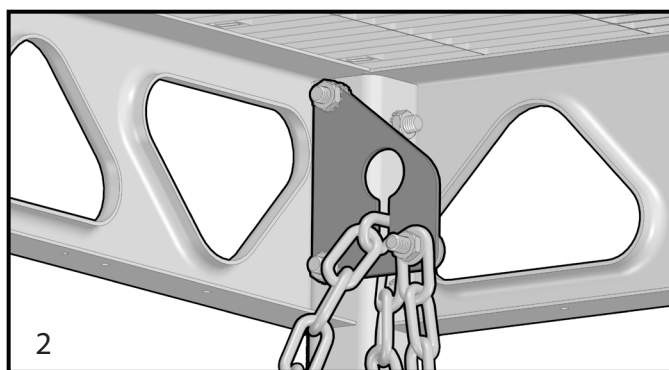
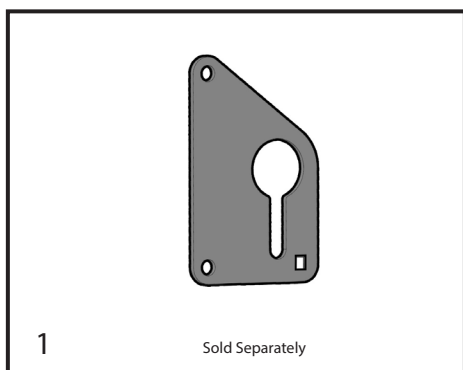
Proper anchoring is REQUIRED based on a number of factors including the size of dock and water conditions (which may include local currents, wave size etc.)

For Standing Docks, attach Chain Retainer (CR1) to inside leg as shown (see Figure 2). Slide chain through key hole in Chain Retainer (CR1) and pull down to lock into position.

For further information on anchoring standing docks please go to: www.canadadocks.ca/assembly-instructions

When anchoring your dock system it is recommended to use an "X" pattern for arranging the chains for your anchors (see Image 3). We recommend at least 3 anchors (450 lbs.) per corner of your main dock (See Image 4).

PLEASE NOTE: Chain Retainers (CR1) must be purchased separately. If purchasing chain for your anchors ensure you use a minimum size and grade of G30 1/4" galvanized chain.



SAFETY & WARNING

- Ensure area is clean, stable and secure.
- Double check all nuts and bolts for tightness prior to use.
- Always use safety when around water.
- Make sure all persons wear appropriate flotation devices.
- Diving off the dock could result in a severe injury.
- Use caution when the surface of the dock is wet. Do not run on the dock.
- DO NOT SWIM UNDER DOCKS (May cause personal injury).
- Do not modify the dock system or components. Such alterations may weaken the structural integrity of the dock and void the warranty.
- Safety glasses and work gloves are recommended.
- Do not stand on the frame without any decking.
- The weight capabilities of the dock will not support vehicles of any sort.
- Do not use corded electrical tools and appliances in or near water.

PRODUCT WARRANTY

- CanadaDocks Inc.™ warrants all products to be free of defects in workmanship and material under normal conditions and for which use they are intended. CanadaDocks Inc.™ shall not be liable for any incidental, consequential or special damages, without limitation any lost profits, business interruption, loss of opportunity or loss of revenue, resulting from the misuse of CanadaDocks Inc.™ products and does not assume any liability of purchaser or others for injury to persons or property. CanadaDocks Inc. makes no express or implied warranties other than the warranties set forth herein, including without limitation, the warranties of merchantability, fitness for a particular purpose, or from any trade usage.
- CanadaDocks Inc.™ warrants its CanadaDocks™ dock frames, purchased new, to be free of defects in its structure for 25 years. This warranty covers defective parts on the CanadaDocks™ aluminum frames only (trusses, joists, square aluminum legs and corner braces). Any defective product must be returned with a Return Goods Authorization # before being delivered to CanadaDocks Inc.™ A copy of the original sales receipt, must accompany all claims. The freight on the defective goods is the responsibility of the consumer. Obligation under this warranty is limited to repair, replacement, or credit for the defective product, provided that CanadaDocks Inc. determines that the product defect was not the result of misuse or neglect. Freight on the repaired or replaced products is the responsibility of the consumer.
- Some States and/or Provinces do not allow the limitation of incidental or consequential damages, or on the duration of an implied warranty so the above limitations or exclusions may not apply to you. This warranty may vary from State to State or Province to Province. This warranty gives you specific legal rights and you may also have other rights which vary from State to State or Province to Province.
- This warranty does not extend to anyone except the original buyer. This warranty does not apply to decking materials, floats, galvanized inner tubing for legs, footpads and dock accessories which may carry their own warranty.
- Before installing your CanadaDocks™ examine the lake bottom carefully to ensure that the lake bottom is stable where the feet of the CanadaDocks™ will rest. Always wear clothing appropriate to conditions when installing, repairing or removing your CanadaDocks™. Monitor children carefully on or about the dock. It is the owner's responsibility to inspect and properly maintain the dock and surrounding area.
- Your CanadaDocks™ structure is rated to take, evenly spread, up to 1000 lbs (453 kilograms) in weight per standing section. CanadaDocks™ floating docks capacity is based on the buoyancy of the floats. Do not overload the dock. Your warranty will not apply if your CanadaDocks™ is improperly assembled or attached to the shore. This warranty does not apply to damage caused by improper installation, overloading, impact by boats or other objects in the water, damage by severe weather conditions including snow or ice, insufficient anchoring or other Acts of God. CanadaDocks Inc.™ recommends removing the dock for winter storage. The warranty will not extend to repairs made by anyone other than CanadaDocks™ Inc.
- To receive more information or to service the obligations under this warranty, contact CanadaDocks Inc.™ at 1-877-434-0359 or at the following mailing address:
CanadaDocks Inc.™ 3690 Adjala-Tecumseth Townline RR2 Beeton, Ontario Canada L0G 1A0
Website: www.canadadocks.ca
Email: info@canadadocks.ca

TRADEMARK

- CanadaDocks™ logo is a trademark of CanadaDocks Inc.

IN ORDER TO VALIDATE YOUR WARRANTY PLEASE VISIT OUR WEBSITE:
www.canadadocks.ca/warranty