

CanadaDocksTM



Where *fun* on the water *begins!*



Assembly Instructions For Standing Dock & Ramp Kits

Read this manual and related assembly instructions before attempting to assemble the parts enclosed to ensure that your new CanadaDocks System is assembled safely and correctly.

PRODUCT WARRANTY

- CanadaDocks Inc.™ Warrants all products to be free of defects in workmanship and material under normal conditions and for which use they are intended. CanadaDocks Inc.™ Shall not be liable for any incidental, consequential or special damages, without limitation any lost profits, business interruption, loss of opportunity or loss of revenue, resulting from the misuse of CanadaDocks Inc.™ Products and does not assume any liability of purchaser or others for injury to persons or property. CanadaDocks Inc. Makes no express or implied warranties other than the warranties set forth herein, including without limitation, the warranties of merchantability, fitness for a particular purpose, or from any trade usage.
- CanadaDocks Inc.™ Warrants its CanadaDocks™ dock frames, purchased new, to be free of defects in its structure for 25 years. This warranty covers defective parts on the CanadaDocks™ aluminum frames only (trusses, joists, square aluminum legs and corner braces). Any defective product must be returned with a Return Goods Authorization # before being delivered to CanadaDocks Inc.™ A copy of the original sales receipt, must accompany all claims. The freight on the defective goods is the responsibility of the consumer. Obligation under this warranty is limited to repair, replacement, or credit for the defective product, provided that CanadaDocks Inc. Determines that the product defect was not the result of misuse or neglect. Freight on the repaired or replaced products is the responsibility of the consumer.
- Some States and/or Provinces do not allow the limitation of incidental or consequential damages, or on the duration of an implied warranty so the above limitations or exclusions may not apply to you. This warranty may vary from State to State or Province to Province. This warranty gives you specific legal rights and you may also have other rights which vary from State to State or Province to Province.
- This warranty does not extend to anyone except the original buyer. This warranty does not apply to decking materials, fasteners, hardware, floats, galvanized inner tubing for legs, footpads and dock accessories which may carry their own warranty. Labour not covered by warranty.
- Before installing your CanadaDocks™ examine the lake bottom carefully to ensure that the lake bottom is stable where the feet of the CanadaDocks™ will rest. Always wear clothing appropriate to conditions when installing, repairing or removing your CanadaDocks™. Monitor children carefully on or about the dock. It is the owner's responsibility to inspect and properly maintain the dock and surrounding area.
- Your CanadaDocks™ structure is rated to take, evenly spread, up to 1000 lbs (453 kilograms) in weight per standing section. CanadaDocks™ Floating docks capacity is based on the buoyancy of the floats. Do not overload the dock. Your warranty will not apply if your CanadaDocks™ is improperly assembled or attached to the shore. This warranty does not apply to damage caused by improper installation, overloading, impact by boats or other objects in the water, damage by severe weather conditions including snow or ice, insufficient anchoring or other Acts of God. CanadaDocks Inc.™ Recommends removing the dock for winter storage. The warranty will not extend to repairs made by anyone other than CanadaDocks™ Inc.
- To receive more information or to service the obligations under this warranty, contact CanadaDocks Inc.™ at 1-877-434-0359 or at the following mailing address:
CanadaDocks Inc.™ 3690 Adjala-Tecumseth Townline RR2 Beeton, Ontario Canada L0G 1A0
Website: www.canadadocks.ca
Email: info@canadadocks.ca

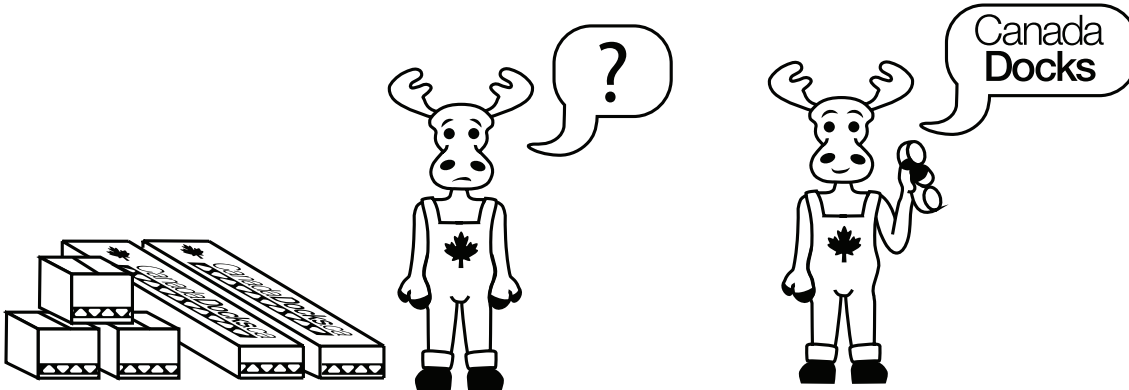
TRADEMARK

CanadaDocks™ logo is a trademark of CanadaDocks Inc.

IN ORDER TO VALIDATE PLEASE VISIT OUR WEBSITE:

www.canadadocks.ca/warranty

NEED ADDITIONAL INFORMATION?



705-434-0359
1-877-434-0359



info@canadadocks.ca



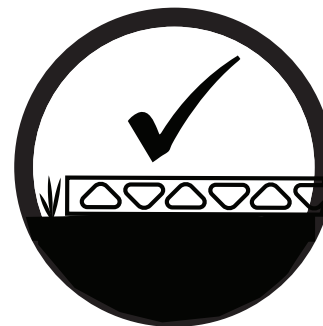
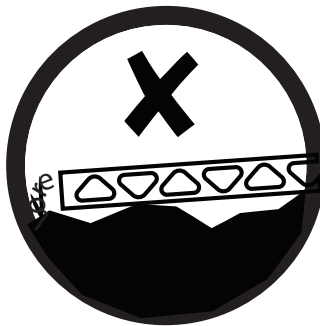
3690 Adjala-Tecumseth TL, Beeton ON L0G 1A0



Mon-Fri 9am-4pm (Eastern Time)

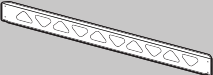
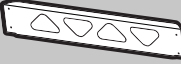




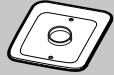
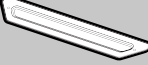







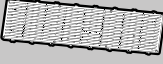





BEFORE YOU START



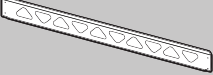
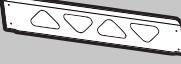





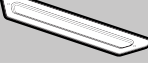







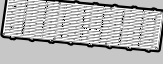
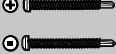


4x8 DOCK PARTS:

INCLUDED IN KIT:






T8  2x	T4  2x	S1/S2/S4*  4x
GL17/30/48*  4x	J47  3x	J95  2x
FTP1  4x	CF1  4x	AK1  **4x
STF075  32x	CB35S  20x	NL38  20x
B2558  8x	NL25  8x	CR1  Sold Separately
DK1X4  8x (4x8 dock)	ST2 (DECKING) OR STR2 (DECKING)  64x (4x8 dock)	DECK SPACER TOOL  2x
LC1  4x		

4x8 QUICK LINK DOCK PARTS:

INCLUDED IN KIT:

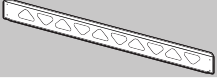
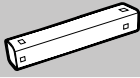



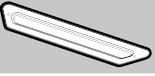







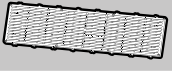




T8  2x	T4  2x	S1/S2/S4*  2x
GL17/30/48*  2x	J47  3x	J95  2x
FTP1  2x	CF1  4x	AK1  **2x
STF075  32x	CB35S  18x	NL38  18x
B2558  8x	NL25  8x	CR1  Sold Separately
DK1X4  8x (4x8 dock)	ST2 (DECKING) OR STR2 (DECKING)  64x (4x8 dock)	DECK SPACER TOOL  2x
LC1  4x		

QUICK LINK PARTS:

QLB1  2x	QLB2  2x	CB15S  2x
WN38  2x	SSTUB  2x	

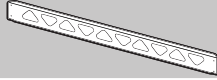
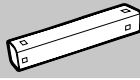



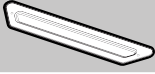







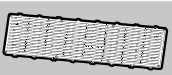




8x8 DOCK PARTS:

INCLUDED IN KIT:



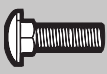


T8  4x	S1/S2/S4*  4x	GL17/30/48*  4x
J95  8x	FTP1  4x	CF1  4x
AK1  **4x	NL38  20x	CB35S  20x
STF075  62x	B2558  8x	NL25  8x
CR1  Sold Separately	DK1X4  16x (8x8 dock)	ST2 (DECKING)  128x (8x8 dock) OR STR2 (DECKING) 
DECK SPACER TOOL  2x	LC1  4x	

8x8 QUICK LINK DOCK PARTS:

INCLUDED IN KIT:

T8  4x	S1/S2/S4*  2x	GL17/30/48*  2x
J95  8x	FTP1  2x	CF1  4x
AK1  **2x	CB35S  18x	NL38  18x
STF075  32x	NL25  8x	B2558  8x
CR1  Sold Separately	DK1X4  16x (8x8 dock)	ST2 (DECKING)  128x (8x8 dock) OR STR2 (DECKING) 
DECK SPACER TOOL  2x	LC1  4x	

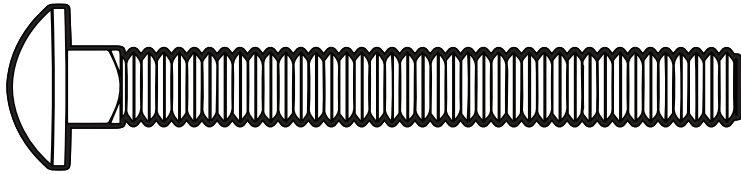
QUICK LINK PARTS:

QLB1  2x	QLB2  2x	CB15S  2x
WN38  2x	SSTUB  2x	

* Part number and size may vary due to leg length purchased.

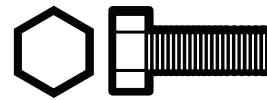
** The amount of adjustment knobs (AK1) may vary depending on leg length for water depth (see page 14)

HARDWARE TO SCALE



CB35S

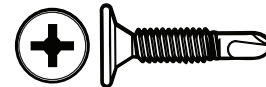
B2558



NL25



STF075



NL38



Tools Required: (CHECKLIST)

9/16" & 7/16" DEEP SOCKET
WITH RATCHET TO SUIT


☐

9/16" & 7/16"
BOX END WRENCH


☐

#3 PHILLIPS BIT (Short & 4" or Longer)



OR



#3 ROBERTSON BIT (Short & 4" OR LONGER)


☐

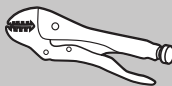
DRIVER


☐

13/32"
DRILL BIT


☐

Locking Pliers


☐

SAFETY GLASSES


☐

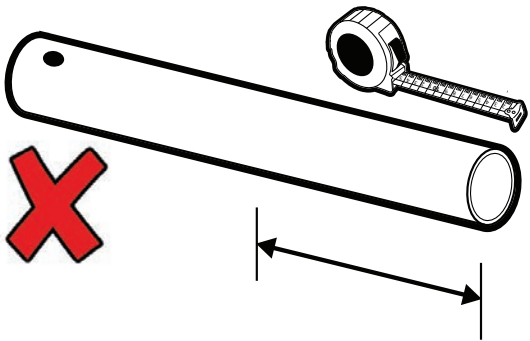
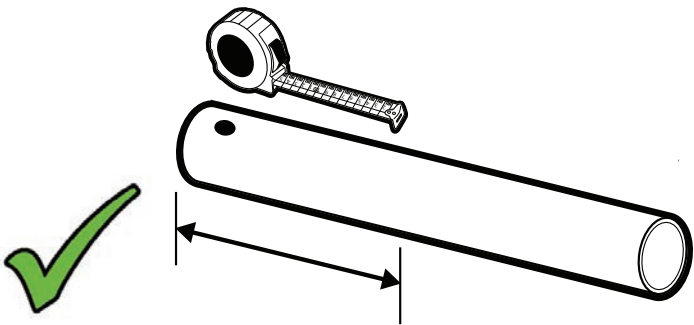
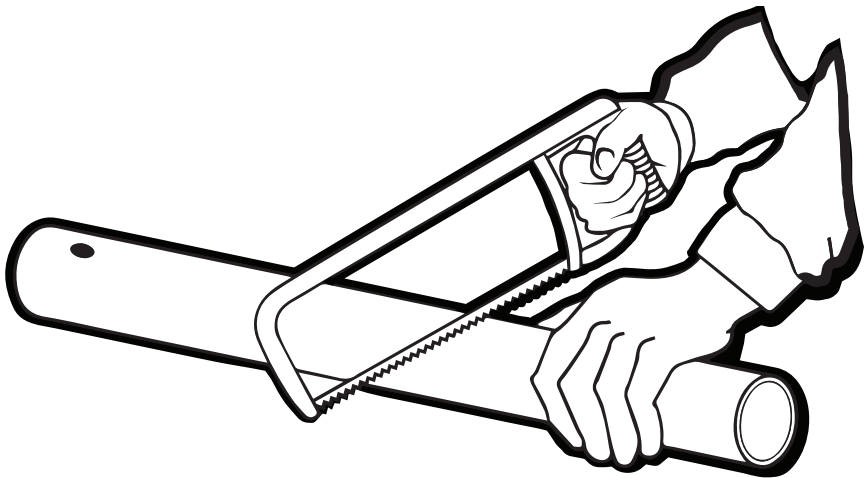
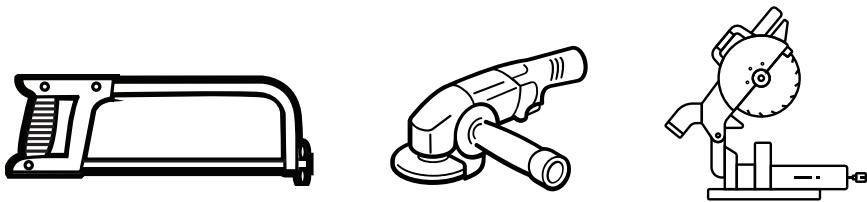
SPECIFICATION

Dock Module Size	Total Height Range (May Require Cutting)	Total Height Range (Un-Cut)
4x8' 48" (122cm) x 96" (244cm)	1' - 2' 13" - 27" (33cm - 69cm)	1' - 2' 24" - 27" (61cm - 69cm)
8x8' 96" (244cm) x 96" (244cm)	2' - 4' 25" - 50" (64cm - 127cm) 4' - 8' 49" - 88" (124cm - 224cm)	2' - 4' 37" - 50" (94cm - 127cm) 4' - 8' 54" - 88" (137cm - 224cm)

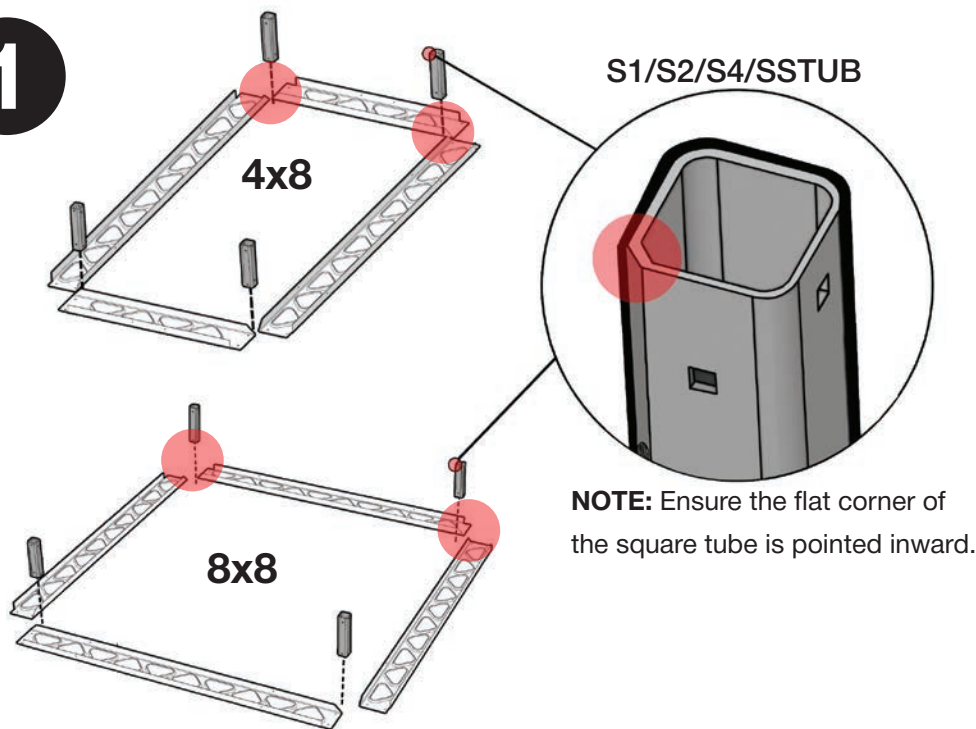


PLEASE NOTE: To achieve the lower limit of leg length, cutting the tubular leg is required. Start from the **end opposite to the hole** for measuring and cutting the tube.

You May Use:
or any other safe to use cutting tool



1



4x8 Dock

T8		2x
T4		2x
S1/S2/S4*		4x

8x8 Dock

T8		2x
S1/S2/S4*		4x

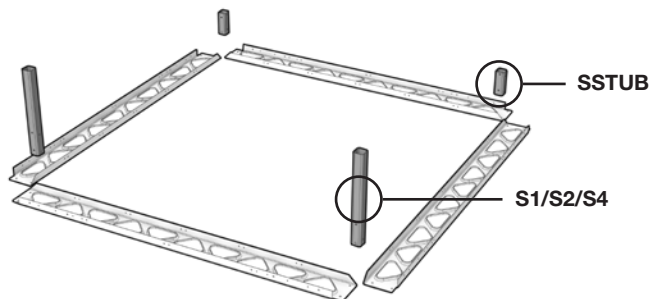
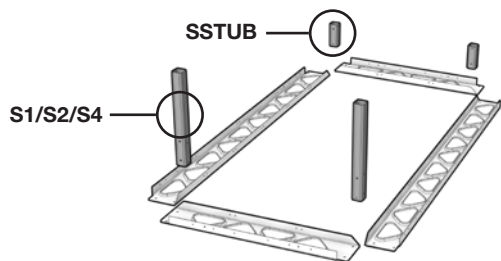
Quick Link Dock

SSTUB		2x
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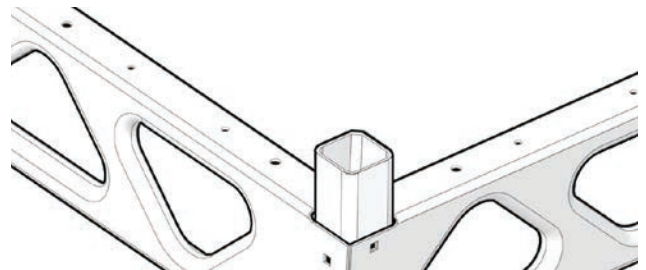
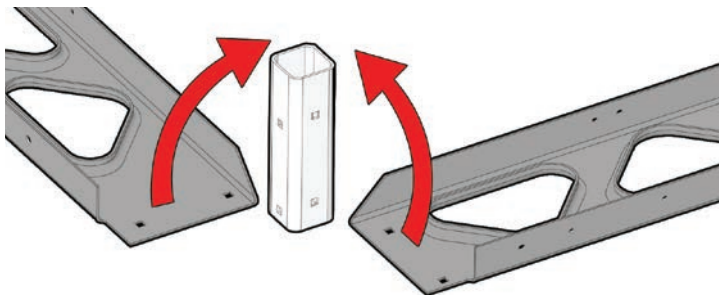
If you are constructing a Quick Link dock, 2 of the 4 corners will use a (**SSTUB**) instead of the square aluminum tube (**S1/S2/S4**). Locations can be seen above (**Red Circles**) and may vary depending on which side of the dock you wish to connect to your existing dock via Quick Links.

4x8 Quick Link

8x8 Quick Link



2



PLEASE NOTE: For visual representation only, 1-2' Legs are show, all steps translate to the other leg lengths.

3

If building a **Quick Link Dock**, 2 of the 4 corners will be stubbies (**SSTUB, STEP 1**), This will not affect **STEPS 3 - 6**.

CB35S



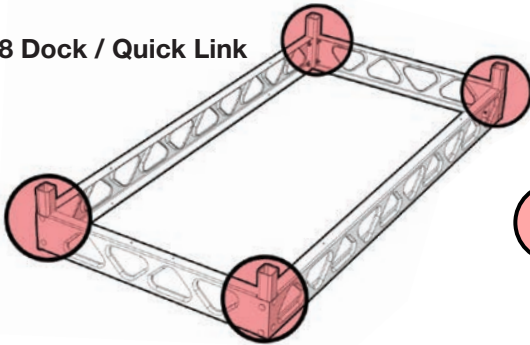
16x

NL38

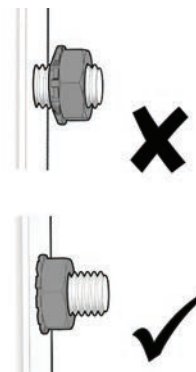
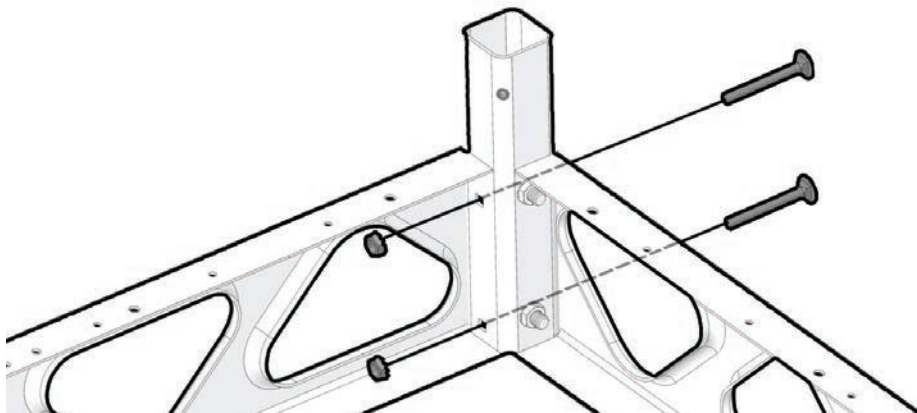
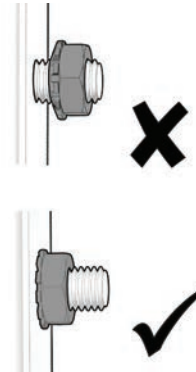
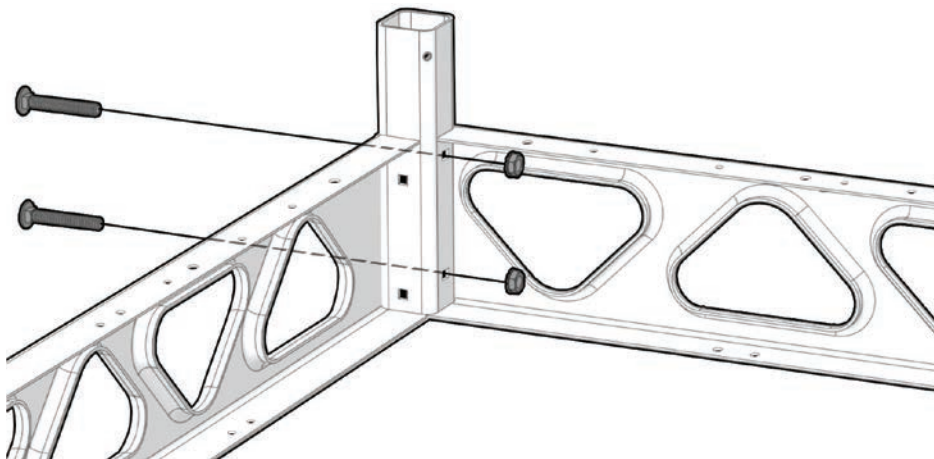
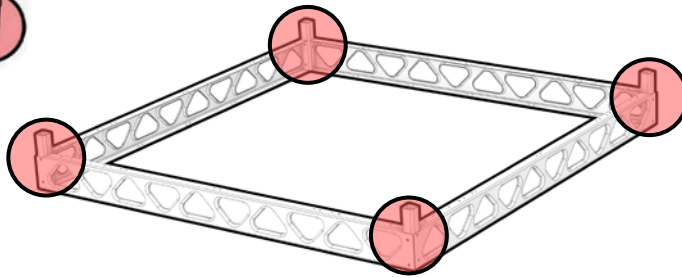


16x

4x8 Dock / Quick Link



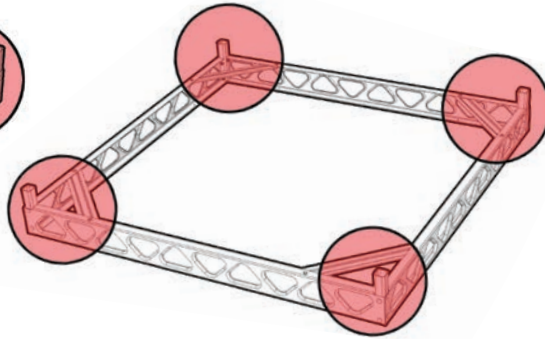
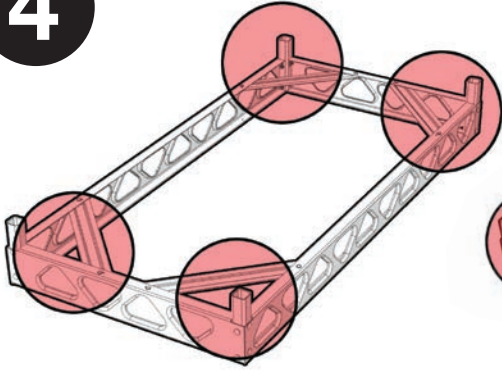
8x8 Dock / Quick Link



4

4x8 Dock / Quick Link

8x8 Dock / Quick Link



B2558



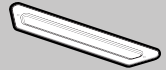
8x

NL25

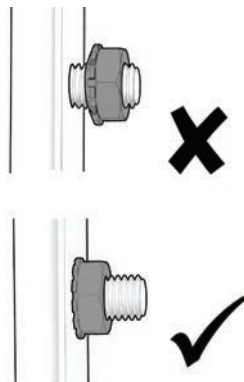
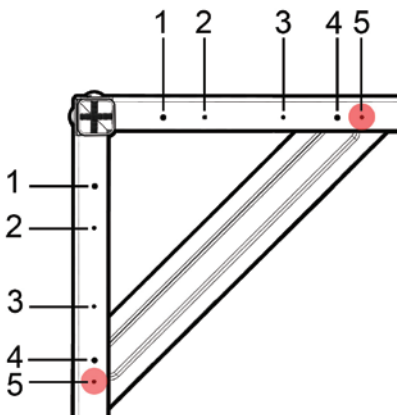
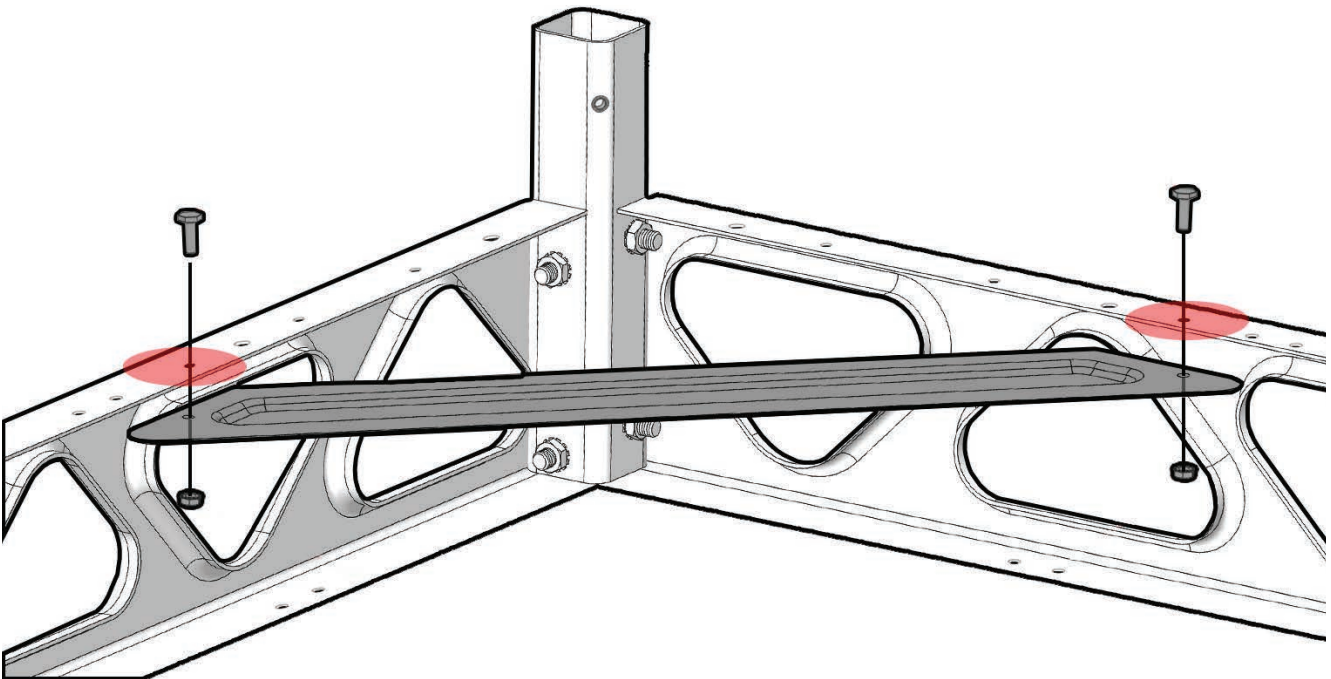


8x

CF1



4x



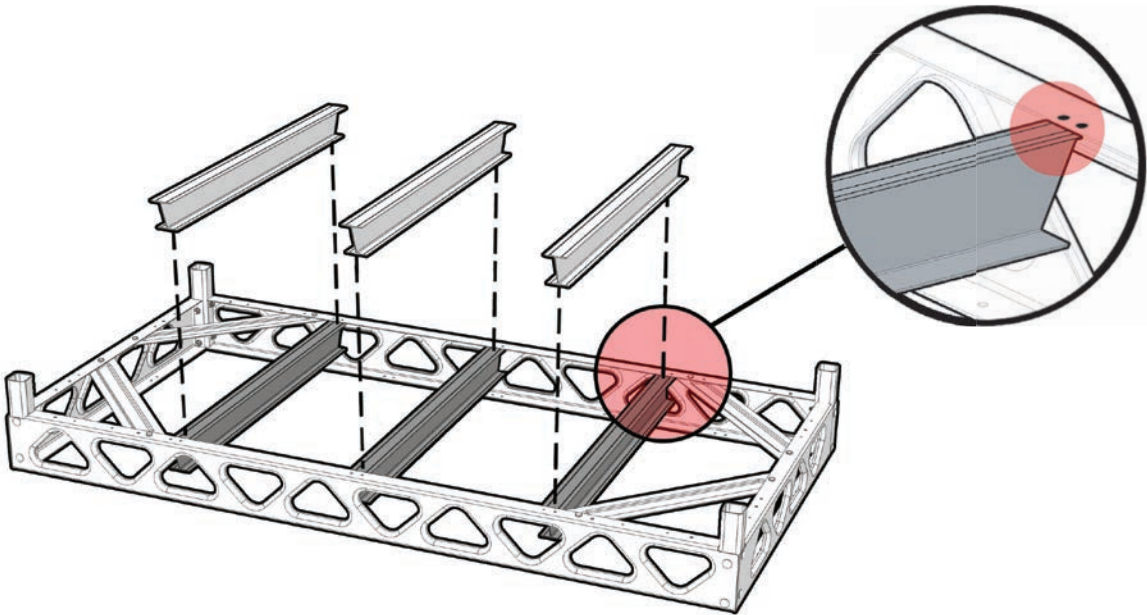
5

4x8 Dock / Quick Link

J47



3x

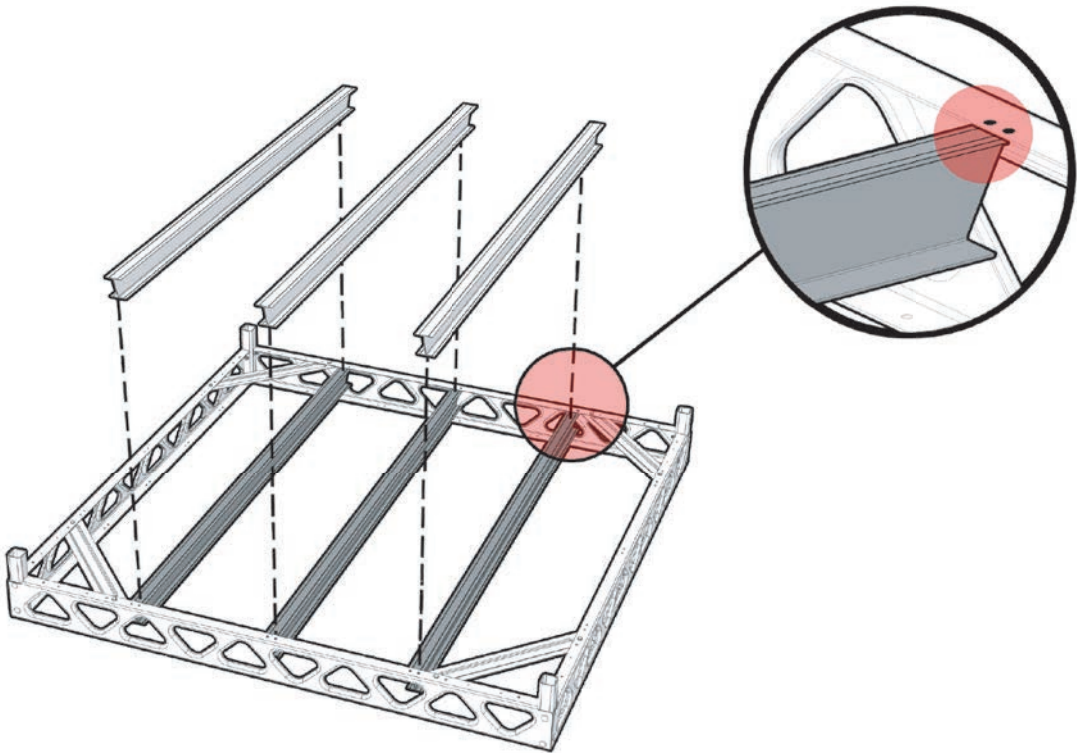


8x8 Dock / Quick Link

J95



3x



6

STF075

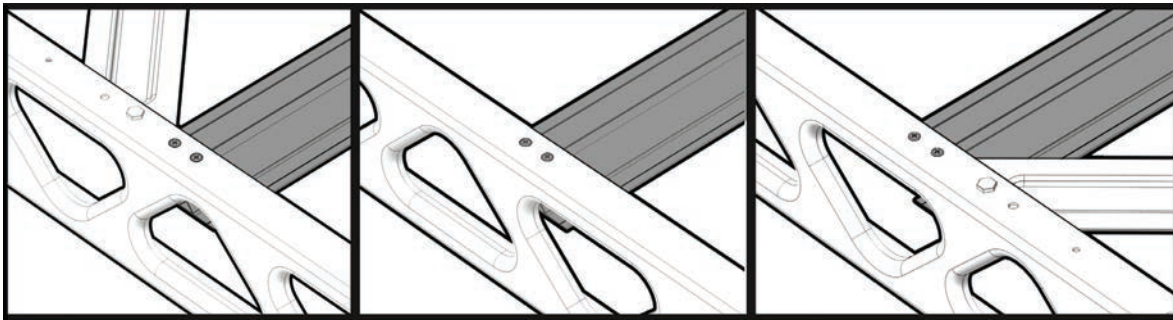
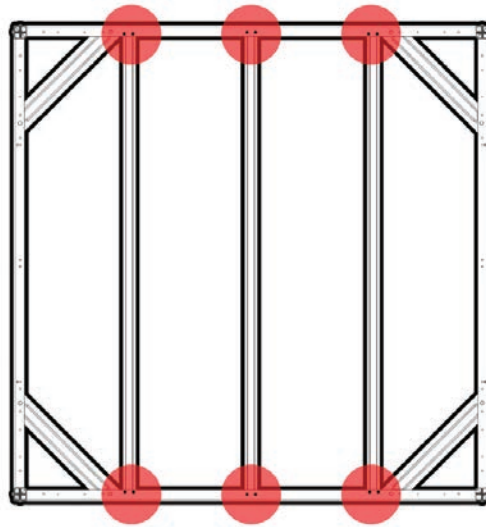
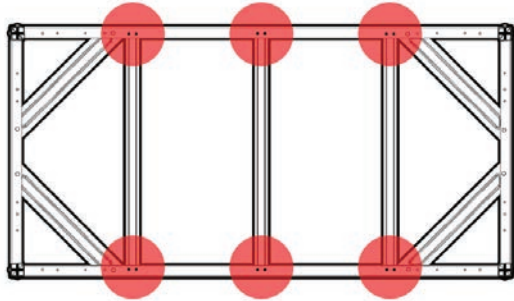


12x



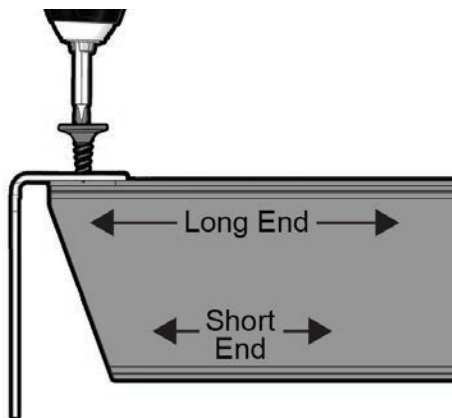
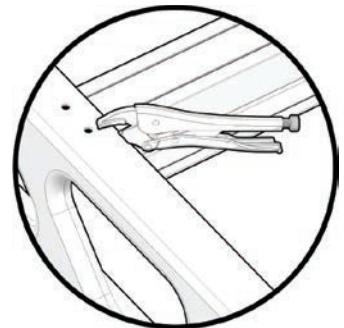
4x8 Dock / Quick Link

8x8 Dock / Quick Link



Place and fasten two screws on each end of the joist.

PLEASE NOTE: Aim for the grooves in the joists when fastening.

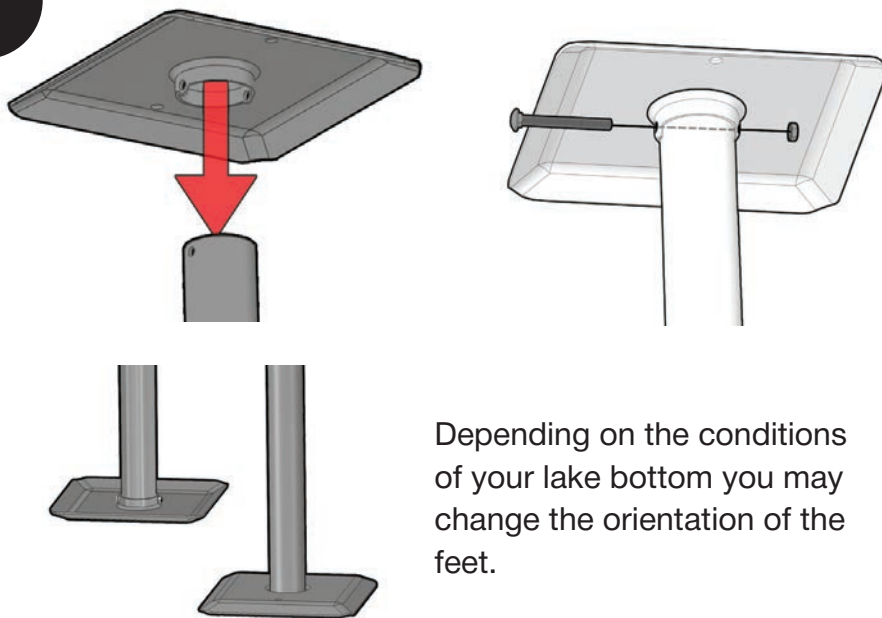


Ensure the long end of the joist is facing upwards when placing joists.



Space joists evenly between both trusses.

7



Depending on the conditions of your lake bottom you may change the orientation of the feet.

Repeat **STEP 7** for all feet assemblies.
4x for standard docks and **2x** for Quick Link Docks.

4x8, 8x8 Dock

GL17/30/48* 4x

FTP1 4x

CB35S 4x

NL38 4x

4x8, 8x8 Quick Link Dock

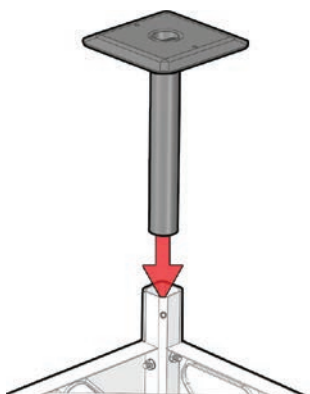
GL17/30/48* 2x

FTP1 2x

CB35S 2x

NL38 2x

8

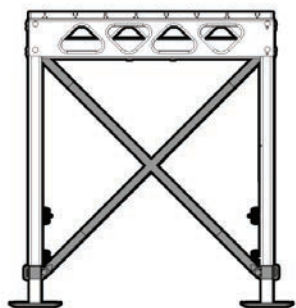


Install Into the Legs from **STEP 1** in all four corners for standard docks.

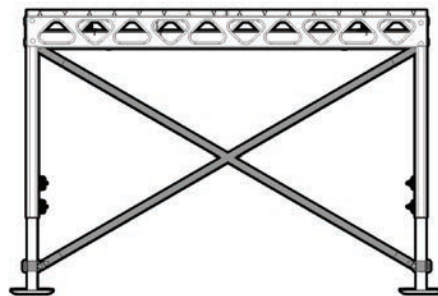
If building a **Quick Link Dock**, install the two feet assemblies into the legs (**S1/S2/S4**) and **NOT** into the two stubbies (**SSTUB**) from **STEP 1**.

DEEP WATER BRACE SYSTEM

If your dock is located in a deep water area, Canada Docks has a **Deep Water Brace System** available (sold separately).

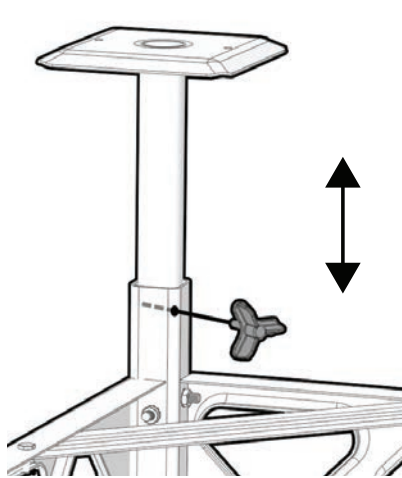


4x8 Deep Water Brace Kit
 (63" Leg)

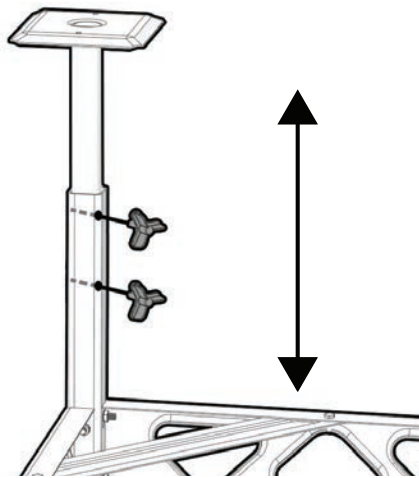


8x8 Deep Water Brace Kit
 (10 Ft Leg)

9



1-2 Ft Legs



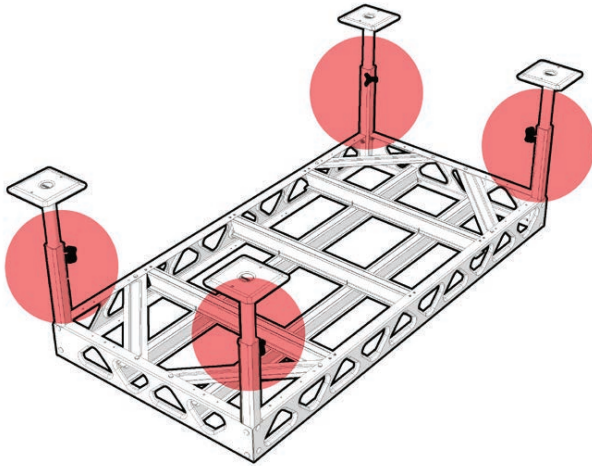
4-8 Ft Legs

AK1

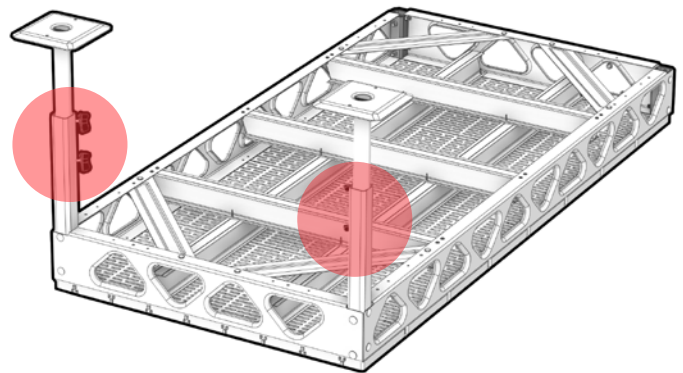
4-8x

Leg Size	# of AK1	Total
4x8, 8x8 Docks		
1-2 Ft Legs:	1x per leg	4x
2-4 Ft Legs:	1x per leg	4x
4-8 Ft Legs:	2x per leg	8x
Quick Link Docks		
1-2 Ft Legs:	1x per leg	2x
2-4 Ft Legs:	1x per leg	2x
4-8 Ft Legs:	2x per leg	4x

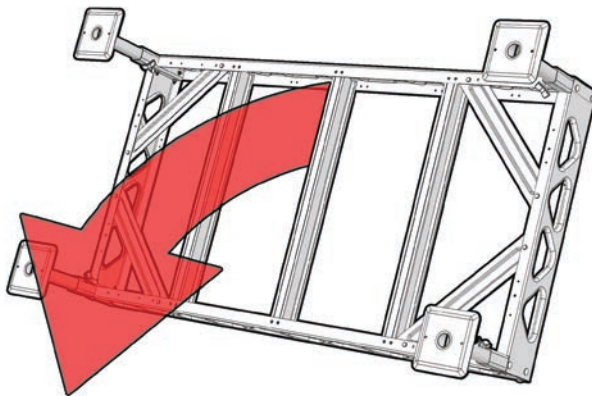
4x8, 8x8 Dock



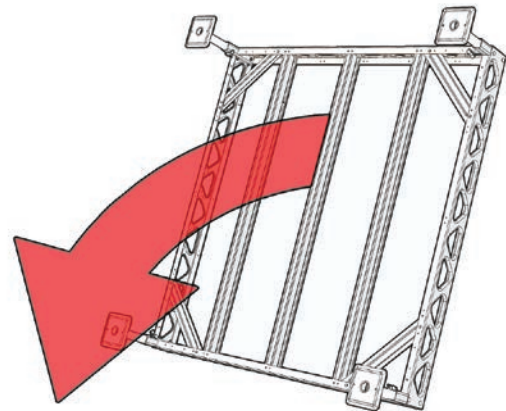
4x8, 8x8 Quick Link Dock



10 4x8



8x8



Flip Frame over so that the assembly is laying upright.

PLEASE NOTE: For Quick Link Docks (2 Legs) you may need to place a support under the frame to accommodate for the lack of a 3rd and 4th leg.

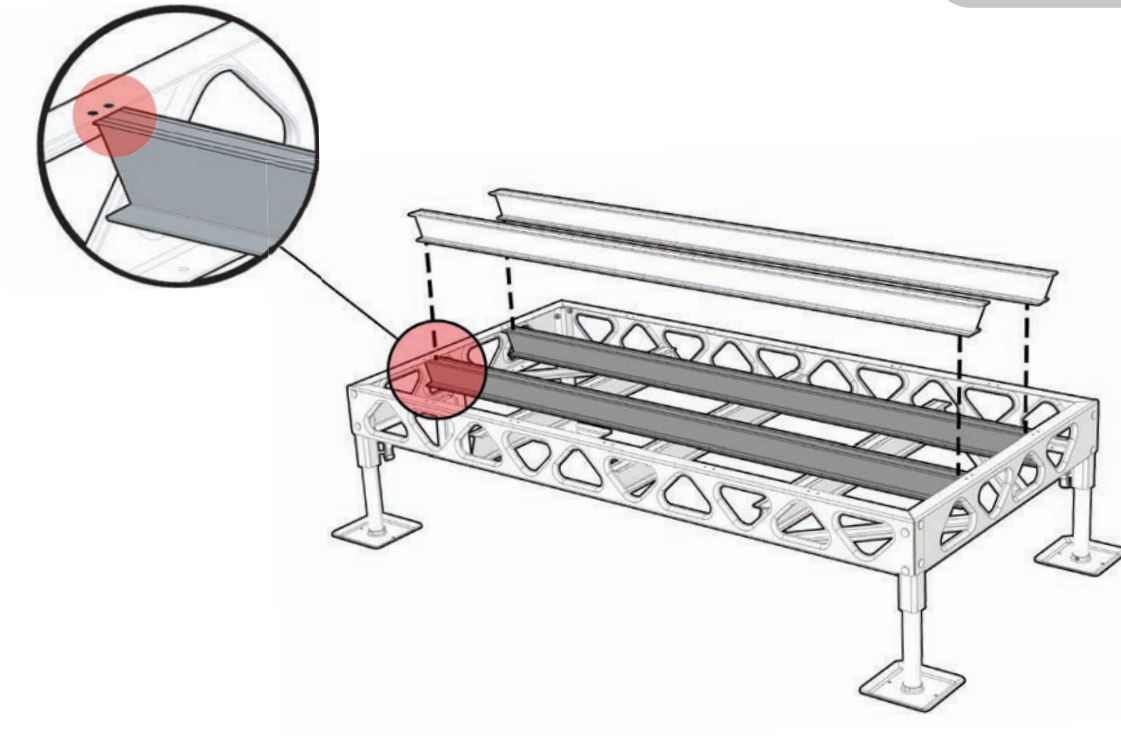
11

4x8 / Quick Link Dock

J95



2x

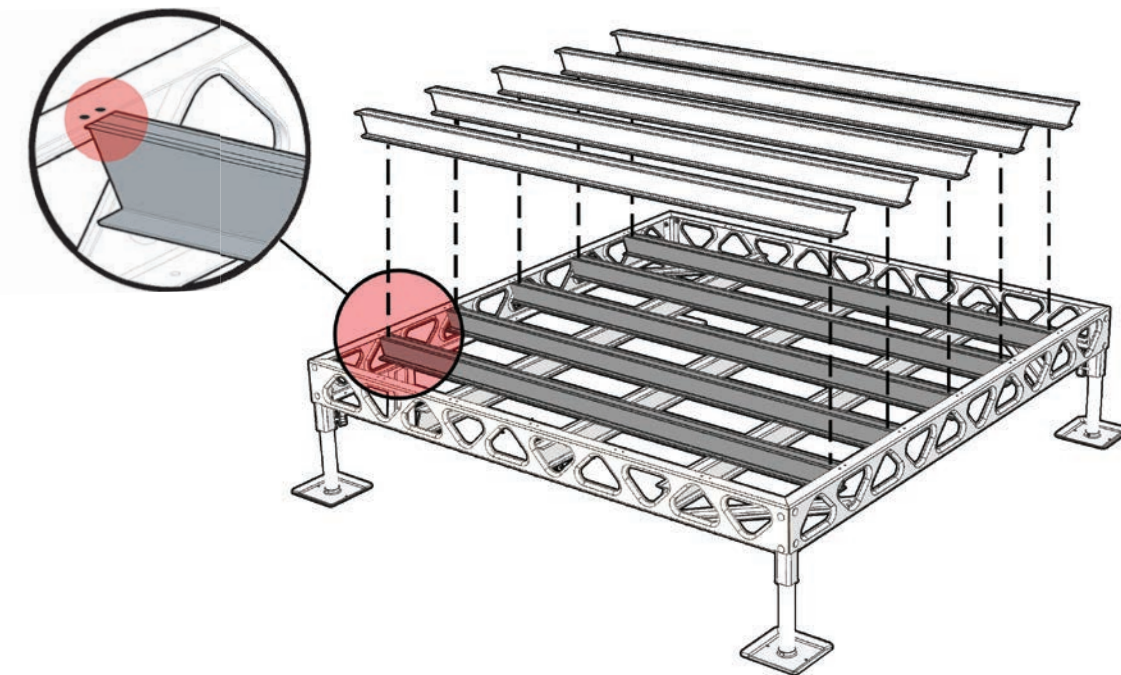


8x8 / Quick Link Dock

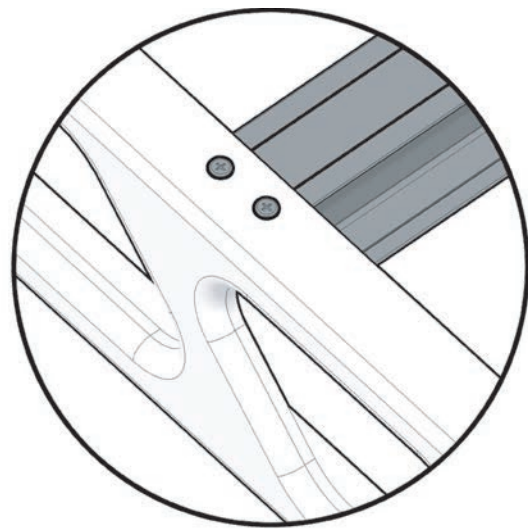
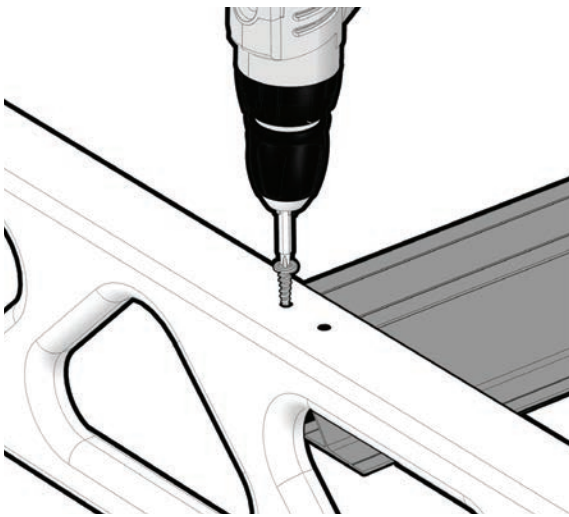
J95



5x

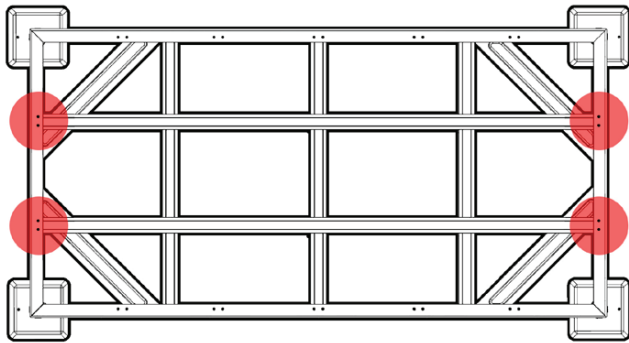


12



Place and fasten two screws on each end of the joists.

4x8 / Quick Link Dock

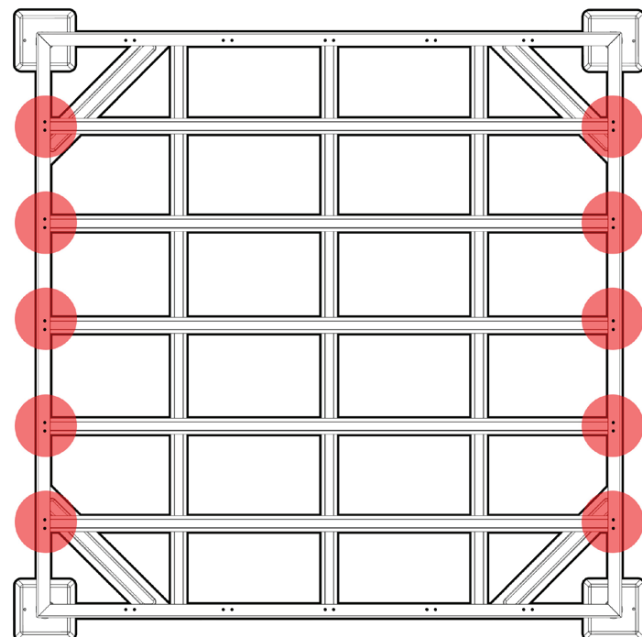


STF075



8x

8x8 / Quick Link Dock

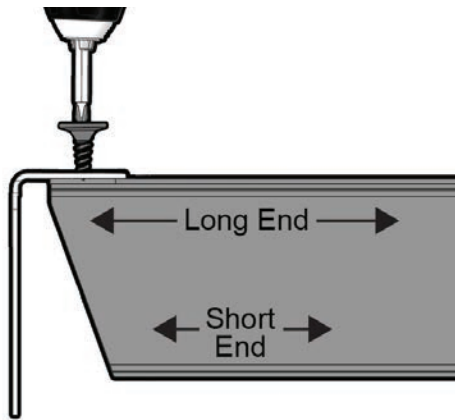


STF075



20x

Continued on next page.



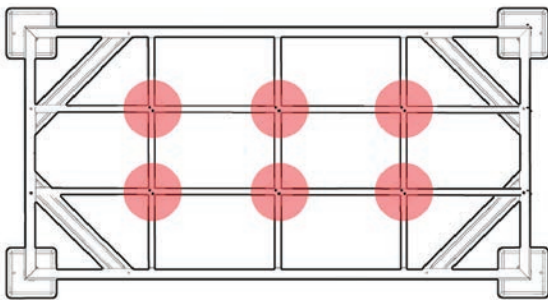
Ensure the long end of the joist is facing upwards when placing joists.



Space joists evenly between both trusses.

13

4x8 / Quick Link Dock Joist Intersections

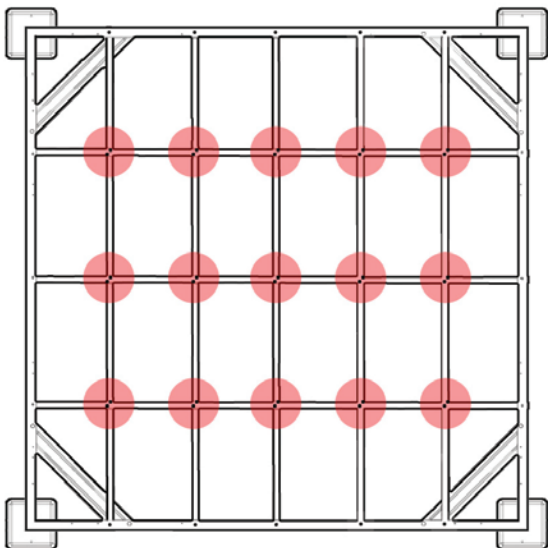


STF075



12x

8x8 / Quick Link Dock Joist Intersections



STF075



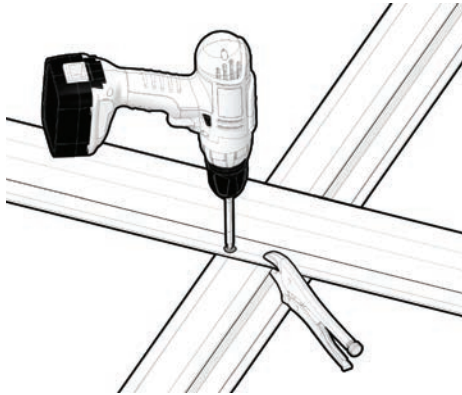
30x

Continued on next page.

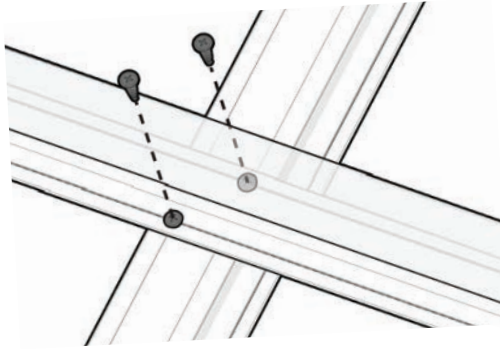
Continued from last page.



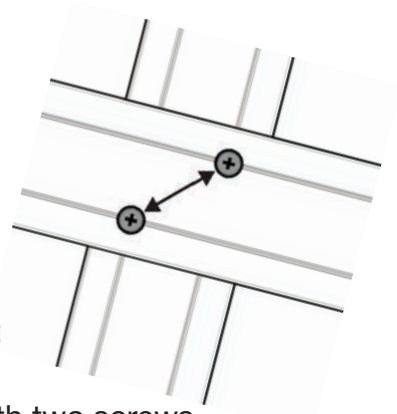
PLEASE NOTE: It is suggested to use a 4" or longer Phillips #3 bit for fastening joist intersections.



Clamp intersection



Fasten intersection with screws with two screws located diagonal from one another. Aim for the grooves.

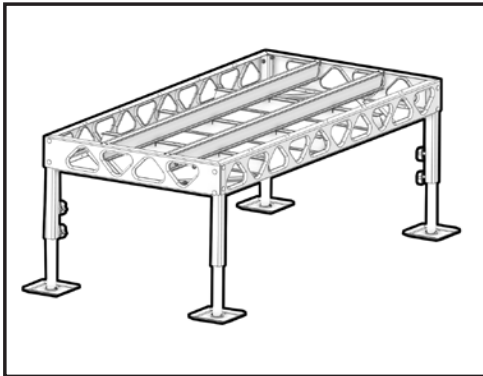


At each joist intersection clamp both overlapping joists together. Place two screws at the bottom of the top joist in a diagonal pattern (**see image above**). Intersection locations are show on the previous page.

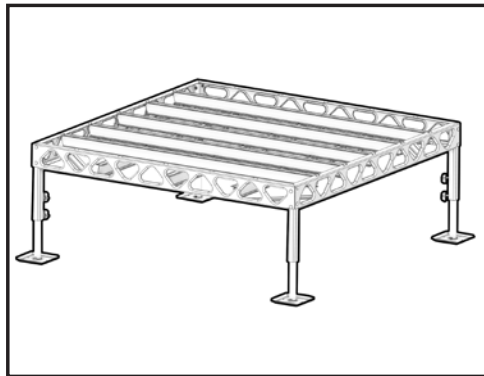
Your Dock Up To This Point

PLEASE NOTE: The following docks are using 2-4 ft legs.

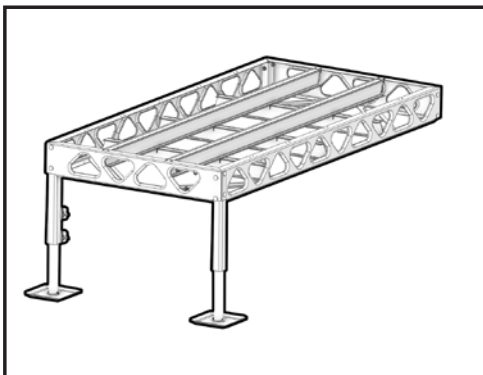
4x8 Dock



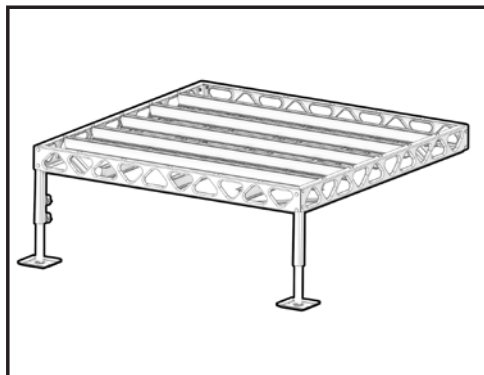
8x8 Dock



4x8 Quick Link Dock

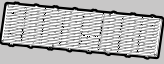


8x8 Quick Link Dock




DECKING INSTALLATION FOR 4X8 DOCK (for 8x8 go to PAGE 24)

INCLUDED IN KIT:

DK1X4  8x (4x8 dock)
16x (8x8 dock)


ST2 (DECKING)  64x (4x8 dock)
OR
STR2 (DECKING)  128x (8x8 dock)

DECK SPACER TOOL  2x

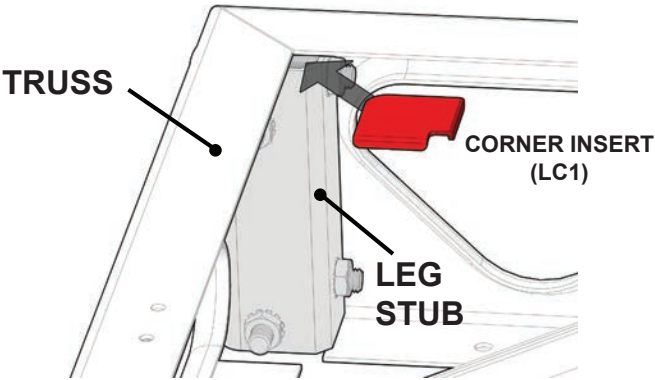
INCLUDED IN DOCK KIT:

LC1  4x

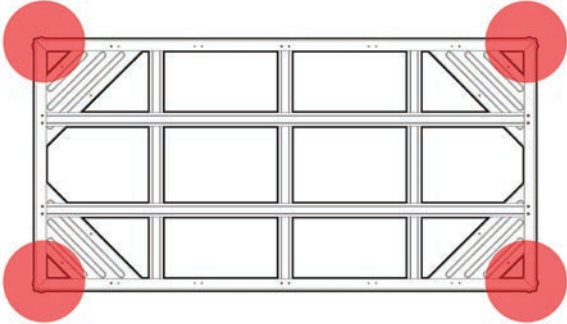
Tools Required:

Driver with Robertson #2 Bit 

1

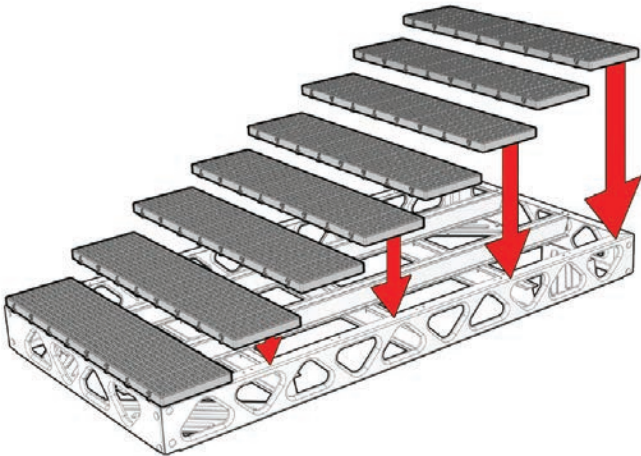



LC1  4x

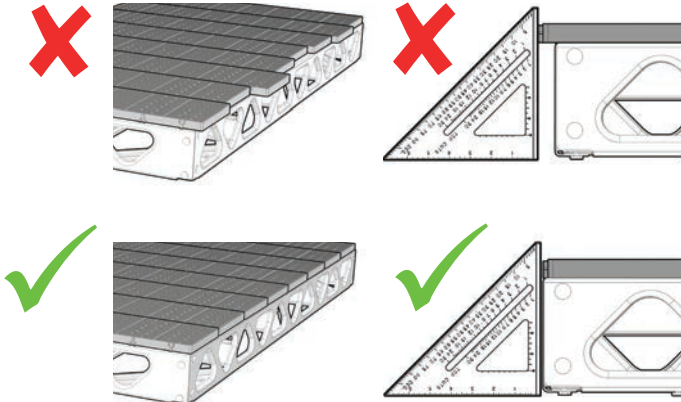


Install leg caps (**LC1**) into each corner of the dock frame. Slide the cap in between the lip of the truss and the corner leg square (see image above).

2

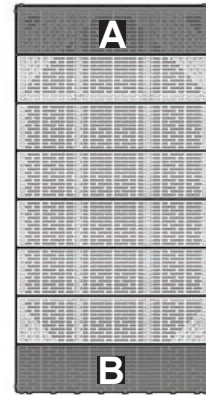
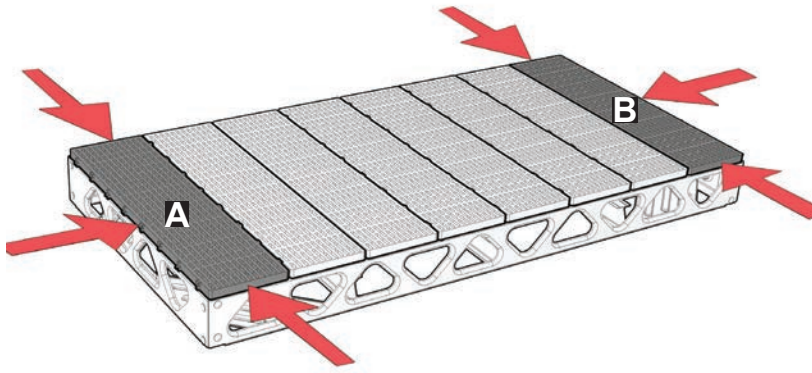


DK1X4  8x



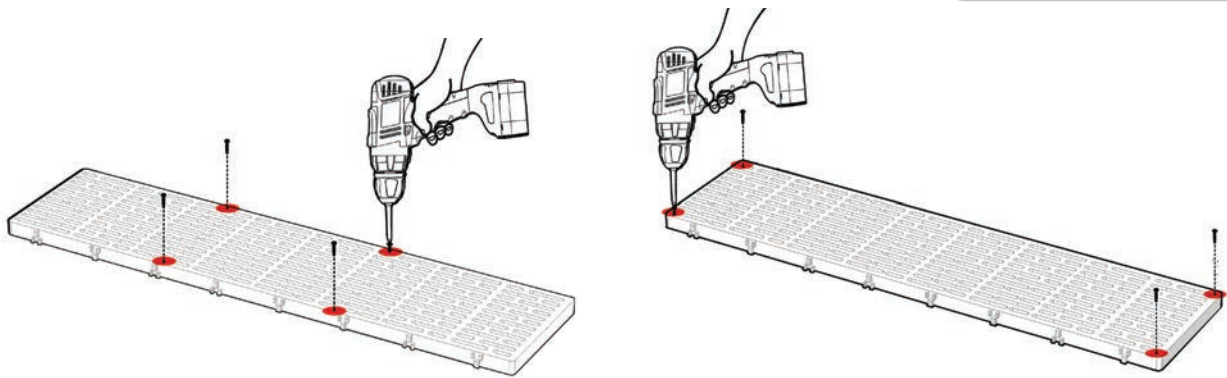
Place all 8 panels on the dock frame. Ensure the decking is flush with the dock frame.













3



Align panels **A** & **B** so they are flush with the front and sides of the dock.

4



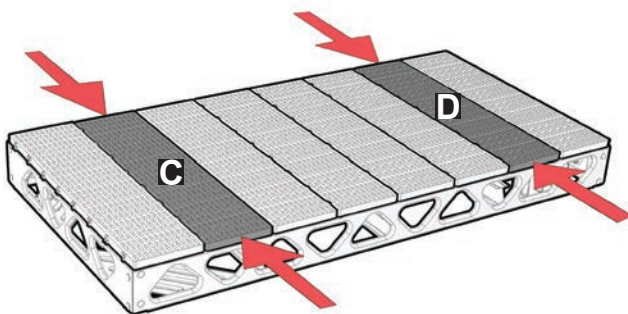
ST2 (DECKING)           **16x**
OR
STR2 (DECKING)          

Recheck all spacing on panels. Ensure panels are aligned flush with the dock frame. Fasten panels **A** & **B** starting from the middle, and then the outside corner and finally the remaining corners.



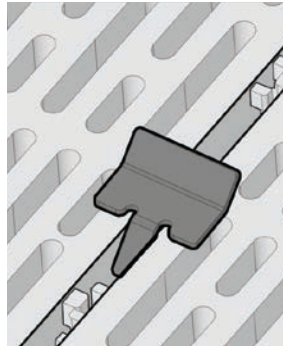
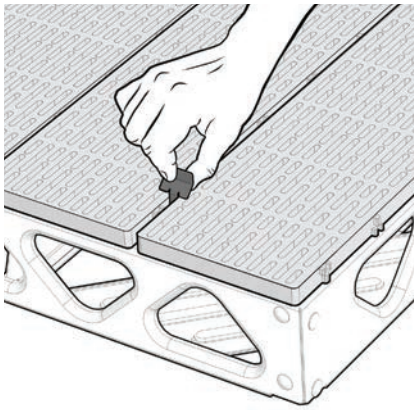
When fastening use a lower torque setting on your driver to any damage to your panels.

5



Align panels **C** & **D** so they are flush with the dock.

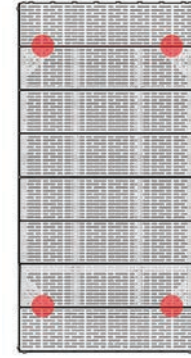
6



DECK SPACER
TOOL



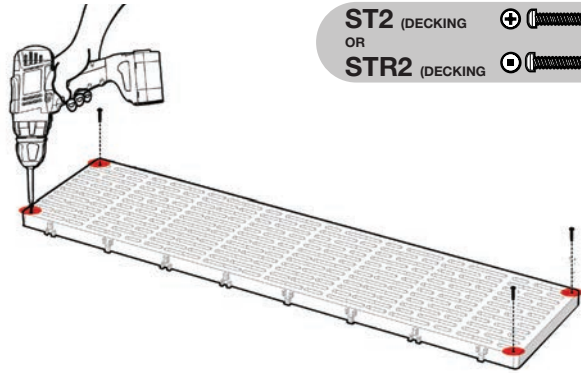
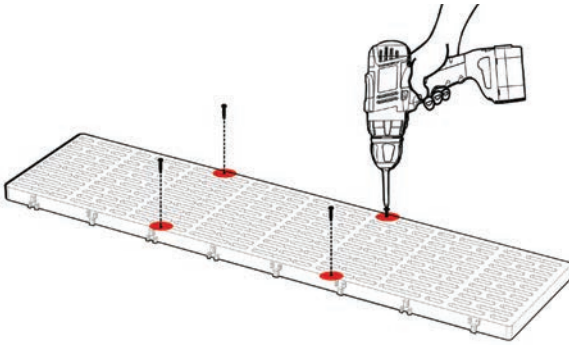
2x



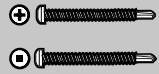
Spacing Locations

Use the deck spacer tool (**as shown above**) to create a space evenly on both sides of each panel **C** & **D**.

7



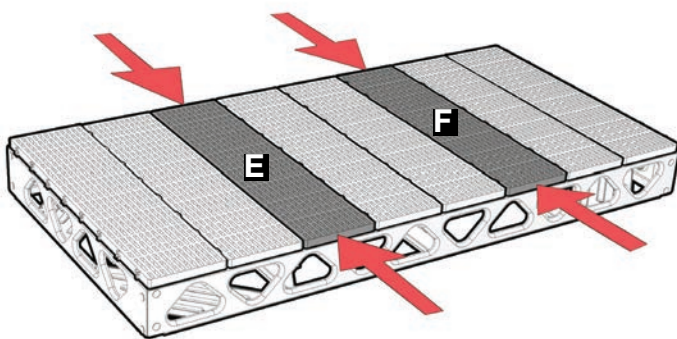
ST2 (DECKING
OR
STR2 (DECKING



16x

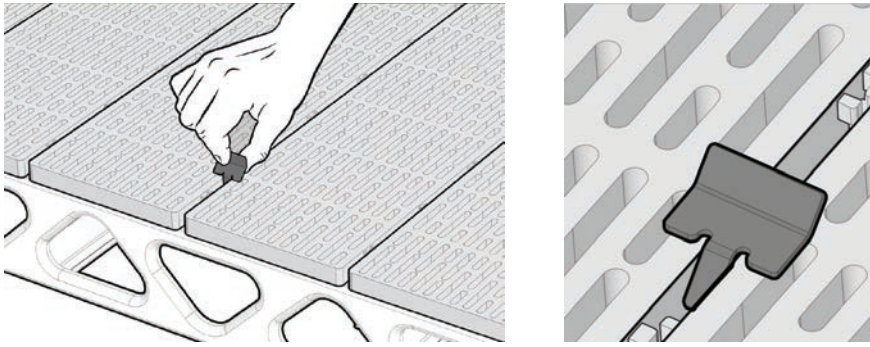
Recheck all spacing on panels. Ensure panels are aligned flush with the dock frame. Fasten panels **C** & **D** starting from the middle, and then the outside corner and finally the remaining corners.

8



Align panels **E** & **F** so they are flush with the dock.

9

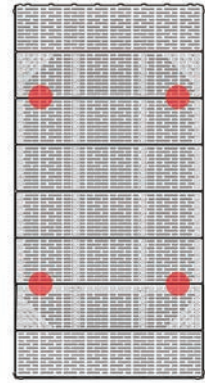


DECK SPACER
TOOL



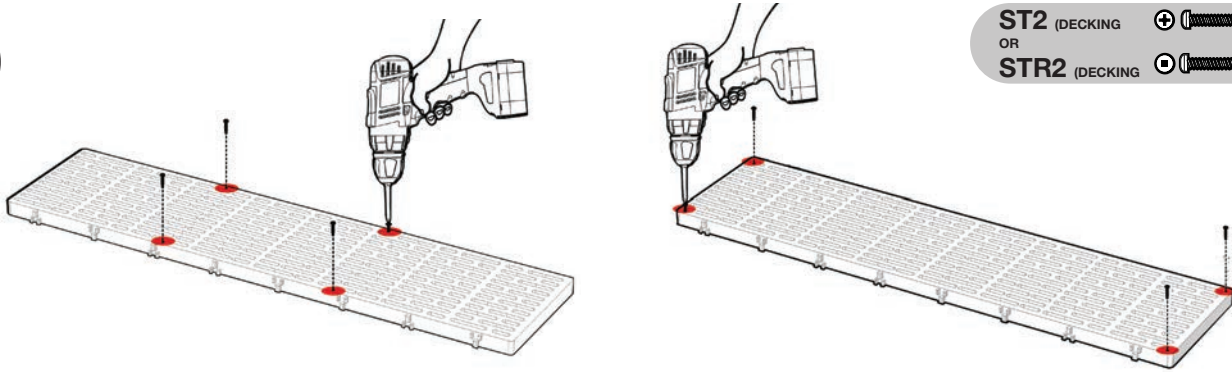
2x

Use the deck spacer tool (**as shown above**) to create a space evenly on both sides of each panel **E** & **F**.



Spacing Locations

10



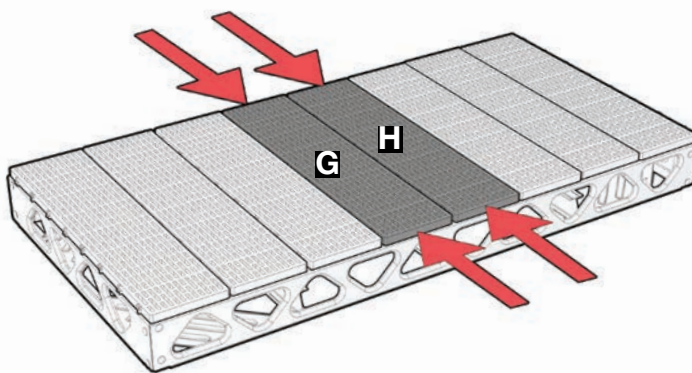
ST2 (DECKING)
OR
STR2 (DECKING)



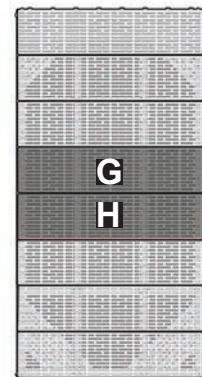
16x

Recheck all spacing on panels. Ensure panels are aligned flush with the dock frame. Fasten panels **E** & **F** starting from the middle, and then the outside corner and finally the remaining corners.

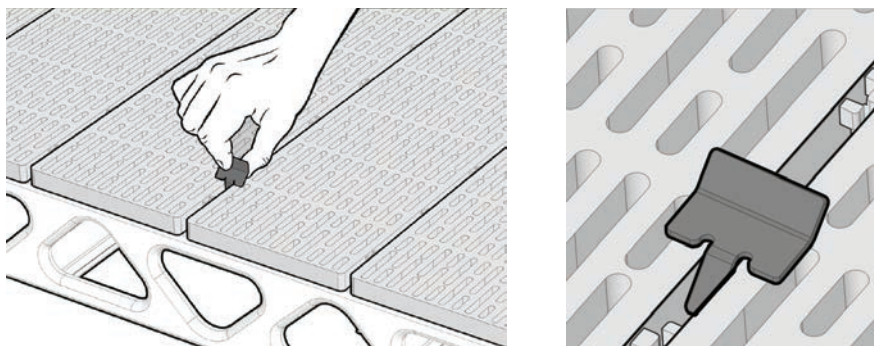
11



Align panels **G** & **H** so they are flush with the dock.



12



Use the deck spacer tool (as shown above) to create a space evenly on both sides of each panel **G** & **H**.

DECK SPACER
TOOL

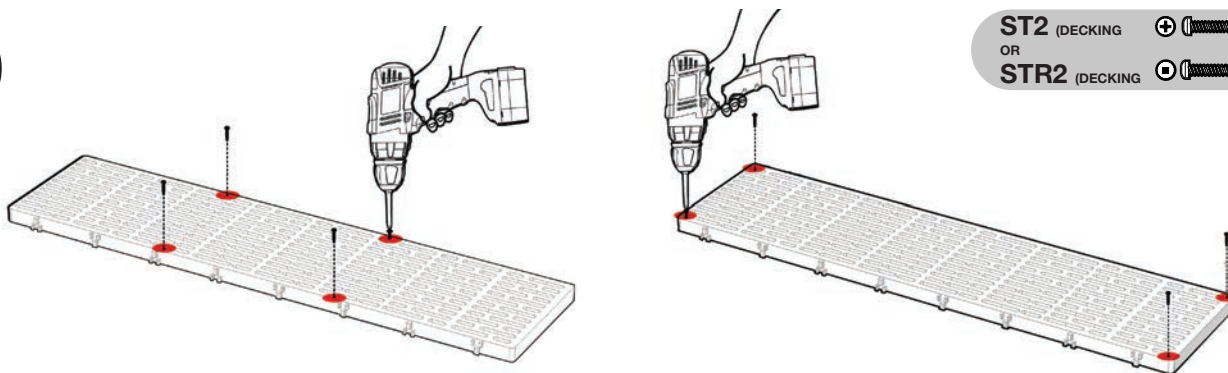


2x



Spacing Locations

13



ST2 (DECKING
OR
STR2 (DECKING



16x

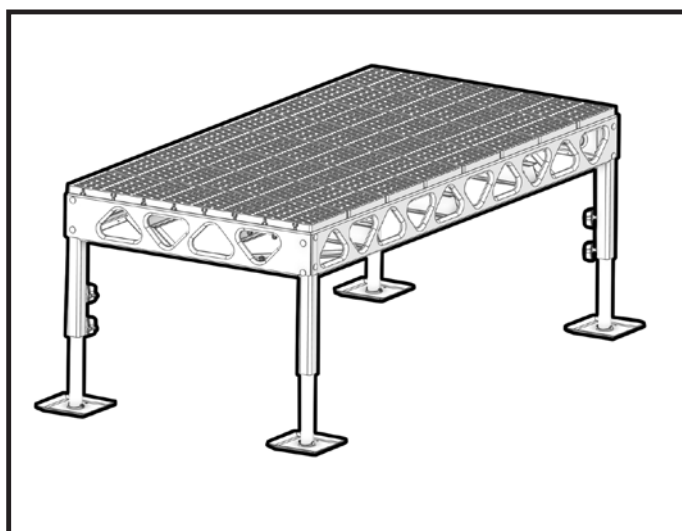
Recheck all spacing on panels. Ensure panels are aligned flush with the dock frame. Fasten panels **G** & **H** starting from the middle, and then the outside corner and finally the remaining corners.

14

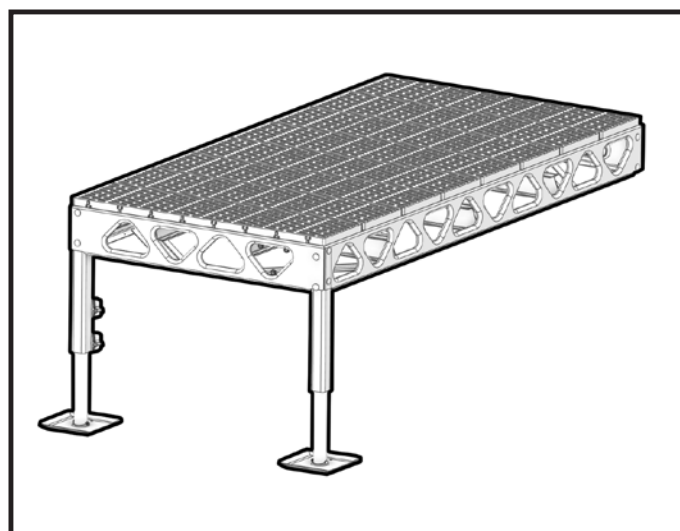
Your 4x8 Dock Up To This Point

PLEASE NOTE: The following docks are using 2-4 ft legs.

4x8 Dock

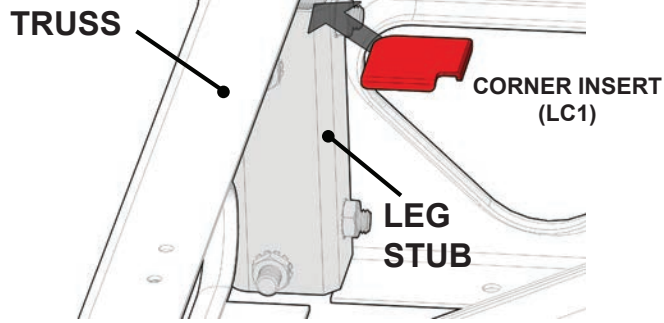


4x8 Quick Link Dock



DECKING INSTALLATION FOR 8X8 DOCK

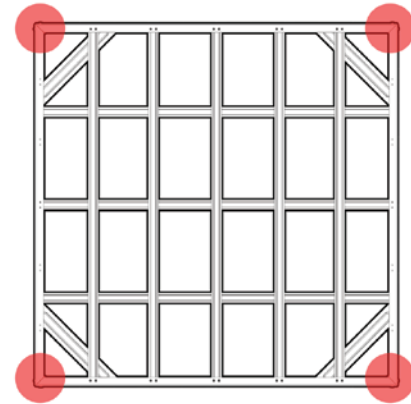
1



LC1

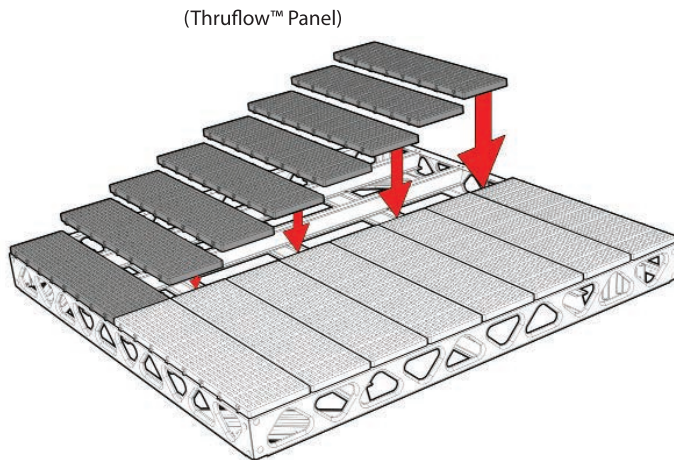


4x

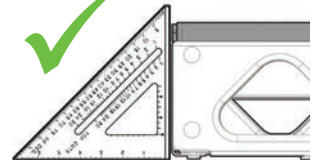
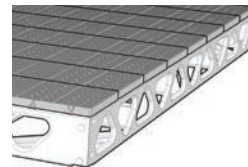
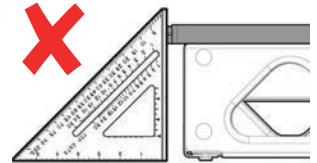
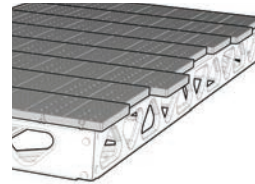


Install leg caps (**LC1**) into each corner of the dock frame. Slide the cap in between the lip of the truss and the corner leg square (see image above).

2

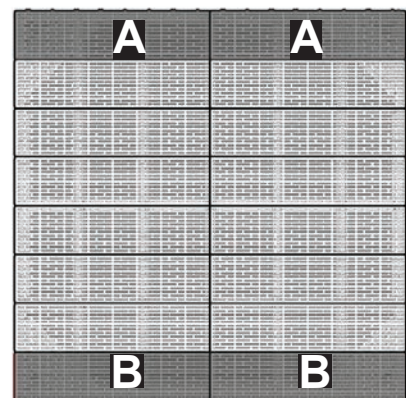
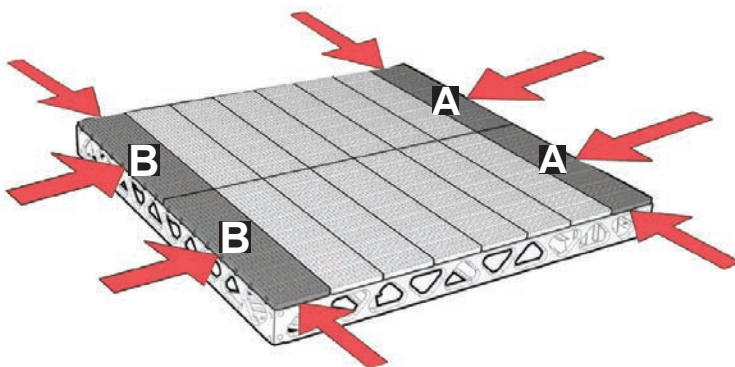


(Thruflow™ Panel)



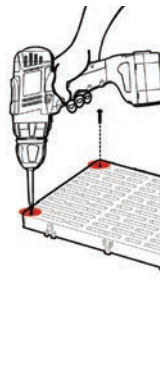
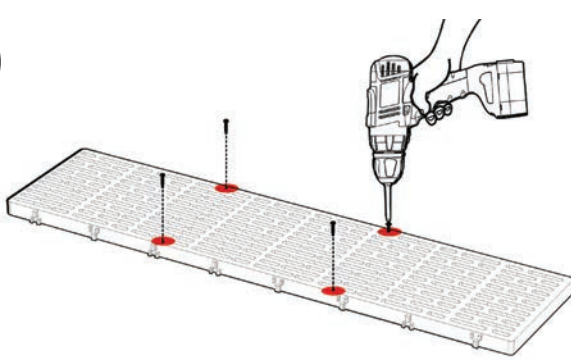
Place all 8 panels on the dock frame. Ensure the decking is flush with the dock frame.



3



Align panels **A** & **B** so they are flush with the dock.

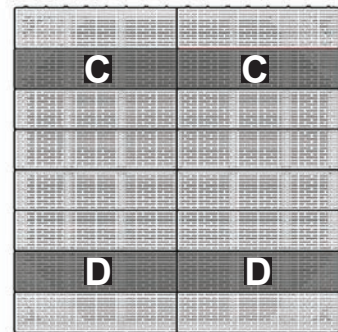
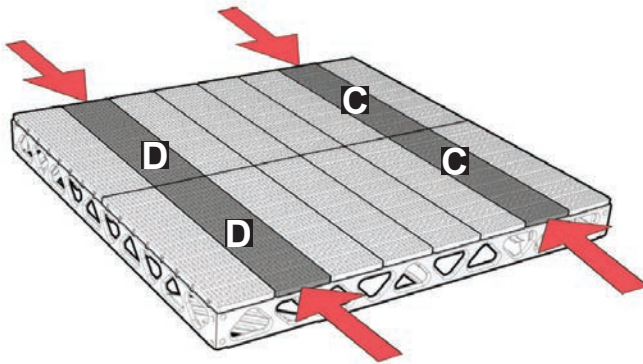
4



ST2 (DECKING)  16x
OR
STR2 (DECKING) 

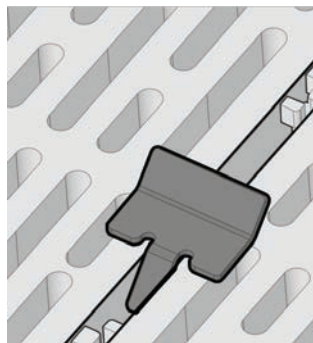
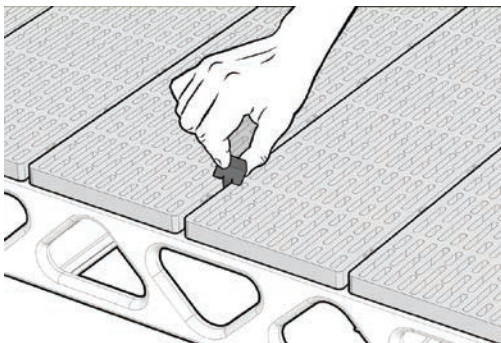
Recheck all spacing on panels. Ensure panels are aligned flush with the dock frame. Fasten panels **A** & **B** starting from the middle, and then the outside corner and finally the remaining corners.

5



Align panels **C** & **D** so they are flush with the dock.

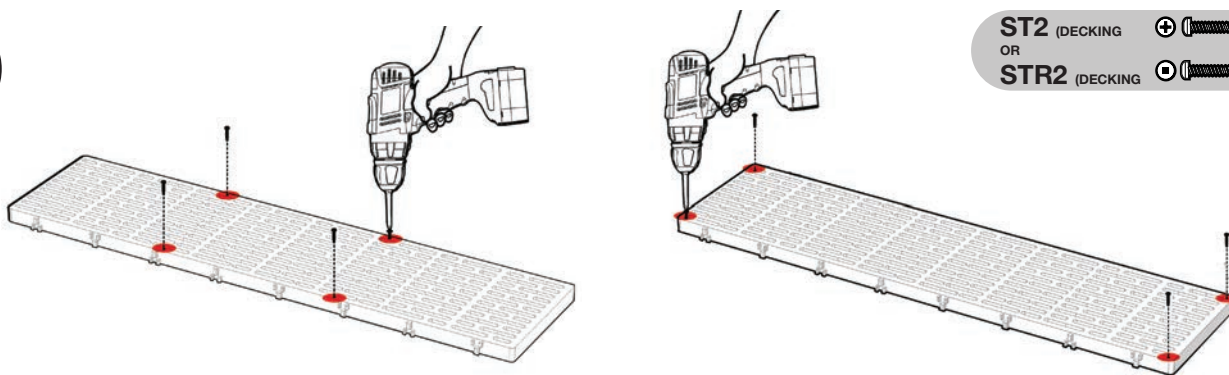
6



DECK SPACER TOOL  2x

Use the deck spacer tool (as shown above) to create a space evenly on both sides of each panel **C** & **D**.

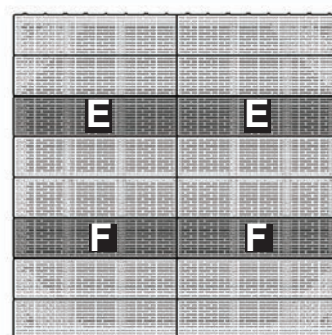
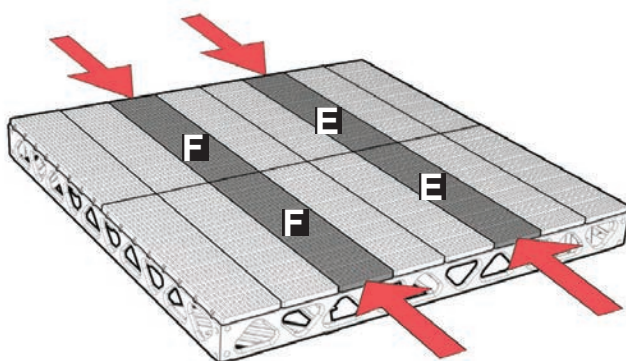
7



ST2 (DECKING)  16x
OR
STR2 (DECKING) 

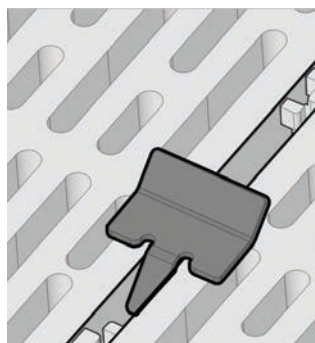
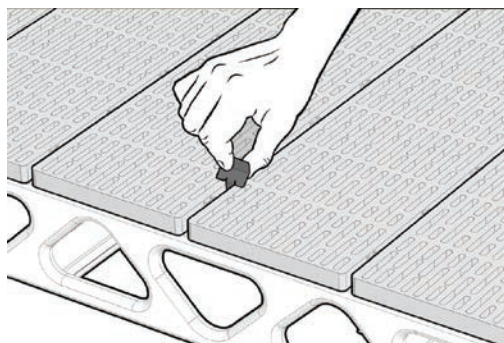
Recheck all spacing on panels. Ensure panels are aligned flush with the dock frame. Fasten panels **C** & **D** starting from the middle, and then the outside corner and finally the remaining corners.

8



Align panels **E** & **F** so they are flush with the dock.

9



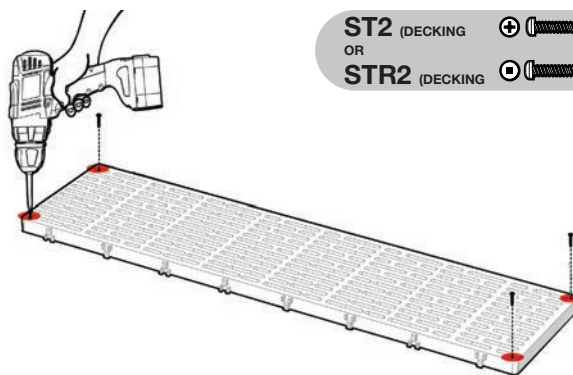
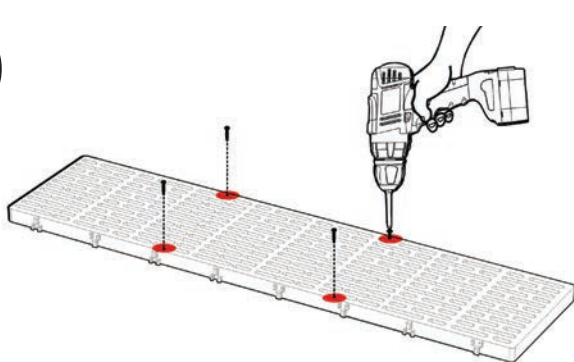
DECK SPACER
TOOL



2x

Use the deck spacer tool (as shown above) to create a space evenly on both sides of each panel **E** & **F**.

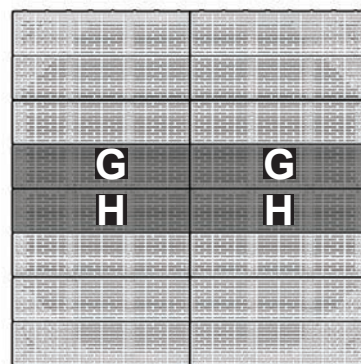
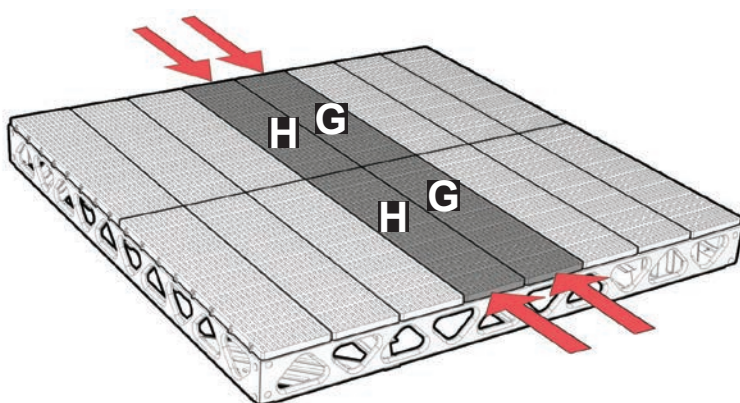
10



ST2 (DECKING)  16x
OR
STR2 (DECKING) 

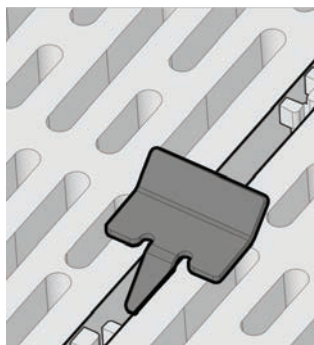
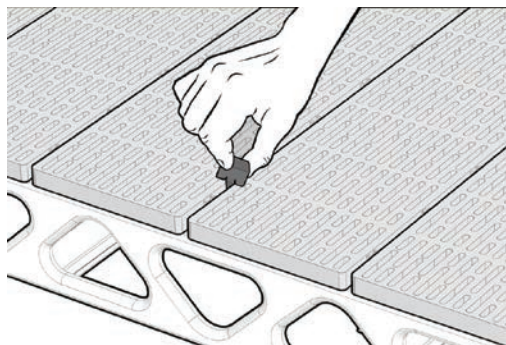
Recheck all spacing on panels. Ensure panels are aligned flush with the dock frame. Fasten panels **E** & **F** starting from the middle, and then the outside corner and finally the remaining corners.

11



Align panels **G** & **H** so they are flush with the dock.

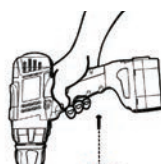
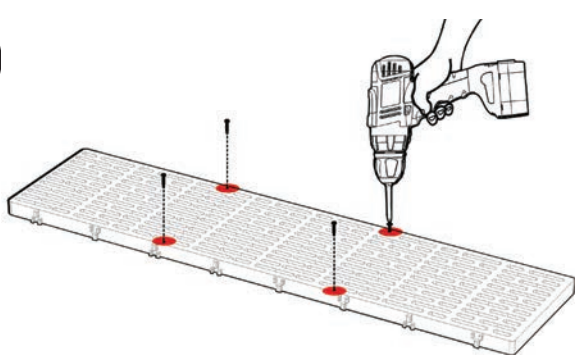
12



DECK SPACER TOOL  2x

Use the deck spacer tool (as shown above) to create a space evenly on both sides of each panel **G** & **H**.

13



ST2 (DECKING)  16x
OR
STR2 (DECKING) 

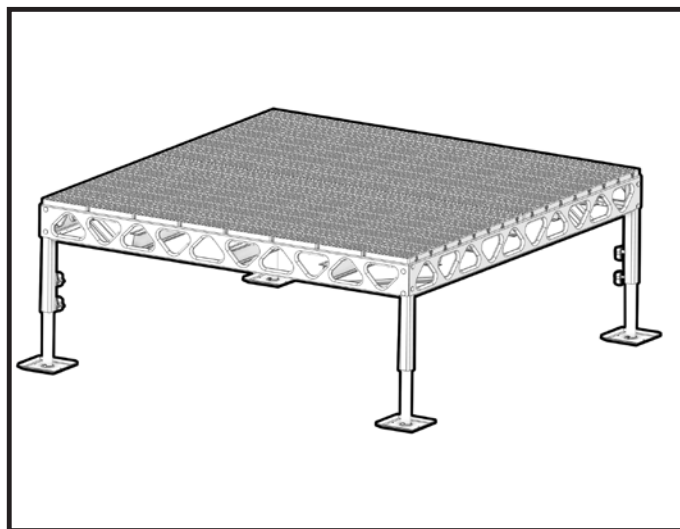
Recheck all spacing on panels. Ensure panels are aligned flush with the dock frame. Fasten panels **G** & **H** starting from the middle, and then the outside corner and finally the remaining corners.

14

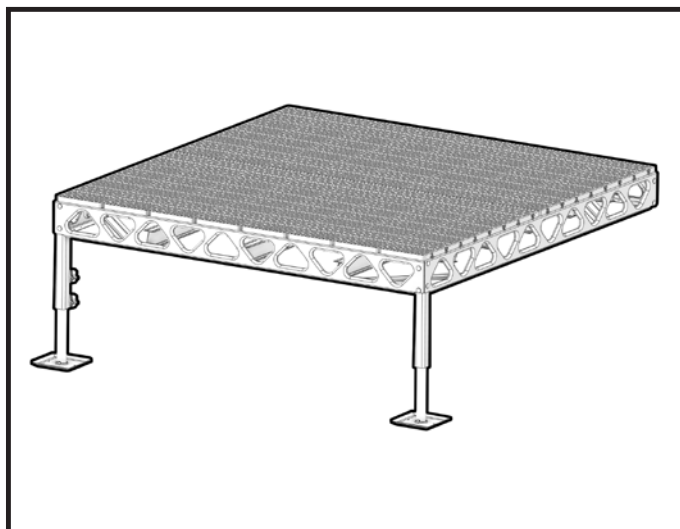
Your Dock Up To This Point

PLEASE NOTE: The following docks are using 2-4 ft legs.

8x8 Dock



8x8 Quick Link Dock



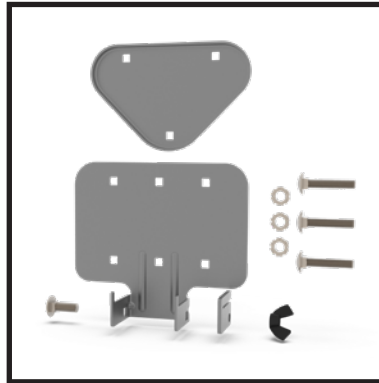
Continue forward though these instruction from this point if your are building a **Quick Link Dock**.

JOINING ADDITIONAL DOCK SECTIONS

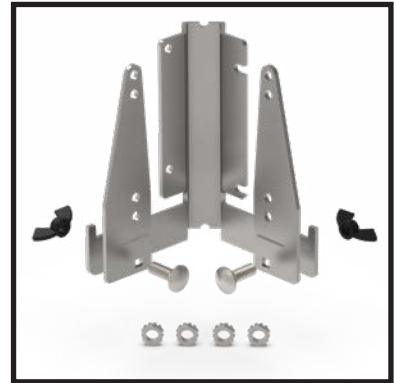
- To join two or more docks together, simply use our Quick Link Docks which have two legs for easier installation. See illustrations below and see Quick Link dock instructions on **PAGE ?**.
- NOTE:** If you are utilizing a Hanging-T or Hanger Bracket dock configuration, see Hanging Kit package at: www.canadadocks.ca/assembly-instructions



Quick Link Kit

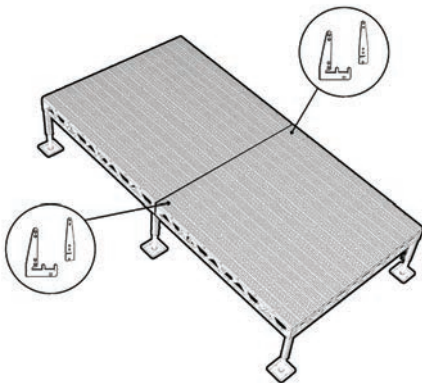


Hanger Bracket

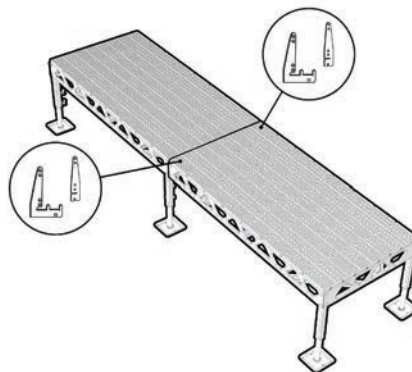


Double Quick Link Bracket

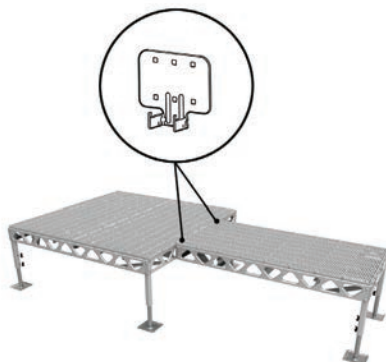
DOCK CONFIGURATIONS



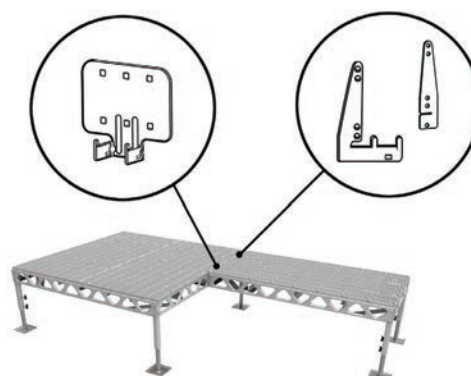
1. 8x8 Quick Link Kit (Included with Quick Link Dock)



2. 4x8 Quick Link Kit (Included with Quick Link Dock)

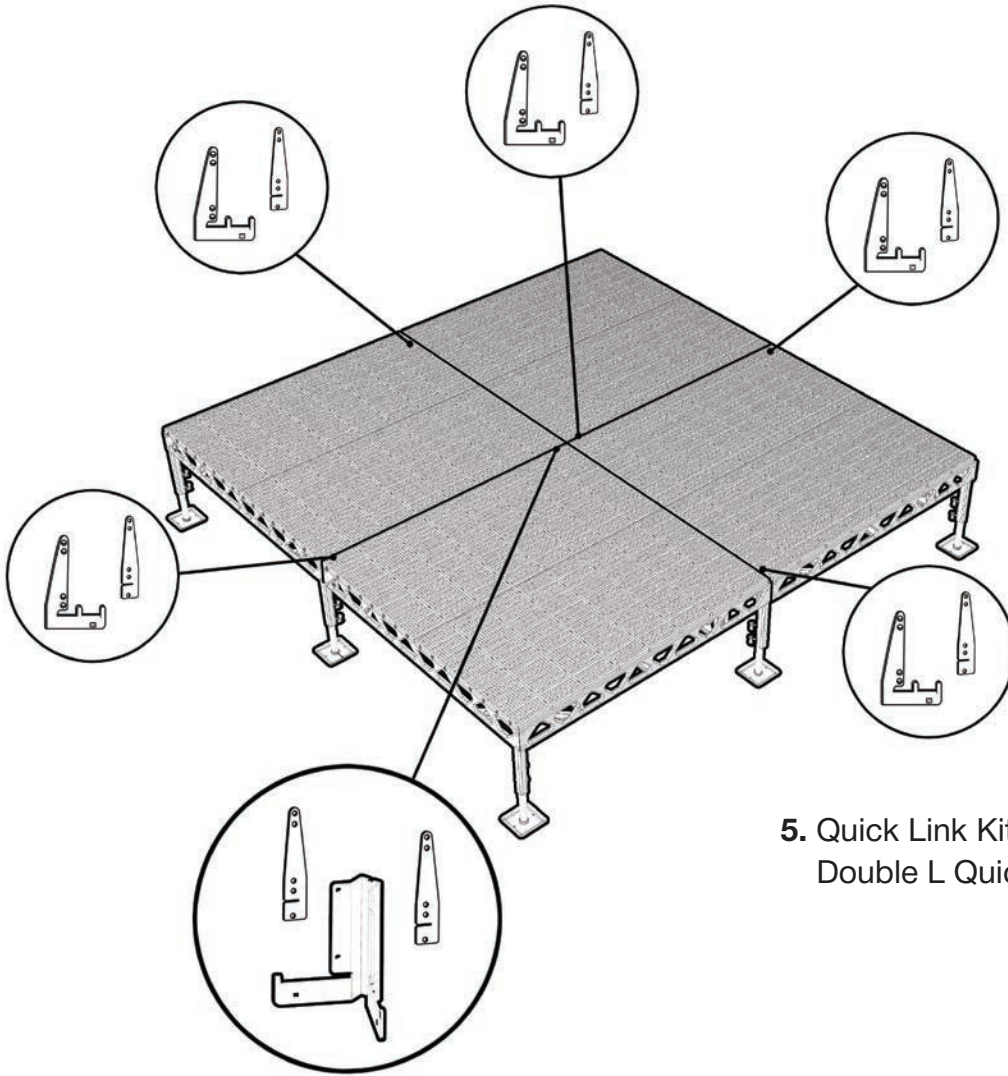


3. Hanging - T Kit (Sold Separately)



4. Quick Link Kit (Included with Quick Link Dock).
Hanger Kit (Sold Separately)

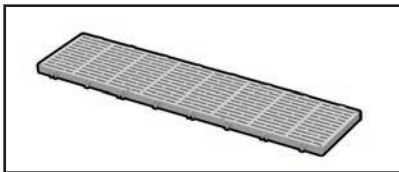
DOCK CONFIGURATIONS



5. Quick Link Kit (Included with Quick Link Dock).
Double L Quick Link Kits (Sold Separately)

DECKING OPTIONS

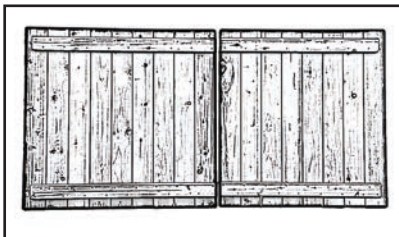
A



THRUFLOW DECKING

If using Thruflow™ Decking please follow the Decking Installation instructions on **PAGE 19** or at www.canadadocks.ca/assembly-instructions

B



WOOD DECKING

If installing wood decking- see additional instructions at www.canadadocks.ca/assembly-instructions

PLEASE NOTE: Check with you local building codes and regulations when constructing the deck.

CAUTION: DO NOT USE GREEN PRESSURE TREATED WOOD WITH CANADADOCKS FRAMES, the preservative reacts with aluminum frames negatively.

QUICK LINK INSTALLATION

INCLUDED IN KIT:

QLB1



2x

QLB2



2x

NL38



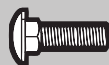
4x

WN38



2x

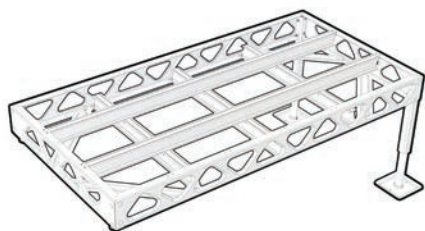
CB15S



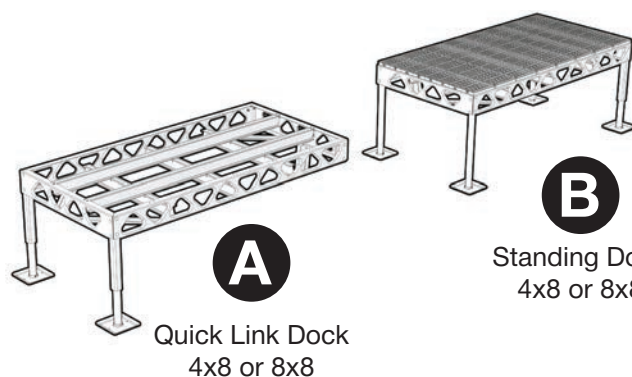
2x

1

Visually a 4x8 Quick Link Dock is used in the following steps, the processes will stay the same if you are using a 8x8 instead.



Assemble **CanadaDocks™** 4x8 or 8x8 Quick Link Dock according to the instructions.



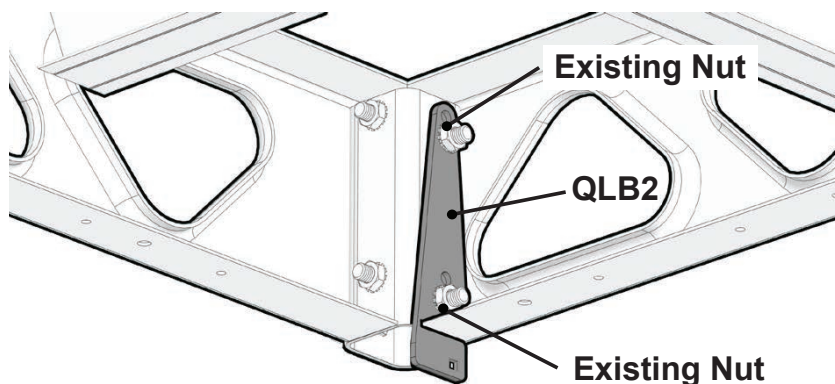
A

Quick Link Dock
4x8 or 8x8

B

Standing Dock
4x8 or 8x8

2



Existing Nut

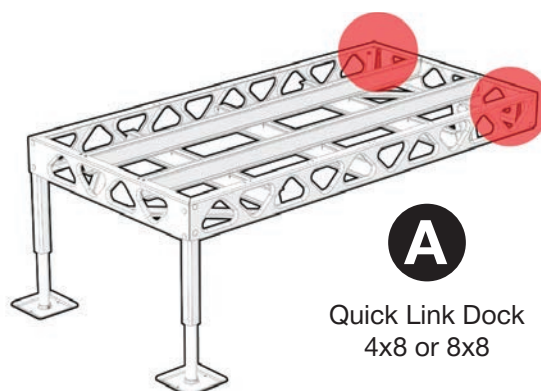
QLB2

Existing Nut

QLB2



2x



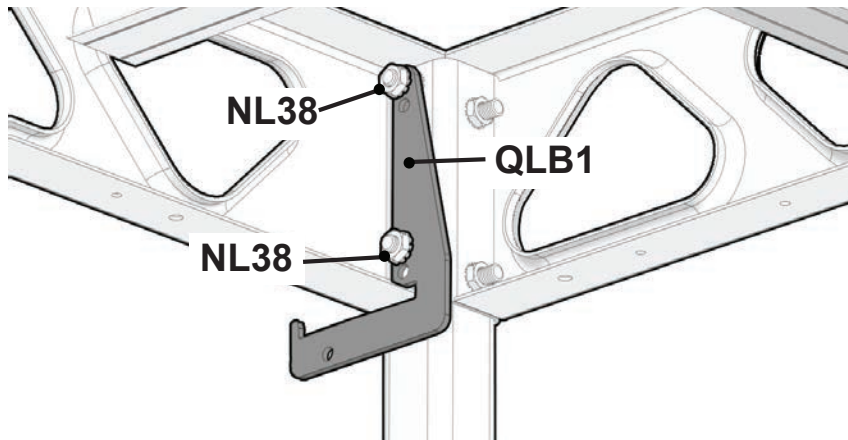
A

Quick Link Dock
4x8 or 8x8

In the stubbie (**SSTUB**) locations from **STEP 1 PAGE 1**, remove the existing locknut's. Position the joining brackets (**QLB2**) on the bolts and re-fasten the nuts (**see above image**). Repeat **STEP 2** for the opposite side of the dock.

PLEASE NOTE: Some dock elements have been hidden to more clearly illustrate the assembly process.

3



QLB1

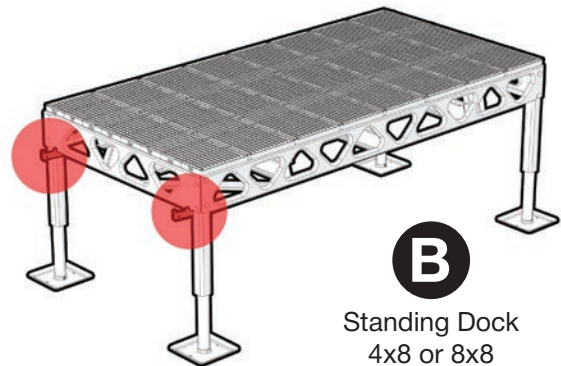


2x

NL38



4x

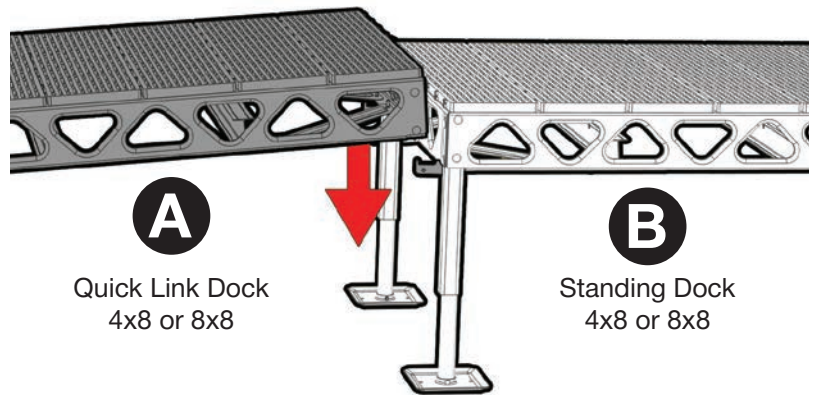
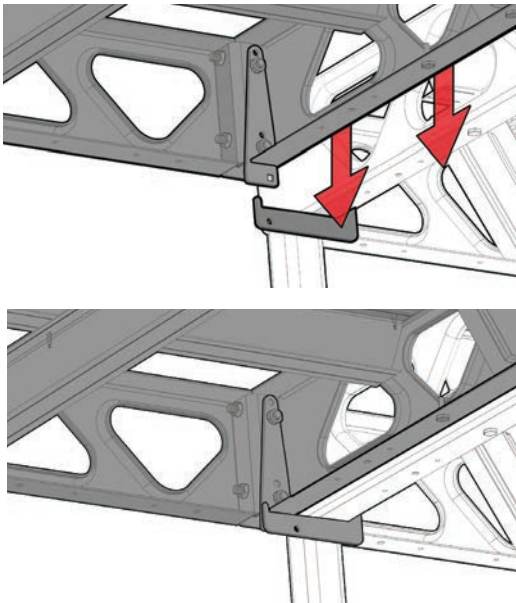


B

Standing Dock
4x8 or 8x8

Position the “L” Shaped bracket (**QLB1**) on top of the current locking nuts where you plan on connecting your **Quick Links Dock**. Fasten the L-Bracket with the provided locknut’s (**NL38**). Repeat **STEP 3** for the opposite side of the dock.

4



A

Quick Link Dock
4x8 or 8x8

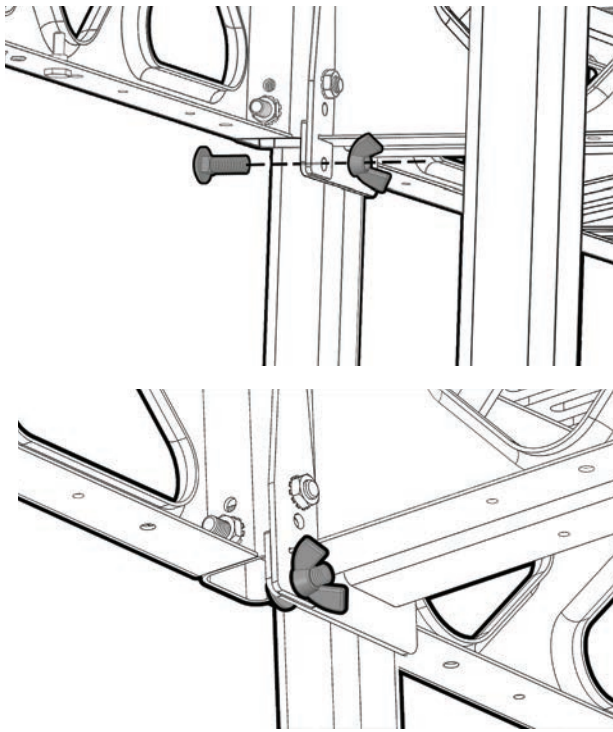
B

Standing Dock
4x8 or 8x8

Lower the quick link dock **A** onto the L-Bracket (QLB1) of the existing standing dock. **B**

PLEASE NOTE: The joining brackets (**QLB2**) should be positioned on the outside, with the L-Brackets being on the inside (**seem above image**).

5

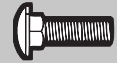


WN38

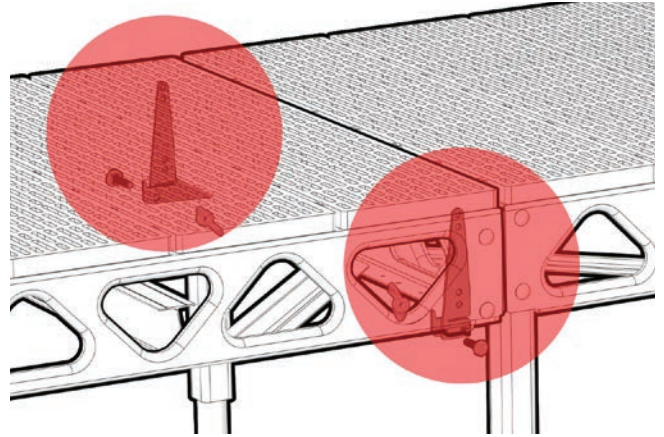


2x

CB15S



2x



Align the holes of both brackets and insert the provided carriage bolt (**CB15S**). Fasten the bolt with the wingnut (**WN38**). Repeat **STEP 5** for the opposite side of the dock to complete the connection.

PLEASE NOTE: It is recommended that you double check all locknut's to ensure all connection points are tightened.

Anchoring



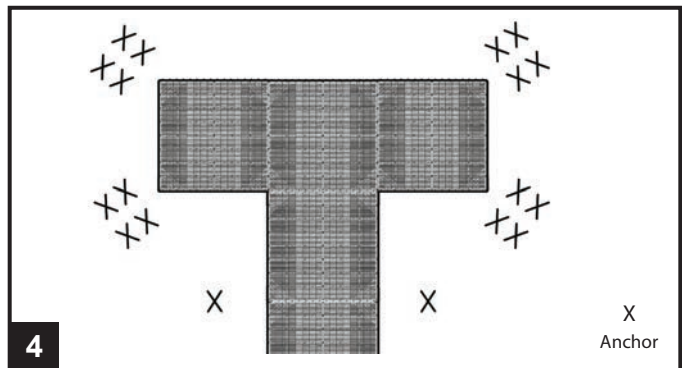
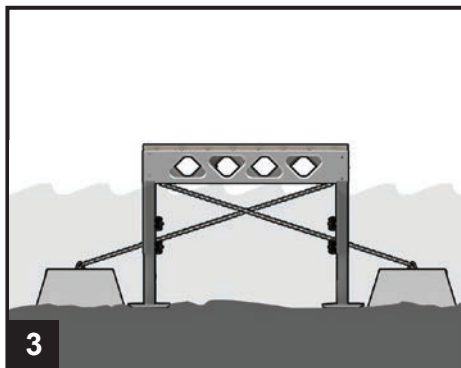
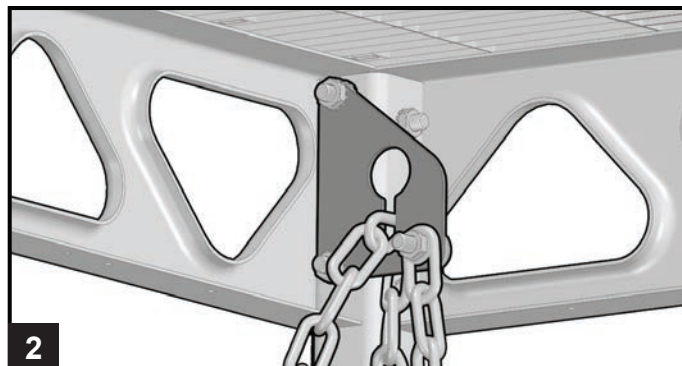
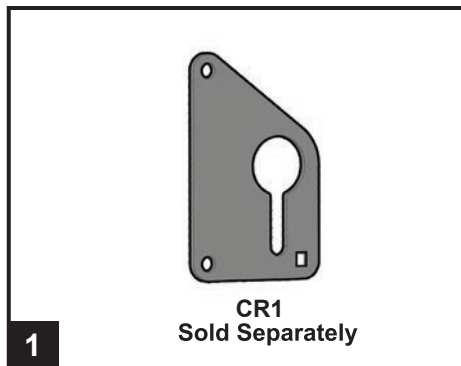
Proper anchoring is REQUIRED based on a number of factors including the size of dock and water conditions (which may include local currents, wave size etc..)

For Standing Docks, attach Chain Retainer (**CR1**) to the inside leg as shown (see **Image 2**). Slide chain through key hole in the Chain Retainer (**CR1**) and pull down to lock into position.

For further information on anchoring standing docks please go to: www.canadadocks.ca/assembly-instructions

When anchoring your dock system it is recommended to an "X" pattern for arranging the chains for your anchors (see **Image 3**). We recommend at least 3 anchors (**450 lbs**) per corner of your main dock (see **image 4**).

PLEASE NOTE: Chain retainers (**CR1**) must be purchased separately. If purchasing chain for your anchors ensure you use a minimum size and grade of **G30 1/4" galvanized chain**.



SAFETY & WARNING

- Ensure area is clean, stable and secure.
- Double check all nuts and bolts for tightness prior to use.
- **Make sure all persons wear appropriate flotation devices.**
- **Diving off the dock could result in severe injury.**
- Use caution when the surface of the dock is wet. Do not run on the dock.
- **DO NOT SWIM UNDER DOCKS** (May cause personal injury).
- Do not modify the dock system or components. Such alterations may weaken the structural integrity of the dock and void the warranty.
- Do not stand on the frame without any decking.
- The weight capabilities of the dock will not support vehicles of any sort.
- Do not use corded electrical tools and appliances in or near water.

NOTES:

Where *fun* on the water *begins!*

Please leave us a **Google review**



We'd love to hear from
you and see your photos!



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